

**ACADEMIC REGULATIONS  
COURSE STRUCTURE  
AND  
DETAILED SYLLABUS**

**20**

**MECHANICAL  
ENGINEERING  
(PRODUCTION)**

**For**

**B.TECH. FOUR YEAR DEGREE COURSE  
(Applicable for the batches admitted from 2013-14)  
(I - IV Years Syllabus)**



**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD  
KUKATPALLY, HYDERABAD - 500 085.**



**ACADEMIC REGULATIONS R13 FOR B. TECH. (REGULAR)**

**Applicable for the students of B. Tech. (Regular) from the Academic Year 2013-14 and onwards**

1. **Award of B. Tech. Degree**

A student will be declared eligible for the award of B. Tech. Degree if he fulfils the following academic regulations:

- 1.1 The candidate shall pursue a course of study for not less than four academic years and not more than eight academic years.
- 1.2 After eight academic years of course of study, the candidate is permitted to write the examinations for two more years.
- 1.3 The candidate shall register for 224 credits and secure 216 credits with compulsory subjects as listed in Table-1.

**Table 1: Compulsory Subjects**

Serial Number	Subject Particulars
1	All practical subjects
2	Industry oriented mini project
3	Comprehensive Viva-Voce
4	Seminar
5	Project work

- 2 The students, who fail to fulfill all the academic requirements for the award of the degree within ten academic years from the year of their admission, shall forfeit their seats in B. Tech. course.

3 **Courses of study**

The following courses of study are offered at present as specializations for the B. Tech. Course:

Branch Code	Branch
01	Civil Engineering
02	Electrical and Electronics Engineering
03	Mechanical Engineering
04	Electronics and Communication Engineering
05	Computer Science and Engineering
08	Chemical Engineering
10	Electronics and Instrumentation Engineering

11	Bio-Medical Engineering
12	Information Technology
14	Mechanical Engineering (Mechatronics)
17	Electronics and Telematics Engineering
18	Metallurgy and Material Technology
19	Electronics and Computer Engineering
20	Mechanical Engineering (Production)
21	Aeronautical Engineering
22	Instrumentation and Control Engineering
23	Biotechnology
24	Automobile Engineering
25	Mining Engineering
26	Mining Machinery
27	Petroleum Engineering
28	Civil and Environmental Engineering
29	Mechanical Engineering (Nano Technology)
30	Agricultural Engineering
31	Computer Science & Technology

**4 Credits**

	I Year		Semester	
	Periods / Week	Credits	Periods / Week	Credits
Theory	03+1/03	06	04	04
	02	04	—	—
Practical	03	04	03	02
Drawing	02+03	06	03 06	02 04
Mini Project	—	—	—	02
Comprehensive Viva Voce	—	—	—	02
Seminar	—	—	6	02
Project	—	--	15	10

**5 Distribution and Weightage of Marks**

- 5.1 The performance of a student in each semester or I year shall be evaluated subject-wise for a maximum of 100 marks for a theory and 75 marks for a practical subject. In addition, industry-oriented mini-project, seminar and project work shall be evaluated for 50, 50 and 200 marks, respectively.
- 5.2 For theory subjects the distribution shall be 25 marks for Internal Evaluation and 75 marks for the End-Examination.
- 5.3 For theory subjects, during a semester there shall be 2 mid-term examinations. Each mid-term examination consists of one objective paper, one essay paper and one assignment. The objective paper and the essay paper shall be for 10 marks each with a total duration of 1 hour 20 minutes (20 minutes for objective and 60 minutes for essay paper). The Objective paper is set with 20 bits of multiple choice, fill-in the blanks and matching type of questions for a total of 10 marks. The essay paper shall contain 4 full questions (one from each unit) out of which, the student has to answer 2 questions, each carrying 5 marks. While the first mid-term examination shall be conducted on 1 to 2.5 units of the syllabus, the second mid-term examination shall be conducted on 2.5 to 5 units. Five (5) marks are allocated for Assignments (as specified by the subject teacher concerned). The first Assignment should be submitted before the conduct of the first mid-examination, and the second Assignment should be submitted before the conduct of the second mid-examination. The total marks secured by the student in each mid-term examination are evaluated for 25 marks, and the average of the two mid-term examinations shall be taken as the final marks secured by each candidate. However, in the I year, there shall be 3 mid term examinations, each for 25 marks, along with 3 assignments in a similar pattern as above (1<sup>st</sup> mid shall be from Unit-I, 2<sup>nd</sup> mid shall be 2 & 3 Units and 3<sup>rd</sup> mid shall be 4 & 5 Units) and the average marks of the examinations secured (each evaluated for a total of 25 marks) in each subject shall be considered to be final marks for the internals/sessionals. If any candidate is absent from any subject of a mid-term examination, an on-line test will be conducted for him by the University.

***The details of the Question Paper pattern without deviating from the R13 regulations as notified in the website is as follows:***

- ***The End semesters Examination will be conducted for 75 marks which consists of two parts viz. i). Part-A for 25 marks, ii). Part –B for 50 marks.***
- ***Part-A is compulsory question which consists of ten sub-questions. The first five sub-questions are from each unit and carries 2 marks each. The next five sub-questions***

- are one from each unit and carries 3 marks each.**

    - **Part-B consists of five Questions (numbered from 2 to 6) carrying 10 marks each. Each of these questions is from one unit and may contain sub-questions. For each question there will be an “either” “or” choice (that means there will be two questions from each unit and the student should answer any one question)**
- 5.4 For practical subjects there shall be a continuous evaluation during a semester for 25 sessional marks and 50 end semester examination marks. Out of the 25 marks for internal evaluation, day-to-day work in the laboratory shall be evaluated for 15 marks and internal practical examination shall be evaluated for 10 marks conducted by the laboratory teacher concerned. The end semester examination shall be conducted with an external examiner and the laboratory teacher. The external examiner shall be appointed from the clusters of colleges which are decided by the examination branch of the University.
- 5.5 For the subject having design and/or drawing, (such as Engineering Graphics, Engineering Drawing, Machine Drawing) and Estimation, the distribution shall be 25 marks for internal evaluation (15 marks for day-to-day work and 10 marks for internal tests) and 75 marks for end semester examination. There shall be two internal tests in a Semester and the average of the two shall be considered for the award of marks for internal tests. However, in the I year class, there shall be three tests and the average will be taken into consideration.
- 5.6 There shall be an industry-oriented Mini-Project, in collaboration with an industry of their specialization, to be taken up during the vacation after III year II Semester examination. However, the mini-project and its report shall be evaluated along with the project work in IV year II Semester. The industry oriented mini-project shall be submitted in a report form and presented before the committee. It shall be evaluated for 50 marks. The committee consists of an external examiner, head of the department, the supervisor of the mini-project and a senior faculty member of the department. There shall be no internal marks for industry-oriented mini-project.
- 5.7 There shall be a seminar presentation in IV year II Semester. For the seminar, the student shall collect the information on a specialized topic and prepare a technical report, showing his understanding of the topic, and submit it to the department. It shall be evaluated by the departmental committee consisting of head of the department, seminar supervisor and a senior faculty member. The seminar report shall be evaluated for 50 marks. There shall be no external examination for the seminar.
- 5.8 There shall be a Comprehensive Viva-Voce in IV year II semester.

The Comprehensive Viva-Voce will be conducted by a Committee consisting of Head of the Department and two Senior Faculty members of the Department. The Comprehensive Viva-Voce is intended to assess the student's understanding of the subjects he studied during the B. Tech. course of study. The Comprehensive Viva-Voce is evaluated for 100 marks by the Committee. There are no internal marks for the Comprehensive Viva-Voce.

- 5.9 Out of a total of 200 marks for the project work, 50 marks shall be allotted for Internal Evaluation and 150 marks for the End Semester Examination (Viva Voce). The End Semester Examination of the project work shall be conducted by the same committee as appointed for the industry-oriented mini-project. In addition, the project supervisor shall also be included in the committee. The topics for industry oriented mini project, seminar and project work shall be different from one another. The evaluation of project work shall be made at the end of the IV year. The Internal Evaluation shall be on the basis of two seminars given by each student on the topic of his project.
- 5.10 The Laboratory marks and the sessional marks awarded by the College are subject to scrutiny and scaling by the University wherever necessary. In such cases, the sessional and laboratory marks awarded by the College will be referred to a Committee. The Committee will arrive at a scaling factor and the marks will be scaled accordingly. The recommendations of the Committee are final and binding. The laboratory records and internal test papers shall be preserved in the respective institutions as per the University rules and produced before the Committees of the University as and when asked for.

## **6 Attendance Requirements**

- 6.1 A student is eligible to write the University examinations only if he acquires a minimum of 75% of attendance in aggregate of all the subjects.
- 6.2 Condonation of shortage of attendance in aggregate up to 10% (65% and above and below 75%) in each semester or I year may be granted by the College Academic Committee
- 6.3 Shortage of Attendance below 65% in aggregate shall not be condoned.
- 6.4 A student who is short of attendance in semester / I year may seek re-admission into that semester/I year when offered within 4 weeks from the date of the commencement of class work.
- 6.5 Students whose shortage of attendance is not condoned in any semester/I year are not eligible to write their end semester examination of that class and their registration stands cancelled.

- 6.6 A stipulated fee shall be payable towards condonation of shortage of attendance.
- 6.7 A student will be promoted to the next semester if he satisfies the attendance requirement of the present semester/I year, as applicable, including the days of attendance in sports, games, NCC and NSS activities.
- 6.8 If any candidate fulfills the attendance requirement in the present semester or I year, he shall not be eligible for readmission into the same class.

**7 Minimum Academic Requirements**

The following academic requirements have to be satisfied in addition to the attendance requirements mentioned in item no.6.

- 7.1 A student is deemed to have satisfied the minimum academic requirements if he has earned the credits allotted to each theory/practical design/drawing subject/project and secures not less than 35% of marks in the end semester exam, and minimum 40% of marks in the sum total of the mid-term and end semester exams.
- 7.2 A student shall be promoted from first year to second year if he fulfills the minimum attendance requirement.
- 7.3 A student will not be promoted from II year to III year unless he fulfills the academic requirement of 34 credits up to II year I semester from all the examinations, whether or not the candidate takes the examinations and secures prescribed minimum attendance in II year II semester.
- 7.4 A student shall be promoted from III year to IV year only if he fulfills the academic requirements of 56 credits up to III year I semester from all the examinations, whether or not the candidate takes the examinations and secures prescribed minimum attendance in III year II semester.
- 7.5 A student shall register and put up minimum attendance in all 224 credits and earn 216 credits. Marks obtained in the best 216 credits shall be considered for the calculation of percentage of marks.
- 7.6 Students who fail to earn 216 credits as indicated in the course structure within ten academic years (8 years of study + 2 years additionally for appearing for exams only) from the year of their admission, shall forfeit their seat in B.Tech. course and their admission stands cancelled.

**8 Course pattern**

- 8.1 The entire course of study is for four academic years. I year shall be on yearly pattern and II, III and IV years on semester pattern.
- 8.2 A student, eligible to appear for the end examination in a subject, but absent from it or has failed in the end semester examination, may



write the exam in that subject during the period of supplementary exams.

- 8.3 When a student is detained for lack of credits/shortage of attendance, he may be re-admitted into the next semester/year. However, the academic regulations under which he was first admitted, shall continue to be applicable to him.

**9 Award of Class**

After a student has satisfied the requirements prescribed for the completion of the program and is eligible for the award of B. Tech. Degree, he shall be placed in one of the following four classes:

<b>Class Awarded</b>	<b>% of marks to be secured</b>	<b>From the aggregate marks secured from 216 Credits.</b>
First Class with Distinction	70% and above	
First Class	Below 70 but not less than 60%	
Second Class	Below 60% but not less than 50%	
Pass Class	Below 50% but not less than 40%	

The marks obtained in internal evaluation and end semester / I year examination shall be shown separately in the memorandum of marks.

**10 Minimum Instruction Days**

The minimum instruction days for each semester/I year shall be 90/180 days.

- 11 There shall be no branch transfers after the completion of the admission process.
- 12 There shall be no transfer from one college/stream to another within the Constituent Colleges and Units of Jawaharlal Nehru Technological University Hyderabad.

**13 WITHHOLDING OF RESULTS**

If the student has not paid the dues, if any, to the university or if any case of indiscipline is pending against him, the result of the student will be withheld and he will not be allowed into the next semester. His degree will be withheld in such cases.

**14. TRANSITORY REGULATIONS**

- 14.1 Discontinued, detained, or failed candidates are eligible for readmission as and when next offered.
- 14.2 After the revision of the regulations, the students of the previous batches will be given two chances for passing in their failed subjects, one supplementary and the other regular. If the students cannot

clear the subjects in the given two chances, they shall be given equivalent subjects as per the revised regulations which they have to pass in order to obtain the required number of credits.

- 14.3 In case of transferred students from other Universities, the credits shall be transferred to JNTUH as per the academic regulations and course structure of the JNTUH.

**15. General**

- 15.1 Wherever the words "he", "him", "his", occur in the regulations, they include "she", "her", "hers".
- 15.2 The academic regulation should be read as a whole for the purpose of any interpretation.
- 15.3 In case of any doubt or ambiguity in the interpretation of the above rules, the decision of the Vice-Chancellor is final.
- 15.4 The University may change or amend the academic regulations or syllabi at any time and the changes or amendments made shall be applicable to all the students with effect from the dates notified by the University.
- 15.5 The students seeking transfer to colleges affiliated to JNTUH from various other Universities/Institutions, have to pass the failed subjects which are equivalent to the subjects of JNTUH, and also pass the subjects of JNTUH which the candidates have not studied at the earlier Institution on their own without the right to sessional marks. Further, though the students have passed some of the subjects at the earlier institutions, if the same subjects are prescribed in different semesters of JNTUH, the candidates have to study those subjects in JNTUH in spite of the fact that those subjects are repeated.

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**Academic Regulations R13 For B.Tech. (Lateral Entry Scheme)**

Applicable for the students admitted into II year B. Tech. (LES) from the Academic Year 2013-14 and onwards

**1 Eligibility for award of B. Tech. Degree (LES)**

I. The LES candidates shall pursue a course of study for not less than three academic years and not more than six academic years.

II. They shall be permitted to write the examinations for two more years after six academic years of course work.

2. The candidate shall register for 168 credits and secure 160 credits from II to IV year B.Tech. Program (LES) for the award of B.Tech. degree with compulsory subjects as listed in Table-1.

**Table 1: Compulsory Subjects**

Serial Number	Subject Particulars
1	All practical subjects
2	Industry oriented mini project
3	Comprehensive Viva-Voce
4	Seminar
5	Project work

3. The students, who fail to fulfil the requirement for the award of the degree in 8 consecutive academic years (6 years of study + 2 years additionally for appearing exams only) from the year of admission, shall forfeit their seats.
4. The attendance regulations of B. Tech. (Regular) shall be applicable to B.Tech. (LES).
5. **Promotion Rule**  
 A student shall be promoted from second year to third year if he fulfills the minimum attendance requirement.  
 A student shall be promoted from III year to IV year only if he fulfils the academic requirements of 34 credits up to III year I semester from all the examinations, whether or not the candidate takes the examinations.
6. **Award of Class**  
 After a student has satisfied the requirement prescribed for the completion of the program and is eligible for the award of B. Tech. Degree, he shall be placed in one of the following four classes:

Class Awarded	% of marks to be secured	From the aggregate marks secured from 216 Credits.
First Class with Distinction	70% and above	
First Class	Below 70 but not less than 60%	
Second Class	Below 60% but not less than 50%	
Pass Class	Below 50% but not less than 40%	

The marks obtained in the internal evaluation and the end semester examination shall be shown separately in the marks memorandum.

7. All the other regulations as applicable to **B. Tech. 4-year degree course (Regular)** will hold good for **B. Tech. (Lateral Entry Scheme)**.

#### MALPRACTICES RULES

##### DISCIPLINARY ACTION FOR / IMPROPER CONDUCT IN EXAMINATIONS

	Nature of Malpractices/ Improper conduct	Punishment
	<i>If the candidate:</i>	
1. (a)	Possesses or keeps accessible in examination hall, any paper, note book, programmable calculators, Cell phones, pager, palm computers or any other form of material concerned with or related to the subject of the examination (theory or practical) in which he is appearing but has not made use of (material shall include any marks on the body of the candidate which can be used as an aid in the subject of the examination)	Expulsion from the examination hall and cancellation of the performance in that subject only.
(b)	Gives assistance or guidance or receives it from any other candidate orally or by any other body language methods or communicates through cell phones with any candidate or persons in or outside the exam hall in respect of any matter.	Expulsion from the examination hall and cancellation of the performance in that subject only of all the candidates involved. In case of an outsider, he will be handed over to the police and a case is registered against him.

2.	Has copied in the examination hall from any paper, book, programmable calculators, palm computers or any other form of material relevant to the subject of the examination (theory or practical) in which the candidate is appearing.	<p>Expulsion from the examination hall and cancellation of the performance in that subject and all other subjects the candidate has already appeared including practical examinations and project work and shall not be permitted to appear for the remaining examinations of the subjects of that Semester/year.</p> <p>The Hall Ticket of the candidate is to be cancelled and sent to the University.</p>
3.	Impersonates any other candidate in connection with the examination.	<p>The candidate who has impersonated shall be expelled from examination hall. The candidate is also debarred and forfeits the seat. The performance of the original candidate who has been impersonated, shall be cancelled in all the subjects of the examination (including practicals and project work) already appeared and shall not be allowed to appear for examinations of the remaining subjects of that semester/year. The candidate is also debarred for two consecutive semesters from class work and all University examinations. The continuation of the course by the candidate is subject to the academic regulations in connection with forfeiture of seat. If the imposter is an outsider, he will be handed over to the police and a case is registered against him.</p>

4.	Smuggles in the Answer book or additional sheet or takes out or arranges to send out the question paper during the examination or answer book or additional sheet, during or after the examination.	Expulsion from the examination hall and cancellation of performance in that subject and all the other subjects the candidate has already appeared including practical examinations and project work and shall not be permitted for the remaining examinations of the subjects of that semester/year. The candidate is also debarred for two consecutive semesters from class work and all University examinations. The continuation of the course by the candidate is subject to the academic regulations in connection with forfeiture of seat.
5.	Uses objectionable, abusive or offensive language in the answer paper or in letters to the examiners or writes to the examiner requesting him to award pass marks.	Cancellation of the performance in that subject.
6.	Refuses to obey the orders of the Chief Superintendent/Assistant – Superintendent / any officer on duty or misbehaves or creates disturbance of any kind in and around the examination hall or organizes a walk out or instigates others to walk out, or threatens the officer-in charge or any person on duty in or outside the examination hall of any injury to his person or to any of his relations whether by words, either spoken or written or by signs or by visible representation, assaults the officer-in-charge, or	In case of students of the college, they shall be expelled from examination halls and cancellation of their performance in that subject and all other subjects the candidate(s) has (have) already appeared and shall not be permitted to appear for the remaining examinations of the subjects of that semester/year. The candidates also are debarred and forfeit their seats. In case of outsiders, they will be handed over to the police and a police case is

	any person on duty in or outside the examination hall or any of his relations, or indulges in any other act of misconduct or mischief which result in damage to or destruction of property in the examination hall or any part of the College campus or engages in any other act which in the opinion of the officer on duty amounts to use of unfair means or misconduct or has the tendency to disrupt the orderly conduct of the examination.	registered against them.
7.	Leaves the exam hall taking away answer script or intentionally tears of the script or any part thereof inside or outside the examination hall.	Expulsion from the examination hall and cancellation of performance in that subject and all the other subjects the candidate has already appeared including practical examinations and project work and shall not be permitted for the remaining examinations of the subjects of that semester/year. The candidate is also debarred for two consecutive semesters from class work and all University examinations. The continuation of the course by the candidate is subject to the academic regulations in connection with forfeiture of seat.
8.	Possess any lethal weapon or firearm in the examination hall.	Expulsion from the examination hall and cancellation of the performance in that subject and all other subjects the candidate has already appeared including practical examinations and project work

		and shall not be permitted for the remaining examinations of the subjects of that semester/year. The candidate is also debarred and forfeits the seat.
9.	If student of the college, who is not a candidate for the particular examination or any person not connected with the college indulges in any malpractice or improper conduct mentioned in clause 6 to 8.	Student of the colleges expulsion from the examination hall and cancellation of the performance in that subject and all other subjects the candidate has already appeared including practical examinations and project work and shall not be permitted for the remaining examinations of the subjects of that semester/year. The candidate is also debarred and forfeits the seat. Person(s) who do not belong to the College will be handed over to police and, a police case will be registered against them.
10.	Comes in a drunken condition to the examination hall.	Expulsion from the examination hall and cancellation of the performance in that subject and all other subjects the candidate has already appeared including practical examinations and project work and shall not be permitted for the remaining examinations of the subjects of that semester/year.
11.	Copying detected on the basis of internal evidence, such as, during valuation or during special scrutiny.	Cancellation of the performance in that subject and all other subjects the candidate has appeared including practical



12.	If any malpractice is detected which is not covered in the above clauses 1 to 11 shall be reported to the University for further action to award suitable punishment.	
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**Malpractices identified by squad or special invigilators**

1. Punishments to the candidates as per the above guidelines.
2. Punishment for institutions : (if the squad reports that the college is also involved in encouraging malpractices)
  - (i) A show cause notice shall be issued to the college.
  - (ii) Impose a suitable fine on the college.
  - (iii) Shifting the examination centre from the college to another college for a specific period of not less than one year.

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD.****B. TECH. MECHANICAL ENGINEERING (PRODUCTION)****I YEAR**

<b>Code</b>	<b>Subject</b>	<b>L</b>	<b>T/P/D</b>	<b>C</b>
A10001	English	2	-	4
A10002	Mathematics – I	3	1	6
A10302	Engineering Mechanics	3	-	6
A10004	Engineering Physics	3	-	6
A10005	Engineering Chemistry	3	-	6
A10501	Computer Programming	3	-	6
A10301	Engineering Drawing	2	3	6
A10581	Computer Programming Lab.	-	3	4
A10081	Engineering Physics & Engineering Chemistry Lab.	-	3	4
A10083	English Language Communication Skills Lab.	-	3	4
A10082	IT Workshop / Engineering Workshop	-	3	4
	<b>Total</b>	<b>19</b>	<b>16</b>	<b>56</b>

**II YEAR I SEMESTER**

<b>Code</b>	<b>Subject</b>	<b>L</b>	<b>T/P/D</b>	<b>C</b>
A30009	Environmental Studies	4	-	4
A30008	Probability and Statistics	4	-	4
A30203	Electrical and Electronics Engineering	4	-	4
A30104	Mechanics of Solids	4	-	4
A30305	Thermal Sciences	4	-	4
A31803	Metallurgy and Materials Science	4	-	4
A30281	Electrical and Electronics Engineering Lab	-	3	2
A30085	Metallurgy & Mechanics of Solids Lab	-	3	2
	<b>Total</b>	<b>24</b>	<b>6</b>	<b>28</b>

**II YEAR II SEMESTER**

Code	Subject	L	T/P/D	C
A42001	Foundry Technology	4	-	4
A40309	Kinematics of Machinery	4	-	4
A40314	Welding Technology	4	-	4
A40112	Mechanics of Fluids and Hydraulic Machines	4	-	4
A40310	Machine Drawing	-	6	4
A40006	Mathematics-II	4	-	4
A40382	Production Technology Lab	-	3	2
A40188	Mechanics of Fluids & Hydraulic Machines Lab	-	3	2
	<b>Total</b>	<b>20</b>	<b>12</b>	<b>28</b>

**III YEAR I SEMESTER**

Code	Subject	L	T/P/D	C
A50010	Managerial Economics and Financial Analysis	4	-	4
A50322	Metrology	4	-	4
A50317	Dynamics of Machinery	4	-	4
A50321	Machine Tools	4	-	4
A50316	Design of Machine Members – I	4	-	4
A52002	Metal Forming	4	-	4
A50384	Machine Tools & Metrology Lab	-	3	2
A52081	Metal Forming Lab	-	3	2
	<b>Total</b>	<b>24</b>	<b>6</b>	<b>28</b>

**III YEAR II SEMESTER**

Code	Subject	L	T/P/D	C
A60332	Industrial Management	4	-	4
A60330	Finite Element Method	4	-	4
A62003	Metal Cutting and Tool Design	4	-	4
A60329	Design of Machine Members – II	4	-	4
A60331	Heat Transfer	4	-	4
	<b>Open Elective</b>	4	-	4
A60117	Disaster Management			
A60017	Intellectual Property Rights			
A60018	Human Values and Professional Ethics			
A60388	Thermal & Heat Transfer Lab	-	3	2
A60086	Advanced Communication Skills Lab	-	3	2
	<b>Total</b>	<b>24</b>	<b>6</b>	<b>28</b>

**IV YEAR I SEMESTER**

Code	Subject	L	T/P/D	C
A70352	Operations Research	4	-	4
A72004	Mechatronics & its applications	4	-	4
A70328	CAD/CAM	4	-	4
A70343	Instrumentation and Control Systems	4	-	4
	<b>ELECTIVE – I</b>	4	-	4
A70355	Robotics			
A71402	Computer Integrated Manufacturing			
A70337	CNC Technology			
A70344	Machine Tool Design			
A70340	Engineering Optimization			
	<b>ELECTIVE – II</b>	4	-	4
A70359	Unconventional Machining Processes			
A72005	Precision Engineering			
A70336	Automation in Manufacturing			
A71403	Design for Manufacturing & Assembly			
A72909	Nanotechnology			
A70390	Computer Aided Design & Manufacturing Lab	-	3	2
A70391	Production Drawing Practice and Instrumentation Lab	-	3	2
	<b>Total</b>	<b>24</b>	<b>6</b>	<b>28</b>

**IV YEAR II SEMESTER**

Code	Subject	L	T/P/D	C
A80366	Production Planning and Control	4	-	4
	<b>ELECTIVE – III</b>	4	-	4
A80527	Artificial Neural Networks			
A80241	Reliability Engineering			
A80363	Maintenance and Safety Engineering			
A80365	Plant Layout & Material Handling			
A80347	Mechanics of Composite Materials			
	<b>ELECTIVE – IV</b>	4	-	4
A80341	Flexible Manufacturing Systems			
A80129	Principles of Entrepreneurship			
A80367	Total Quality Management			
A82006	Product Design and Development			
A80087	Industry Oriented Mini Project	-	-	2
A80089	Seminar	-	6	2
A80088	Project Work	-	15	10
A80090	Comprehensive Viva	-	-	2
	<b>Total</b>	<b>12</b>	<b>21</b>	<b>28</b>

**Note:** All End Examinations (Theory and Practical) are of three hours duration.

**T-Tutorial L – Theory P – Practical D-Drawing C – Credits**

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****I Year B.Tech. M.P.**

<b>L</b>	<b>T/P/D</b>	<b>C</b>
<b>2</b>	<b>-/-</b>	<b>4</b>

**(A10001) ENGLISH****Introduction:**

In view of the growing importance of English as a tool for global communication and the consequent emphasis on training students to acquire communicative competence, the syllabus has been designed to develop linguistic and communicative competencies of Engineering students. The prescribed books and the exercises are meant to serve broadly as students' handbooks.

In the English classes, the focus should be on the skills of reading, writing, listening and speaking and for this the teachers should use the text prescribed for detailed study. For example, the students should be encouraged to read the texts/selected paragraphs silently. The teachers can ask comprehension questions to stimulate discussion and based on the discussions students can be made to write short paragraphs/essays etc.

The text for non-detailed study is for extensive reading/reading for pleasure. Hence, it is suggested that they read it on their own the topics selected for discussion in the class. The time should be utilized for working out the exercises given after each section, as also for supplementing the exercises with authentic materials of a similar kind for example, from newspaper articles, advertisements, promotional material etc.. However, the stress in this syllabus is on skill development, fostering ideas and practice of language skills.

**Objectives:**

- To improve the language proficiency of the students in English with emphasis on LSRW skills.
- To equip the students to study academic subjects more effectively using the theoretical and practical components of the English syllabus.
- To develop the study skills and communication skills in formal and informal situations.

**SYLLABUS:****Listening Skills:****Objectives**

1. To enable students to develop their listening skill so that they may appreciate its role in the LSRW skills approach to language and improve their pronunciation.

2. To equip students with necessary training in listening so that they can comprehend the speech of people of different backgrounds and regions.

*Students should be given practice in listening to the sounds of the language to be able to recognise them, to distinguish between them to mark stress and recognise and use the right intonation in sentences.*

- Listening for general content
- Listening to fill up information
- Intensive listening
- Listening for specific information

#### **Speaking Skills:**

##### Objectives

1. To make students aware of the role of speaking in English and its contribution to their success.
2. To enable students to express themselves fluently and appropriately in social and professional contexts.
  - Oral practice
  - Describing objects/situations/people
  - Role play – Individual/Group activities (Using exercises from the five units of the prescribed text: **Skills Annexe -Functional English for Success**)
  - Just A Minute(JAM) Sessions.

#### **Reading Skills:**

##### Objectives

1. To develop an awareness in the students about the significance of silent reading and comprehension.
2. To develop the ability of students to guess the meanings of words from context and grasp the overall message of the text, draw inferences etc.
  - Skimming the text
  - Understanding the gist of an argument
  - Identifying the topic sentence
  - Inferring lexical and contextual meaning
  - Understanding discourse features
  - Scanning
  - Recognizing coherence/sequencing of sentences

*NOTE : The students will be trained in reading skills using the prescribed text for detailed study.*

*They will be examined in reading and answering questions using 'unseen' passages which may be taken from authentic texts, such as magazines/newspaper articles.*

**Writing Skills :**

Objectives

1. To develop an awareness in the students about writing as an exact and formal skill.
2. To equip them with the components of different forms of writing, beginning with the lower order ones.
  - Writing sentences
  - Use of appropriate vocabulary
  - Paragraph writing
  - Coherence and cohesiveness
  - Narration / description
  - Note Making
  - Formal and informal letter writing
  - Describing graphs using expressions of comparison

**TEXTBOOKS PRESCRIBED:**

In order to improve the proficiency of the student in the acquisition of the four skills mentioned above, the following texts and course content, divided into Five Units, are prescribed:

**For Detailed study:** First Textbook: "Skills Annexe -Functional English for Success", Published by Orient Black Swan, Hyderabad

**For Non-detailed study**

1. **Second text book "Epitome of Wisdom"**, Published by Maruthi Publications, Guntur
  - The course content and study material is divided into Five Units.

**Unit –I:**

1. Chapter entitled '**Wit and Humour**' from '**Skills Annexe**' -Functional English for Success, Published by Orient Black Swan, Hyderabad
  2. Chapter entitled '**Mokshagundam Visvesvaraya**' from "**Epitome of Wisdom**", Published by Maruthi Publications, Hyderabad.
- L- Listening For Sounds, Stress and Intonation  
S- Greeting and Taking Leave, Introducing Oneself and Others (Formal

and Informal Situations)

- R- Reading for Subject/ Theme
- W- Writing Paragraphs
- G- Types of Nouns and Pronouns
- V- Homonyms, homophones synonyms, antonyms

#### **Unit –II**

1. Chapter entitled “**Cyber Age**” from “**Skills Annexe -Functional English for Success**” Published by Orient Black Swan, Hyderabad.
2. Chapter entitled '**Three Days To See**' from “**Epitome of Wisdom**”, Published by Maruthi Publications, Hyderabad.

- L – Listening for themes and facts
- S – Apologizing, interrupting, requesting and making polite conversation
- R- for theme and gist
- W- Describing people, places, objects, events
- G- Verb forms
- V- noun, verb, adjective and adverb

#### **Unit –III**

1. Chapter entitled '**Risk Management**' from “**Skills Annexe - Functional English for Success**” Published by Orient Black Swan, Hyderabad
2. Chapter entitled '**Leela's Friend**' by R.K. Narayan from “**Epitome of Wisdom**”, Published by Maruthi Publications, Hyderabad

- L – for main points and sub-points for note taking
- S – giving instructions and directions; Speaking of hypothetical situations
- R – reading for details
- W – note-making, information transfer, punctuation
- G – present tense
- V – synonyms and antonyms

#### **Unit –IV**

1. Chapter entitled '**Human Values and Professional Ethics**' from “**Skills Annexe -Functional English for Success**” Published by Orient Black Swan, Hyderabad
2. Chapter entitled '**The Last Leaf**' from “**Epitome of Wisdom**”, Published by Maruthi Publications, Hyderabad

- L - Listening for specific details and information
- S- narrating, expressing opinions and telephone interactions



- R - Reading for specific details and information
- W- Writing formal letters and CVs
- G- Past and future tenses
- V- Vocabulary - idioms and Phrasal verbs

**Unit –V**

1. Chapter entitled '**Sports and Health**' from “**Skills Annexe - Functional English for Success**” Published by Orient Black Swan, Hyderabad
  2. Chapter entitled '**The Convocation Speech**' by N.R. Narayanmurthy from “**Epitome of Wisdom**”, Published by Maruthi Publications, Hyderabad
- L- Critical Listening and Listening for speaker's tone/ attitude
  - S- Group discussion and Making presentations
  - R- Critical reading, reading for reference
  - W- Project proposals; Technical reports, Project Reports and Research Papers
  - G- Adjectives, prepositions and concord
  - V- Collocations and Technical vocabulary

Using words appropriately

- \* Exercises from the texts not prescribed shall also be used for classroom tasks.

**REFERENCES :**

1. Contemporary English Grammar Structures and Composition by David Green, MacMillan Publishers, New Delhi. 2010.
2. Innovate with English: A Course in English for Engineering Students, edited by T Samson, Foundation Books.
3. English Grammar Practice, Raj N Bakshi, Orient Longman.
4. Technical Communication by Daniel Riordan. 2011. Cengage Publications. New Delhi.
5. Effective English, edited by E Suresh Kumar, A RamaKrishna Rao, P Sreehari, Published by Pearson
6. Handbook of English Grammar & Usage, Mark Lester and Larry Beason, Tata Mc Graw –Hill.
7. Spoken English, R.K. Bansal & JB Harrison, Orient Longman.
8. Technical Communication, Meenakshi Raman, Oxford University Press

9. Objective English Edgar Thorpe & Showick Thorpe, Pearson Education
10. Grammar Games, Renuvolcuri Mario, Cambridge University Press.
11. Murphy's English Grammar with CD, Murphy, Cambridge University Press.
12. Everyday Dialogues in English, Robert J. Dixson, Prentice Hall India Pvt Ltd.,
13. ABC of Common Errors Nigel D Turton, Mac Millan Publishers.
14. Basic Vocabulary Edgar Thorpe & Showick Thorpe, Pearson Education
15. Effective Technical Communication, M Ashraf Rizvi, Tata Mc Graw – Hill.
16. An Interactive Grammar of Modern English, Shivendra K. Verma and Hemlatha Nagarajan , Frank Bros & CO
17. A Communicative Grammar of English, Geoffrey Leech, Jan Svartvik, Pearson Education
18. Enrich your English, Thakur K B P Sinha, Vijay Nicole Imprints Pvt Ltd.,
19. A Grammar Book for You And I, C. Edward Good, MacMillan Publishers

**Outcomes:**

- Usage of English Language, written and spoken.
- Enrichment of comprehension and fluency.
- Gaining confidence in using language in verbal situations.

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**(A10002) MATHEMATICS -I****Objectives:** To learn

- The types of Matrices and their properties.
- Concept of rank of a matrix and applying the concept of rank to know the consistency of linear equations and to find all possible solutions, if exist.
- The concept of eigenvalues and eigenvectors of a matrix is to reduce a quadratic form into a canonical form through a linear transformation.
- The mean value theorems and to understand the concepts geometrically.
- The functions of several variables and optimization of these functions.
- The evaluation of improper integrals, Beta and Gamma functions.
- Multiple integration and its applications.
- Methods of solving the differential equations of 1<sup>st</sup> and higher order
- The applications of the differential equations to Newton's law of cooling, Natural growth and decay, Bending of beams etc.
- The definition of integral transforms and Laplace Transform.
- Properties of Laplace transform.
- Inverse Laplace Transform.
- Convolution theorem.
- Solution of Differential equations using Laplace transform.

**UNIT-I**

**Theory of Matrices:** Real matrices – Symmetric, skew – symmetric, orthogonal. Complex matrices: Hermitian, Skew-Hermitian and Unitary Matrices. Idempotent matrix, Elementary row and column transformations-Elementary matrix, Finding rank of a matrix by reducing to Echelon and normal forms. Finding the inverse of a non-singular square matrix using row/ column transformations (Gauss- Jordan method). Consistency of system of linear equations (homogeneous and non- homogeneous) using the rank of a matrix. Solving  $m \times n$  and  $n \times n$  linear system of equations by Gauss elimination.

Cayley-Hamilton Theorem (without proof) – Verification. Finding inverse of a matrix and powers of a matrix by Cayley-Hamilton theorem, Linear dependence and Independence of Vectors. Linear Transformation –

Orthogonal Transformation. Eigen values and eigen vectors of a matrix. Properties of eigen values and eigen vectors of real and complex matrices. Finding linearly independent eigen vectors of a matrix when the eigen values of the matrix are repeated.

Diagonalization of matrix – Quadratic forms up to three variables. Rank – Positive definite, negative definite, semi definite, index, signature of quadratic forms. Reduction of a quadratic form to canonical form.

#### UNIT – II

**Differential calculus methods:** Rolle's Mean value Theorem – Lagrange's Mean Value Theorem – Cauchy's mean value Theorem – (all theorems without proof but with geometrical interpretations), verification of the Theorems and testing the applicability of these theorem to the given function.

Functions of several variables: Functional dependence- Jacobian- Maxima and Minima of functions of two variables without constraints and with constraints-Method of Lagrange multipliers.

#### UNIT – III

**Improper integration, Multiple integration & applications:** Gamma and Beta Functions –Relation between them, their properties – evaluation of improper integrals using Gamma / Beta functions.

Multiple integrals – double and triple integrals – change of order of integration-change of variables (polar, cylindrical and spherical) Finding the area of a region using double integration and volume of a region using triple integration.

#### UNIT – IV

**Differential equations and applications :** Overview of differential equations-exact, linear and Bernoulli (NOT TO BE EXAMINED). Applications of first order differential equations – Newton's Law of cooling, Law of natural growth and decay, orthogonal trajectories.

Linear differential equations of second and higher order with constant coefficients, Non-homogeneous term of the type  $f(x) = e^{ax}$ ,  $\sin ax$ ,  $\cos ax$ , and  $x^n$ ,  $e^{ax} V(x)$ ,  $x^n V(x)$ , method of variation of parameters. Applications to bending of beams, Electrical circuits and simple harmonic motion.

#### UNIT – V

**Laplace transform and its applications to Ordinary differential equations**  
Definition of Integral transform, Domain of the function and Kernel for the Laplace transforms. Existence of Laplace transform. Laplace transform of standard functions, first shifting Theorem, Laplace transform of functions when they are multiplied or divided by "t". Laplace transforms of derivatives and integrals of functions. – Unit step function – second shifting theorem – Dirac's delta function, Periodic function – Inverse Laplace transform by

Partial fractions( Heaviside method) Inverse Laplace transforms of functions when they are multiplied or divided by "s", Inverse Laplace Transforms of derivatives and integrals of functions, Convolution theorem -- Solving ordinary differential equations by Laplace transforms.

**TEXT BOOKS:**

1. Advanced engineering Mathematics by Kreyszig, John Wiley & Sons Publishers.
2. Higher Engineering Mathematics by B.S. Grewal, Khanna Publishers.

**REFERENCES:**

1. Advanced Engineering Mathematics by R.K. Jain & S.R.K. Iyengar, 3<sup>rd</sup> edition, Narosa Publishing House, Delhi.
2. Engineering Mathematics – I by T.K. V. Iyengar, B. Krishna Gandhi & Others, S. Chand.
3. Engineering Mathematics – I by D. S. Chandrasekhar, Prison Books Pvt. Ltd.
4. Engineering Mathematics – I by G. Shanker Rao & Others I.K. International Publications.
5. Advanced Engineering Mathematics with MATLAB, Dean G. Duffy, 3<sup>rd</sup> Edi, CRC Press Taylor & Francis Group.
6. Mathematics for Engineers and Scientists, Alan Jeffrey, 6<sup>th</sup> Edi, 2013, Chapman & Hall/ CRC.
7. Advanced Engineering Mathematics, Michael Greenberg, Second Edition, Pearson Education.

**Outcome:**

- After learning the contents of this Unit the student is able to write the matrix representation of a set of linear equations and to analyze solutions of system of equations.
- The student will be able to understand the methods of differential calculus to optimize single and multivariable functions.
- The student is able to evaluate the multiple integrals and can apply the concepts to find the Areas, Volumes, Moment of Inertia etc., of regions on a plane or in space.
- The student is able to identify the type of differential equation and uses the right method to solve the differential equation. Also able to apply the theory of differential equations to the real world problems.
- The student is able to solve certain differential equations using Laplace Transform. Also able to transform functions on time domain to frequency domain using Laplace transforms.

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**(A10302) ENGINEERING MECHANICS****UNIT – I**

Introduction to Engineering Mechanics – Basic Concepts. **Resultants of Force System:** Parallelogram law – Forces and components- Resultant of coplanar Concurrent Forces – Components of forces in Space – Moment of Force - principle of moments – Coplanar Applications – Couples - Resultant of any Force System.

**Equilibrium of Force Systems :** Free Body Diagrams, Equations of Equilibrium - Equilibrium of planar Systems - Equilibrium of Spatial Systems.

**UNIT – II**

**Friction:** Introduction – Theory of Friction – Angle of friction - Laws of Friction – Static and Dynamic Frictions – Motion of Bodies: Wedge, Screw, Screw-jack, and Differential Screw-jack.

**Transmission of Power:** Flat Belt Drives - Types of Flat Belt Drives – Length of Belt, tensions, Tight side, Slack Side, Initial and Centrifugal – Power Transmitted and Condition for Max. Power.

**UNIT – III**

**Centroids and Centers of Gravity:** Introduction – Centroids and Centre of gravity of simple figures (from basic principles ) – Centroids of Composite Figures - Theorem of Pappus – Center of gravity of bodies and centroids of volumes.

**Moments of Inertia :** Definition – Polar Moment of Inertia – Radius of gyration - Transfer formula for moment of inertia - Moments of Inertia for Composite areas - Products of Inertia, Transfer Formula for Product of Inertia.

**Mass Moment of Inertia :** Moment of Inertia of Masses- Transfer Formula for Mass Moments of Inertia - mass moment of inertia of composite bodies.

**UNIT – IV**

**Kinematics of a Particle:** Motion of a particle – Rectilinear motion – motion curves – Rectangular components of curvilinear motion– Kinematics of Rigid Body - Types of rigid body motion -Angular motion - Fixed Axis Rotation

**Kinematics of Particles:** Translation -Analysis as a Particle and Analysis as a Rigid Body in Translation – Equations of plane motion - Angular motion - Fixed Axis Rotation – Rolling Bodies.

**UNIT – V**

**Work - Energy Method:** Work energy Equations for Translation - Work-

Energy Applications to Particle Motion – Work energy applied to Connected Systems - Work energy applied to Fixed Axis Rotation and Plane Motion. Impulse and momentum.

**Mechanical Vibrations** : Definitions and Concepts – Simple Harmonic Motion – Free vibrations, simple and Compound Pendulums – Torsion Pendulum – Free vibrations without damping: General cases.

**TEXT BOOKS:**

1. Engineering Mechanics - Statics and Dynamics by Ferdinand.L. Singer / Harper International Edition.
2. Engineering Mechanics/ S. Timoshenko and D.H. Young, Mc Graw Hill Book Compan.

**REFERENCES:**

1. Engineering Mechanics / Irving Shames / Prentice Hall
2. A text of Engineering Mechanics /YVD Rao/ K. Govinda Rajulu/ M. Manzoor Hussain, Academic Publishing Company
3. Engg. Mechanics / M.V. Seshagiri Rao & D Rama Durgaiyah/ Universities Press
4. Engineering Mechanics, Umesh Regl / Tayal.
5. Engg. Mechanics / KL Kumar / Tata McGraw Hill.
6. Engg. Mechanics / S.S. Bhavikati & K.G. Rajasekharappa.

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**(A10004) ENGINEERING PHYSICS****Objectives:**

It gives

- to the students basic understanding of bonding in solids, crystal structures and techniques to characterize crystals.
- to understand the behavior of electron in a solid and thereby one can determine the conductivity and specific heat values of the solids.
- to study applications in Engineering like memory devices, transformer core and Electromagnetic machinery.
- to help the student to design powerful light sources for various Engineering Applications and also enable them to develop communication systems using Fiber Technology.
- to understand the working of Electronic devices, how to design acoustic proof halls and understand the behavior of the materials at Nano scale.

**UNIT-I**

**Crystallography:** Ionic Bond, Covalent Bond, Metallic Bond, Hydrogen Bond, Vander-Waal's Bond, Calculation of Cohesive Energy of diatomic molecule-Space Lattice, Unit Cell, Lattice Parameters, Crystal Systems, Bravais Lattices, Atomic Radius, Co-ordination Number and Packing Factor of SC, BCC, FCC, Miller Indices, Crystal Planes and Directions, Inter Planar Spacing of Orthogonal Crystal Systems, Structure of Diamond and NaCl.

**X-ray Diffraction & Defects in Crystals:** Bragg's Law, X-Ray diffraction methods: Laue Method, Powder Method: Point Defects: Vacancies, Substitutional, Interstitial, Frenkel and Schottky Defects, line defects (Qualitative) & Burger's Vector.

**UNIT-II**

**Principles of Quantum Mechanics:** Waves and Particles, de Broglie Hypothesis, Matter Waves, Davisson and Germer' Experiment, Heisenberg's Uncertainty Principle, Schrödinger's Time Independent Wave Equation - Physical Significance of the Wave Function – Infinite square well potential, extension to three dimensions

**Elements of Statistical Mechanics & Electron theory of Solids:** Phase space, Ensembles, Micro Canonical, Canonical and Grand Canonical Ensembles - Maxwell-Boltzmann, Bose-Einstein and Fermi-Dirac Statistics (Qualitative Treatment), Concept of Electron Gas, Density of States, Fermi



Energy- Electron in a periodic Potential, Bloch Theorem, Kronig-Penny Model (Qualitative Treatment), E-K curve, Origin of Energy Band Formation in Solids, Concept of Effective Mass of an Electron, Classification of Materials into Conductors, Semi Conductors & Insulators.

#### **UNIT-III**

**Dielectric Properties:** Electric Dipole, Dipole Moment, Dielectric Constant, Polarizability, Electric Susceptibility, Displacement Vector, Electronic, Ionic and Orientation Polarizations and Calculation of Polarizabilities: Ionic and Electronic - Internal Fields in Solids, Clausius - Mossotti Equation, Piezo - electricity and Ferro- electricity.

**Magnetic Properties & Superconducting Properties:** Permeability, Field Intensity, Magnetic Field Induction, Magnetization, Magnetic Susceptibility, Origin of Magnetic Moment, Bohr Magnetron, Classification of Dia, Para and Ferro Magnetic Materials on the basis of Magnetic Moment, Domain Theory of Ferro Magnetism on the basis of Hysteresis Curve, Soft and Hard Magnetic Materials, Properties of Anti-Ferro and Ferri Magnetic Materials and their Applications, Superconductivity, Meissner Effect, Effect of Magnetic field, Type-I & Type-II Superconductors, Applications of Superconductors.

#### **UNIT-IV**

**Optics:** Interference-Interference in thin films (Reflected light), Newton rings experiment- Fraunhofer diffraction due to single slit, N-slits, Diffraction grating experiment , Double refraction-construction and working, Nicol's Prism.

**Lasers & Fiber Optics:** Characteristics of Lasers, Spontaneous and Stimulated Emission of Radiation, Einstein's Coefficients and Relation between them, Population Inversion, Lasing Action, Ruby Laser, Helium-Neon Laser, Semiconductor Diode Laser, Applications of Lasers- Principle of Optical Fiber, Construction of fiber, Acceptance Angle and Acceptance Cone, Numerical Aperture, Types of Optical Fibers: Step Index and Graded Index Fibers, Attenuation in Optical Fibers, Application of Optical Fiber in communication systems.

#### **UNIT-V:**

**Semiconductor Physics:** Fermi Level in Intrinsic and Extrinsic Semiconductors, Calculation of carrier concentration in Intrinsic &, Extrinsic Semiconductors, Direct and Indirect Band gap semiconductors, Hall Effect-Formation of PN Junction, Open Circuit PN Junction, Energy Diagram of PN Diode, Diode Equation, I-V Characteristics of PN Junction diode, Solar cell, LED & Photo Diodes. **Acoustics of Buildings & Acoustic Quieting:** Reverberation and Time of Reverberation, Sabine's Formula for Reverberation Time, Measurement of Absorption Coefficient of a Material, factors affecting the Architectural Acoustics and their remedies.

**Nanotechnology:** Origin of Nanotechnology, Nano Scale, Surface to Volume

Ratio, Quantum Confinement, Bottom-up Fabrication: Sol-gel, Top-down Fabrication: Chemical Vapour Deposition, Characterization by TEM.

**TEXT BOOKS:**

1. Engineering Physics, K. Malik, A. K. Singh, Tata Mc Graw Hill Book Publishers.
2. Engineering Physics, V. Rajendran, Tata Mc Graw Hill Book Publishers.

**REFERENCES:**

1. Fundamentals of Physics, David Halliday, Robert Resnick, Jearl Walker by John Wiley & Sons.
2. Sears and Zemansky's University Physics (10<sup>th</sup> Edition) by Hugh D. Young Roger A. Freedman, T. R. Sandin, A. Lewis Ford Addison-Wesley Publishers.
3. Applied Physics for Engineers – P. Madhusudana Rao (Academic Publishing company, 2013).
4. Solid State Physics – M. Arumugam (Anuradha Publications).
5. Modern Physics – R. Murugesan & K. Siva Prasath – S. Chand & Co. (for Statistical Mechanics).
6. A Text Book of Engg Physics – M. N. Avadhanulu & P. G. Khsirsagar– S. Chand & Co. (for acoustics).
7. Modern Physics by K. Vijaya Kumar, S. Chandralingam: S. Chand & Co.Ltd.
8. Nanotechnology – M. Ratner & D. Ratner (Pearson Ed.).
9. Introduction to Solid State Physics – C. Kittel (Wiley Eastern).
10. Solid State Physics – A.J. Dekker (Macmillan).
11. Applied Physics – Mani Naidu Pearson Education.

**Outcomes:**

- The student would be able to learn the fundamental concepts on behavior of crystalline solids.
- The knowledge on Fundamentals of Quantum Mechanics, Statistical Mechanics enables the student to apply to various systems like Communications Solar Cells, Photo Cells and so on.
- Design, Characterization and study of properties of materials help the student to prepare new materials for various Engineering applications.
- This course also helps the student exposed to non-destructive testing methods.
- Finally, Engineering Physics Course helps the student to develop problem solving skills and analytical skills.

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****I Year B.Tech. M.P.****L T/P/D C****3 -/- 6****(A10005) ENGINEERING CHEMISTRY****Objective:**

An engineer is as someone who uses scientific, natural and physical principles to design something of use for people or other living creatures. Much of what any engineer does involves chemistry because everything in our environment has a molecular make up. Engineering requires the concepts of applied chemistry and the more chemistry an engineer understands, the more beneficial it is. In the future, global problems and issues will require an in-depth understanding of chemistry to have a global solution. This syllabus aims at bridging the concepts and theory of chemistry with examples from fields of practical application, thus reinforcing the connection between science and engineering. It deals with the basic principles of various branches of chemistry which are fundamental tools necessary for an accomplished engineer.

**UNIT I:**

**Electrochemistry & Corrosion:** Electro Chemistry – Conductance - Specific, Equivalent and Molar conductance and their Units; Applications of Conductance (Conductometric titrations). **EMF:** Galvanic Cells, types of Electrodes – (Calomel, Quinhydrone and glass electrodes); Nernst equation and its applications ; concept of concentration cells, electro chemical series, Potentiometric titrations, determination of  $P^H$  using glass electrode-Numerical problems.

**Batteries:** Primary cells (dry cells) and secondary cells (lead-Acid cell, Ni-Cd cell, Lithium cells). Applications of batteries. **Fuel cells** – Hydrogen – Oxygen fuel cell; methanol – oxygen fuel cell ; Advantages and Applications.

**Corrosion and its control:** Causes and effects of corrosion; Theories of corrosion – Chemical & Electrochemical corrosion; Types of corrosion (Galvanic, Water line, Pitting and Intergranular); Factors affecting rate of corrosion – Nature of metal and Nature of Environment – Corrosion control methods – Cathodic protection (sacrificial anodic and impressed current). Surface coatings: Metallic coatings & methods of application of metallic coatings - hot dipping (galvanization & tinning), Cementation, cladding, electroplating (copper plating) Electroless plating (Ni plating) - Organic coatings – Paints - constituents and their functions.

**UNIT II:**

**Engineering Materials: Polymers:** Types of Polymerization (Chain & Step growth). **Plastics:** Thermoplastic & Thermo setting resins; Compounding &

fabrication of plastics (Compression and injection moulding). Preparation, properties, engineering applications of PVC, Teflon and Bakelite.

**Fibers**- Characteristics of fibers – preparation, properties and uses of Nylon – 6,6 and Dacron – Fiber Reinforced Plastics (FRP) – applications. **Rubbers** – Natural rubber and its vulcanization. Elastomers – Buna-s, Butyl rubber and Thiokol rubber.

**Conducting polymers**: Polyacetylene, Polyaniline, Mechanism of Conduction, doping; applications of Conducting polymers. **Bio-degradable Polymers**- preparation and Applications of Poly vinyl acetate and Poly lactic acid - **Cement**: composition of Portland cement, setting & hardening of cement (reactions), **Lubricants**: Classification with examples- Characteristics of a good lubricant & mechanism of lubrication (thick film, thin film and extreme pressure) – properties of lubricants: viscosity, Cloud point, flash and fire points. **Refractories**: Classification, characteristics of a good refractory and applications.

**Nanomaterials**: Introduction, preparation by sol-gel & chemical vapour deposition methods. Applications of nanomaterials.

#### UNIT III:

**Water and its Treatment**: Hardness of Water: Causes of hardness, expression of hardness – units – types of hardness, estimation of temporary & permanent hardness of water by EDTA method - numerical problems. Boiler troubles – Scale & sludges, Priming and foaming, caustic embrittlement and boiler corrosion; Treatment of boiler feed water – Internal treatment (Phosphate, Colloidal and calgon conditioning) – External treatment – Lime Soda process, Zeolite process and ion exchange process. Numerical Problems. **Potable Water**- Its Specifications – Steps involved in treatment of potable water – Disinfection of water by chlorination and ozonisation. Reverse osmosis & its significance.

#### Unit – IV :

**Fuels & Combustion: Fuels** – Classification – solid fuels : coal – analysis of coal - proximate and ultimate analysis and their significance. Liquid fuels – petroleum and its refining – cracking – types – fixed bed catalytic cracking. Knocking – octane and cetane rating, synthetic petrol, Bergius and Fischer-Tropsch's process: Gaseous fuels - constituents, characteristics and applications of natural gas, LPG and CNG. Analysis of flue gas by Orsat's apparatus – Numerical Problems.

**Combustion** – Definition, Calorific value of fuel – HCV , LCV; Determination of calorific value by Junker's gas calorimeter – theoretical calculation of Calorific value by Dulong's formula – Numerical problems on combustion.

#### UNIT V:

**Phase Rule & Surface Chemistry : Phase Rule**: Definition of terms: Phase,

component, degree of freedom, phase rule equation. Phase diagrams – one component system- water system. Two component system Lead- Silver, cooling curves, heat treatment based on iron-carbon phase diagram - hardening, annealing and normalization.

**Surface Chemistry: Adsorption** – Types of Adsorption, Isotherms – Freundlich and Langmuir adsorption isotherm, applications of adsorption; **Colloids**: Classification of Colloids; Electrical & optical properties, micelles, applications of colloids in industry.

**TEXT BOOKS:**

1. Engineering Chemistry by R.P. Mani, K.N. Mishra, B. Rama Devi / CENGAGE learning.
2. Engineering Chemistry by P.C Jain & Monica Jain, Dhanpatrai Publishing Company (2008).

**REFERENCE BOOKS**

1. Engineering Chemistry by B. Siva Shankar Mc.Graw Hill Publishing Company Limited, New Delhi (2006).
2. Engineering Chemistry J.C. Kuriacase & J. Rajaram, Tata McGraw Hills Publishing Company Limited, New Delhi (2004).
3. Text Book of Engineering Chemistry by S.S. Dara & Mukkati S. Chand & Co Publishers, New Delhi (2006).
4. Chemistry of Engineering Materials by CV Agarwal, C.P Murthy, A.Naidu, BS Publications.

**Outcome:**

- Students will demonstrate a depth of knowledge and apply the methods of inquiry in a discipline of their choosing, and they will demonstrate a breadth of knowledge across their choice of varied disciplines.
- Students will demonstrate the ability to access and interpret information, respond and adapt to changing situations, make complex decisions, solve problems, and evaluate actions.
- Students will demonstrate awareness and understanding of the skills necessary to live and work in a diverse engineering world.

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**(A10501) COMPUTER PROGRAMMING****Objectives:**

- To understand the various steps in Program development.
- To understand the basic concepts in C Programming Language.
- To learn how to write modular and readable C Programs.
- To learn to write programs (using structured programming approach) in C to solve problems.
- To introduce the students to basic data structures such as lists, stacks and queues.
- To make the student understand simple sorting and searching methods.

**UNIT - I**

Introduction to Computers – Computer Systems, Computing Environments, Computer Languages, Creating and running programs, Program Development.

Introduction to the C Language – Background, C Programs, Identifiers, Types, Variables, Constants, Input / Output, Operators (Arithmetic, relational, logical, bitwise etc.), Expressions, Precedence and Associativity, Expression Evaluation, Type conversions, Statements- Selection Statements (making decisions) – if and switch statements, Repetition statements (loops)-while, for, do-while statements, Loop examples, other statements related to looping – break, continue, goto, Simple C Program examples.

**UNIT - II**

Functions-Designing Structured Programs, Functions, user defined functions, inter function communication, Standard functions, Scope, Storage classes-auto, register, static, extern, scope rules, type qualifiers, recursion- recursive functions, Limitations of recursion, example C programs, Preprocessor commands.

Arrays – Concepts, using arrays in C, inter function communication, array applications, two – dimensional arrays, multidimensional arrays, C program examples.

**UNIT - III**

Pointers – Introduction (Basic Concepts), Pointers for inter function communication, pointers to pointers, compatibility, Pointer Applications-Arrays and Pointers, Pointer Arithmetic and arrays, Passing an array to a function,

memory allocation functions, array of pointers, programming applications, pointers to void, pointers to functions.

Strings – Concepts, C Strings, String Input / Output functions, arrays of strings, string manipulation functions, string / data conversion, C program examples.

#### **UNIT - IV**

Enumerated, Structure, and Union Types– The Type Definition (typedef), Enumerated types, Structures –Declaration, initialization, accessing structures, operations on structures, Complex structures, structures and functions, Passing structures through pointers, self referential structures, unions, bit fields, C programming examples, command –line arguments.

Input and Output – Concept of a file, streams, text files and binary files, Differences between text and binary files, State of a file, Opening and Closing files, file input / output functions (standard library input / output functions for files), file status functions (error handling), Positioning functions, C program examples.

#### **UNIT – V**

Searching and Sorting – Sorting- selection sort, bubble sort, Searching-linear and binary search methods.

Lists- Linear list – singly linked list implementation, insertion, deletion and searching operations on linear list, Stacks-Push and Pop Operations, Queues- Enqueue and Dequeue operations.

#### **TEXT BOOKS:**

1. Computer Science: A Structured Programming Approach Using C, B.A.Forouzan and R.F. Gilberg, Third Edition, Cengage Learning.
2. Programming in C. P. Dey and M Ghosh , Oxford University Press.

#### **REFERENCE BOOKS:**

1. C& Data structures – P. Padmanabham, Third Edition, B.S. Publications.
2. C for All, S. Thamarai Selvi, R.Murugesan, Anuradha Publications.
3. Problem Solving and Program Design in C, J.R. Hanly and E.B. Koffman, 7<sup>th</sup> Edition, Pearson education.
4. Programming in C, Ajay Mittal, Pearson.
5. Programming with C, B.Gottfried, 3<sup>rd</sup> edition, Schaum's outlines, TMH.
6. Problem solving with C, M.T.Somasekhara, PHI
7. Programming with C, R.S.Bickar, Universities Press.
8. Computer Programming & Data Structures, E.Balagurusamy, 4<sup>th</sup> edition, TMH.
9. Programming in C – Stephen G. Kochan, III Edition, Pearson

Education.

10. The C Programming Language, B.W. Kernighan and Dennis M.Ritchie, PHI.
11. C Programming with problem solving, J.A. Jones & K. Harrow, Dreamtech Press.

**Outcomes:**

- Demonstrate the basic knowledge of computer hardware and software.
- Ability to apply solving and logical skills to programming in C language and also in other languages.



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**(A10301) ENGINEERING DRAWING****UNIT – I**

**Introduction to Engineering Drawing:** Principles of Engineering Drawing/ Graphics – Various Drawing Instruments – Conventions in Drawing – **Lettering practice** – BIS Conventions.

**Curves:** Constructions of Curves used in Engineering Practice:

- a) Conic Sections including the Rectangular Hyperbola – General method only.
- b) Cycloid, Epicycloid and Hypocycloid
- c) Involute.

**Scales:** Construction of different types of Scales, Plain, Diagonal, Vernier scale.

**UNIT – II****Orthographic Projections in First Angle**

**Projection:** Principles of Orthographic Projections – Conventions – First and Third Angle projections.

**Projections of Points :** including Points in all four quadrants.

**Projections of Lines :** Parallel, perpendicular, inclined to one plane and inclined to both planes. True length and true angle of a line. Traces of a line.

**Projections of Planes:** Plane parallel, perpendicular and inclined to one reference plane. Plane inclined to both the reference planes.

**UNIT – III**

**Projections of Solids:** Projections of regular solids, cube, prisms, pyramids, tetrahedron, cylinder and cone, axis inclined to both planes.

**Sections and Sectional Views:** Right Regular Solids – Prism, Cylinder, Pyramid, Cone – use of Auxiliary views.

**UNIT – IV**

**Development of Surfaces:** Development of Surfaces of Right, Regular Solids – Prisms, Cylinder, Pyramids, Cone and their parts. frustum of solids.

**Intersection of Solids:-** Intersection of Cylinder Vs Cylinder, Cylinder Vs Prism, Cylinder Vs Cone.

**UNIT – V**

**Isometric Projections :** Principles of Isometric Projection – Isometric Scale – Isometric Views– Conventions – Plane Figures, Simple and Compound

Solids – Isometric Projection of objects having non- isometric lines. Isometric Projection of parts with Spherical surface.

**Transformation of Projections** : Conversion of Isometric Views to Orthographic Views. Conversion of orthographic views to isometric views – simple objects.

**Perspective Projections** : Perspective View : Points, Lines and Plane Figures, Vanishing Point Methods (General Method only).

**TEXT BOOKS**

1. Engineering Drawing – Basant, Agrawal, TMH
2. Engineering Drawing, N.D. Bhatt

**REFERENCES :**

1. Engineering Graphics. P I Varghese Tata McGraw Hill Education Pvt. Ltd.
2. Engineering drawing – P.J. Shah .S.Chand Publishers.
3. Engineering Drawing- Johle/Tata Macgraw Hill Book Publishers.
4. Engineering Drawing – M.B. Shah and B.C. Rana, Pearson.
5. Engineering Drawing by K.Venu Gopal & V.Prabu Raja New Age Publications.
6. Engineering Drawing by John. PHI Learning Publisher.

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**(A10581) COMPUTER PROGRAMMING LAB****Objectives:**

- To write programs in C to solve the problems.
- To implement linear data structures such as lists, stacks, queues.
- To implement simple searching and sorting methods.

**Recommended Systems/Software Requirements:**

- Intel based desktop PC
- ANSI C Compiler with Supporting Editors

**Week 1**

- a) Write a C program to find the sum of individual digits of a positive integer.
- b) A Fibonacci sequence is defined as follows: the first and second terms in the sequence are 0 and 1. Subsequent terms are found by adding the preceding two terms in the sequence. Write a C program to generate the first n terms of the sequence.
- c) Write a C program to generate all the prime numbers between 1 and n, where n is a value supplied by the user.

**Week 2**

- a) Write a C program to calculate the following Sum:  
Sum= $1-x^2/2! +x^4/4!-x^6/6!+x^8/8!-x^{10}/10!$
- b) Write a C program to find the roots of a quadratic equation.

**Week 3**

- a) The total distance travelled by vehicle in 't' seconds is given by distance  $s = ut+1/2at^2$  where 'u' and 'a' are the initial velocity (m/sec.) and acceleration (m/sec<sup>2</sup>). Write C program to find the distance travelled at regular intervals of time given the values of 'u' and 'a'. The program should provide the flexibility to the user to select his own time intervals and repeat the calculations for different values of 'u' and 'a'.
- b) Write a C program, which takes two integer operands and one operator from the user, performs the operation and then prints the result. (Consider the operators +, -, \*, /, % and use Switch Statement)

**Week 4**

- a) Write C programs that use both recursive and non-recursive functions
- i) To find the factorial of a given integer.

- ii) To find the GCD (greatest common divisor) of two given integers.

**Week 5**

- a) Write a C program to find the largest integer in a list of integers.
- b) Write a C program that uses functions to perform the following:
  - i) Addition of Two Matrices
  - ii) Multiplication of Two Matrices

**Week 6**

- a) Write a C program that uses functions to perform the following operations:
  - i) To insert a sub-string in to a given main string from a given position.
  - ii) To delete n Characters from a given position in a given string.
- b) Write a C program to determine if the given string is a palindrome or not

**Week 7**

- a) Write a C program that displays the position or index in the string S where the string T begins, or – 1 if S doesn't contain T.
- b) Write a C program to count the lines, words and characters in a given text.

**Week 8**

- a) Write a C program to generate Pascal's triangle.
- b) Write a C program to construct a pyramid of numbers.

**Week 9**

Write a C program to read in two numbers, x and n, and then compute the sum of this geometric progression:

$$1+x+x^2+x^3+\dots+\dots\dots+x^n$$

For example: if n is 3 and x is 5, then the program computes 1+5+25+125.

Print x, n, the sum

Perform error checking. For example, the formula does not make sense for negative exponents – if n is less than 0. Have your program print an error message if  $n < 0$ , then go back and read in the next pair of numbers of without computing the sum. Are any values of x also illegal? If so, test for them too.

**Week 10**

- a) 2's complement of a number is obtained by scanning it from right to left and complementing all the bits after the first appearance of a 1. Thus 2's complement of 11100 is 00100. Write a C program to find the 2's complement of a binary number.
- b) Write a C program to convert a Roman numeral to its decimal equivalent.

**Week 11**

Write a C program that uses functions to perform the following operations:

- i) Reading a complex number
- ii) Writing a complex number
- iii) Addition of two complex numbers
- iv) Multiplication of two complex numbers

(Note: represent complex number using a structure.)

**Week 12**

a) Write a C program which copies one file to another.

b) Write a C program to reverse the first n characters in a file.

(Note: The file name and n are specified on the command line.)

**Week 13**

a) Write a C program to display the contents of a file.

b) Write a C program to merge two files into a third file (i.e., the contents of the first file followed by those of the second are put in the third file)

**Week 14**

a) Write a C program that uses non recursive function to search for a Key value in a given list of integers using Linear search.

b) Write a C program that uses non recursive function to search for a Key value in a given sorted list of integers using Binary search.

**Week 15**

a) Write a C program that implements the Selection sort method to sort a given array of integers in ascending order.

b) Write a C program that implements the Bubble sort method to sort a given list of names in ascending order.

**Week 16**

Write a C program that uses functions to perform the following operations:

- i) Create a singly linked list of integer elements.
- ii) Traverse the above list and display the elements.

**Week 17**

Write a C program that implements stack (its operations) using a singly linked list to display a given list of integers in reverse order. Ex. input: 10 23 4 6 output: 6 4 23 10

**Week 18**

Write a C program that implements Queue (its operations) using a singly linked list to display a given list of integers in the same order. Ex. input: 10

23 4 6 output: 10 23 4 6

**Week 19**

Write a C program to implement the linear regression algorithm.

**Week 20**

Write a C program to implement the polynomial regression algorithm.

**Week 21**

Write a C program to implement the Lagrange interpolation.

**Week 22**

Write C program to implement the Newton- Gregory forward interpolation.

**Week 23**

Write a C program to implement Trapezoidal method.

**Week 24**

Write a C program to implement Simpson method.

**TEXT BOOKS:**

1. C programming and Data Structures, P. Padmanabham, Third Edition, BS Publications.
2. Computer Programming in C, V. Rajaraman, PHI Publishers.
3. C Programming, E.Balagurusamy, 3<sup>rd</sup> edition, TMH Publishers.
4. C Programming, M.V.S.S.N.Prasad, ACME Learning Pvt. Ltd.
5. C and Data Structures, N.B.Venkateswarlu and E.V.Prasad,S.Chand Publishers.
6. Mastering C, K.R. Venugopal and S.R. Prasad, TMH Publishers.

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**(A10081) ENGINEERING PHYSICS / ENGINEERING CHEMISTRY LAB****ENGINEERING PHYSICS LAB****(Any TEN experiments compulsory)****Objectives**

This course on Physics lab is designed with 13 experiments in an academic year. It is common to all branches of Engineering in B.Tech 1<sup>st</sup> year.

The objective of the course is that the student will have exposure to various experimental skills which is very essential for an Engineering student.

The experiments are selected from various areas of Physics like Physical Optics, Lasers, Fiber Optics, Sound, Mechanics, Electricity & Magnetism and Basic Electronics.

Also the student is exposed to various tools like Screw gauge, Vernier Callipers, Physics Balance, Spectrometer and Microscope.

1. Dispersive power of the material of a prism – Spectrometer
2. Determination of wavelength of a source – Diffraction Grating.
3. Newton's Rings - Radius of curvature of plano convex lens.
4. Melde's experiment – Transverse and longitudinal modes.
5. Time constant of an R-C circuit.
6. L-C-R circuit.
7. Magnetic field along the axis of current carrying coil – Stewart and Gees method.
8. Study the characteristics of LED and LASER sources.
9. Bending losses of fibres & Evaluation of numerical aperture of a given fibre.
10. Energy gap of a material of p-n junction.
11. Torsional pendulum.
12. Wavelength of light –diffraction grating - using laser.
13. Characteristics of a solar cell

**LABORATORY MANUAL:**

1. Laboratory Manual of Engineering Physics by Dr.Y.Aparna & Dr.K.Venkateswara Rao (V.G.S Publishers)

**Outcomes**

The student is expected to learn from this laboratory course the concept of error and its analysis. It also allows the student to develop experimental skills to design new experiments in Engineering.

With the exposure to these experiments the student can compare the theory and correlate with experiment.

**ENGINEERING CHEMISTRY LAB**

List of Experiments ( Any 12 of the following)

**Titrimetry:**

1. Estimation of ferrous iron by dichrometry.
2. Estimation of hardness of water by EDTA method.

**Mineral analysis:**

3. Determination of percentage of copper in brass.
4. Estimation of manganese dioxide in pyrolusite.

**Instrumental Methods:****Colorimetry:**

5. Determination of ferrous iron in cement by colorimetric method
6. Estimation of copper by colorimetric method.

**Conductometry:**

7. Conductometric titration of strong acid vs strong base.
8. Conductometric titration of mixture of acids vs strong base.

**Potentiometry:**

9. Titration of strong acid vs strong base by potentiometry.
10. Titration of weak acid vs strong base by potentiometry.

**Physical properties:**

11. Determination of viscosity of sample oil by redwood / oswald's viscometer.
12. Determination of Surface tension of lubricants.

**Preparations:**

13. Preparation of Aspirin
14. Preparation of Thiokol rubber

**Adsorption:**

15. Adsorption of acetic acid on charcoal.



**TEXT BOOKS:**

1. Practical Engineering Chemistry by K. Mukkanti, etal, B.S. Publications, Hyderabad.
2. Inorganic quantitative analysis, Vogel.

**REFERENCE BOOKS:**

1. Text Book of engineering chemistry by R. N. Goyal and Harmendra Goel, Ane Books Private Ltd.,
2. A text book on experiments and calculation Engg. S.S. Dara.
3. Instrumental methods of chemical analysis, Chatwal, Anand, Himalaya Publications.

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**(A10083) ENGLISH LANGUAGE COMMUNICATION SKILLS LAB**

The **Language Lab** focuses on the production and practice of sounds of language and familiarises the students with the use of English in everyday situations and contexts.

**Objectives**

- ☒ To facilitate computer-aided multi-media instruction enabling individualized and independent language learning
- ☒ To sensitise the students to the nuances of English speech sounds, word accent, intonation and rhythm
- ☒ To bring about a consistent accent and intelligibility in their pronunciation of English by providing an opportunity for practice in speaking
- ☒ To improve the fluency in spoken English and neutralize mother tongue influence
- ☒ To train students to use language appropriately for interviews, group discussion and public speaking

**Syllabus: English Language Communication Skills Lab shall have two parts:**

- a. **Computer Assisted Language Learning (CALL) Lab**
- b. **Interactive Communication Skills (ICS) Lab**

The following course content is prescribed for the **English Language Communication Skills Lab**

**Exercise – I**

**CALL Lab:** Introduction to Phonetics – Speech Sounds – Vowels and Consonants

**ICS Lab:** Ice-Breaking activity and JAM session

Articles, Prepositions, Word formation- Prefixes & Suffixes, Synonyms & Antonyms

**Exercise – II**

**CALL Lab:** Structure of Syllables - Past Tense Marker and Plural Marker – Weak Forms and Strong Forms - Consonant Clusters.

**ICS Lab:** Situational Dialogues – Role-Play- Expressions in Various Situations – Self-introduction and Introducing Others – Greetings – Apologies – Requests – Social and Professional Etiquette - Telephone Etiquette.

Concord (Subject in agreement with verb) and Words often misspelt-confused/misused

**Exercise - III**

**CALL Lab:** Minimal Pairs- Word accent and Stress Shifts- Listening Comprehension.

**ICS Lab:** Descriptions- Narrations- Giving Directions and guidelines. Sequence of Tenses, Question Tags and One word substitutes.

**Exercise – IV**

**CALL Lab:** Intonation and Common errors in Pronunciation.

**ICS Lab:** Extempore- Public Speaking

Active and Passive Voice, –Common Errors in English, Idioms and Phrases

**Exercise – V**

**CALL Lab:** Neutralization of Mother Tongue Influence and Conversation Practice

**ICS Lab:** Information Transfer- Oral Presentation Skills

Reading Comprehension and Job Application with Resume preparation.

**Minimum Requirement of infra structural facilities for ELCS Lab:**

**1. Computer Assisted Language Learning (CALL) Lab:**

**The Computer aided Language Lab** for 40 students with 40 systems, one master console, LAN facility and English language software for self- study by learners.

**System Requirement (Hardware component):**

*Computer network with Lan with minimum 60 multimedia systems with the following specifications:*

- i) P – IV Processor
  - a) Speed – 2.8 GHZ
  - b) RAM – 512 MB Minimum
  - c) Hard Disk – 80 GB
- ii) Headphones of High quality

**2. Interactive Communication Skills (ICS) Lab :**

**The Interactive Communication Skills Lab:** A Spacious room with movable chairs and audio-visual aids with a Public Address System, a T. V., a digital stereo –audio & video system and camcorder etc.

**Books Suggested for English Language Lab Library (to be located within the lab in addition to the CDs of the text book which are loaded on the systems):**

1. Suresh Kumar, E. & Sreehari, P. 2009. *A Handbook for English Language Laboratories*. New Delhi: Foundation
2. *Speaking English Effectively* 2<sup>nd</sup> Edition by Krishna Mohan and N. P. Singh, 2011. Macmillan Publishers India Ltd. Delhi.
3. Sasi Kumar, V & Dhamija, P.V. *How to Prepare for Group Discussion and Interviews*. Tata McGraw Hill
4. Hancock, M. 2009. *English Pronunciation in Use. Intermediate*. Cambridge: CUP
5. Spoken English: A Manual of Speech and Phonetics by R. K. Bansal & J. B. Harrison. 2013. Orient Blackswan. Hyderabad.
6. Hewings, M. 2009. *English Pronunciation in Use. Advanced*. Cambridge: CUP
7. Marks, J. 2009. *English Pronunciation in Use. Elementary*. Cambridge: CUP
8. Nambiar, K.C. 2011. *Speaking Accurately. A Course in International Communication*. New Delhi : Foundation
9. Soundararaj, Francis. 2012. *Basics of Communication in English*. New Delhi: Macmillan
10. **Spoken English** (CIEFL) in 3 volumes with 6 cassettes, OUP.
11. **English Pronouncing Dictionary** Daniel Jones Current Edition with CD.
12. **A textbook of English Phonetics for Indian Students** by T. Balasubramanian (Macmillan)
13. **Prescribed Lab Manual:** A Manual entitled “*English Language Communication Skills (ELCS) Lab Manual- cum- Work Book*”, published by Cengage Learning India Pvt. Ltd, New Delhi. 2013

## **DISTRIBUTION AND WEIGHTAGE OF MARKS**

### ***English Language Laboratory Practical Examination:***

1. The practical examinations for the English Language Laboratory shall be conducted as per the University norms prescribed for the core engineering practical sessions.
2. For the Language lab sessions, there shall be a continuous evaluation during the year for 25 sessional marks and 50 year-end Examination marks. Of the 25 marks, 15 marks shall be awarded for day-to-day work and 10 marks to be awarded by conducting Internal Lab Test(s). The year- end Examination shall be conducted by the teacher concerned with the help of another member of the staff of the same department of the same institution.

### **Outcomes:**

- Better Understanding of nuances of language through audio- visual experience and group activities.
- Neutralization of accent for intelligibility.
- Speaking with clarity and confidence thereby enhancing employability skills of the students.

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**(A10082) IT WORKSHOP / ENGINEERING WORKSHOP****Objectives:**

The IT Workshop for engineers is a training lab course spread over 54 hours. The modules include training on PC Hardware, Internet & World Wide Web and Productivity tools including Word, Excel and Power Point.

**PC Hardware** introduces the students to a personal computer and its basic peripherals, the process of assembling a personal computer, installation of system software like MS Windows, Linux and the required device drivers. In addition hardware and software level troubleshooting process, tips and tricks would be covered. **The students should work on working PC to disassemble and assemble to working condition and install Windows and Linux on the same PC. Students are suggested to work similar tasks in the Laptop scenario wherever possible.**

**Internet & World Wide Web** module introduces the different ways of hooking the PC on to the internet from home and workplace and effectively usage of the internet. Usage of web browsers, email, newsgroups and discussion forums would be covered. In addition, awareness of cyber hygiene, i.e., protecting the personal computer from getting infected with the viruses, worms and other cyber attacks would be introduced.

**Productivity tools** module would enable the students in crafting professional word documents, excel spread sheets and power point presentations using the Microsoft suite of office tools and LaTeX. **(Recommended to use Microsoft office 2007 in place of MS Office 2003)**

**PC Hardware**

**Week 1 – Task 1 :** Identify the peripherals of a computer, components in a CPU and its functions. Draw the block diagram of the CPU along with the configuration of each peripheral and submit to your instructor.

**Week 2 – Task 2 :** Every student should disassemble and assemble the PC back to working condition. Lab instructors should verify the work and follow it up with a Viva. Also students need to go through the video which shows the process of assembling a PC. A video would be given as part of the course content.

**Week 3 – Task 3 :** Every student should individually install MS windows on the personal computer. Lab instructor should verify the installation and follow it up with a Viva.

**Week 4 – Task 4 :** Every student should install Linux on the computer. This

computer should have windows installed. The system should be configured as dual boot with both windows and Linux. Lab instructors should verify the installation and follow it up with a Viva

**Week 5 – Task 5: Hardware Troubleshooting:** Students have to be given a PC which does not boot due to improper assembly or defective peripherals. They should identify the problem and fix it to get the computer back to working condition. The work done should be verified by the instructor and followed up with a Viva

**Week 6 – Task 6 : Software Troubleshooting :** Students have to be given a malfunctioning CPU due to system software problems. They should identify the problem and fix it to get the computer back to working condition. The work done should be verified by the instructor and followed up with a Viva.

#### **Internet & World Wide Web**

**Week 7 - Task 1 : Orientation & Connectivity Boot Camp :** Students should get connected to their Local Area Network and access the Internet. In the process they configure the TCP/IP setting. Finally students should demonstrate, to the instructor, how to access the websites and email. If there is no internet connectivity preparations need to be made by the instructors to simulate the WWW on the LAN.

**Week 8 - Task 2 : Web Browsers, Surfing the Web :** Students customize their web browsers with the LAN proxy settings, bookmarks, search toolbars and pop up blockers. Also, plug-ins like Macromedia Flash and JRE for applets should be configured.

**Week 9 - Task 3 : Search Engines & Netiquette :** Students should know what search engines are and how to use the search engines. A few topics would be given to the students for which they need to search on Google. This should be demonstrated to the instructors by the student.

**Week 10 - Task 4: Cyber Hygiene:** Students would be exposed to the various threats on the internet and would be asked to configure their computer to be safe on the internet. They need to first install antivirus software, configure their personal firewall and windows update on their computer. Then they need to customize their browsers to block pop ups, block active x downloads to avoid viruses and/or worms.

**Week 11- Task 5:** Develop your home page using HTML Consisting of your photo, name, address and education details as a table and your skill set as a list.

#### **Productivity tools**

##### **LaTeX and Word**

**Week 12 – Word Orientation:** The mentor needs to give an overview of LaTeX and Microsoft (MS) office 2007/ equivalent (FOSS) tool word:

Importance of LaTeX and MS office 2007/ equivalent (FOSS) tool Word as word Processors, Details of the three tasks and features that would be covered in each, using LaTeX and word – Accessing, overview of toolbars, saving files, Using help and resources, rulers, format painter.

**Task 1 : Using LaTeX and Word** to create project certificate. Features to be covered:-Formatting Fonts in word, Drop Cap in word, Applying Text effects, Using Character Spacing, Borders and Colors, Inserting Header and Footer, Using Date and Time option in both LaTeX and Word.

**Week 13 - Task 2: Creating project abstract** Features to be covered:- Formatting Styles, Inserting table, Bullets and Numbering, Changing Text Direction, Cell alignment, Footnote, Hyperlink, Symbols, Spell Check, Track Changes.

**Week 14 - Task 3 : Creating a Newsletter** : Features to be covered:- Table of Content, Newspaper columns, Images from files and clipart, Drawing toolbar and Word Art, Formatting Images, Textboxes, Paragraphs and Mail Merge in word.

#### **Excel**

**Week 15 - Excel Orientation:** The mentor needs to tell the importance of MS office 2007/ equivalent (FOSS) tool Excel as a Spreadsheet tool, give the details of the two tasks and features that would be covered in each. Using Excel – Accessing, overview of toolbars, saving excel files, Using help and resources.

**Task 1: Creating a Scheduler** - Features to be covered:- Gridlines, Format Cells, Summation, auto fill, Formatting Text

**Week 16 - Task 2 : Calculating GPA** - .Features to be covered:- Cell Referencing, Formulae in excel – average, std. deviation, Charts, Renaming and Inserting worksheets, Hyper linking, Count function, LOOKUP/VLOOKUP, Sorting, Conditional formatting

#### **LaTeX and MS/equivalent (FOSS) tool Power Point**

**Week 17 - Task1:** Students will be working on basic power point utilities and tools which help them create basic power point presentation. Topic covered during this week includes :- PPT Orientation, Slide Layouts, Inserting Text, Word Art, Formatting Text, Bullets and Numbering, Auto Shapes, Lines and Arrows in both LaTeX and Power point. Students will be given model power point presentation which needs to be replicated (exactly how it's asked).

**Week 18- Task 2:** Second week helps students in making their presentations interactive. Topic covered during this week includes: Hyperlinks, Inserting – Images, Clip Art, Audio, Video, Objects, Tables and Charts

**Week 19 - Task 3:** Concentrating on the in and out of Microsoft power point and presentations in LaTeX. Helps them learn best practices in designing



and preparing power point presentation. Topic covered during this week includes: - Master Layouts (slide, template, and notes), Types of views (basic, presentation, slide slotter, notes etc), Inserting – Background, textures, Design Templates, Hidden slides.

**REFERENCE BOOKS:**

1. Introduction to Information Technology, IITL Education Solutions limited, Pearson Education.
2. LaTeX Companion – Leslie Lamport, PHI/Pearson.
3. Introduction to Computers, Peter Norton, 6/e Mc Graw Hill Publishers.
4. Upgrading and Repairing, PC's 18<sup>th</sup> e, Scott Muller QUE, Pearson Education
5. Comdex Information Technology course tool kit Vikas Gupta, WILEY Dreamtech
6. IT Essentials PC Hardware and Software Companion Guide Third Edition by David Anfinson and Ken Quamme. – CISCO Press, Pearson Education.
7. PC Hardware and A+Handbook – Kate J. Chase PHI (Microsoft)

**Outcomes:**

- Apply knowledge for computer assembling and software installation.
- Ability how to solve the trouble shooting problems.
- Apply the tools for preparation of PPT, Documentation and budget sheet etc.

**ENGINEERING WORKSHOP****1. TRADES FOR EXERCISES:**

**At least two exercises from each trade:**

1. Carpentry
2. Fitting
3. Tin-Smithy and Development of jobs carried out and soldering.
4. Black Smithy
5. House-wiring
6. Foundry
7. Welding
8. Power tools in construction, wood working, electrical engineering and mechanical Engineering.

**2. TRADES FOR DEMONSTRATION & EXPOSURE:**

1. Plumbing

2. Machine Shop
3. Metal Cutting (Water Plasma)

**TEXT BOOK:**

1. Work shop Manual - P.Kannaiah/ K.L.Narayana/ Scitech Publishers.
2. Workshop Manual / Venkat Reddy/ BS Publications/Sixth Edition.

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**(A30009) ENVIRONMENTAL STUDIES****Objectives:**

- Understanding the importance of ecological balance for sustainable development.
- Understanding the impacts of developmental activities and mitigation measures.
- Understanding the environmental policies and regulations

**UNIT-I :**

**Ecosystems:** Definition, Scope and Importance of ecosystem. Classification, structure and function of an ecosystem, Food chains, food webs and ecological pyramids. Flow of energy, Biogeochemical cycles, Bioaccumulation, Biomagnification, ecosystem value, services and carrying capacity, Field visits.

**UNIT-II:**

**Natural Resources: Classification of Resources:** Living and Non-Living resources, **water resources:** use and over utilization of surface and ground water, floods and droughts, Dams: benefits and problems. **Mineral resources:** use and exploitation, environmental effects of extracting and using mineral resources, **Land resources:** Forest resources, **Energy resources:** growing energy needs, renewable and non renewable energy sources, use of alternate energy source, case studies.

**UNIT-III:**

**Biodiversity And Biotic Resources:** Introduction, Definition, genetic, species and ecosystem diversity. Value of biodiversity; consumptive use, productive use, social, ethical, aesthetic and optional values. India as a mega diversity nation, Hot spots of biodiversity. Field visit. Threats to biodiversity: habitat loss, poaching of wildlife, man-wildlife conflicts; conservation of biodiversity: In-Situ and Ex-situ conservation. National Biodiversity act.

**UNIT-IV:**

**Environmental Pollution and Control Technologies: Environmental Pollution:** Classification of pollution, **Air Pollution:** Primary and secondary pollutants, Automobile and Industrial pollution, Ambient air quality standards. **Water pollution:** Sources and types of pollution, drinking water quality standards. **Soil Pollution:** Sources and types, Impacts of modern agriculture, degradation of soil. **Noise Pollution:** Sources and Health hazards, standards, **Solid waste:** Municipal Solid Waste management, composition and

characteristics of e-Waste and its management. **Pollution control technologies:** Wastewater Treatment methods: Primary, secondary and Tertiary.

Overview of air pollution control technologies, Concepts of bioremediation. **Global Environmental Problems and Global Efforts:** Climate change and impacts on human environment. Ozone depletion and Ozone depleting substances (ODS). Deforestation and desertification. International conventions / Protocols: Earth summit, Kyoto protocol and Montréal Protocol.

#### **UNIT-V:**

**Environmental Policy, Legislation & EIA:** Environmental Protection act, Legal aspects Air Act- 1981, Water Act, Forest Act, Wild life Act, Municipal solid waste management and handling rules, biomedical waste management and handling rules, hazardous waste management and handling rules. EIA: EIA structure, methods of baseline data acquisition. Overview on Impacts of air, water, biological and Socio-economical aspects. Strategies for risk assessment, Concepts of Environmental Management Plan (EMP). **Towards Sustainable Future:** Concept of Sustainable Development, Population and its explosion, Crazy Consumerism, Environmental Education, Urban Sprawl, Human health, Environmental Ethics, Concept of Green Building, Ecological Foot Print, Life Cycle assessment (LCA), Low carbon life style.

#### **SUGGESTED TEXT BOOKS:**

- 1 Textbook of Environmental Studies for Undergraduate Courses by Erach Bharucha for University Grants Commission.
- 2 Environmental Studies by R. Rajagopalan, Oxford University Press.

#### **REFERENCE BOOKS:**

1. Environmental Science: towards a sustainable future by Richard T.Wright. 2008 PHL Learning Private Ltd. New Delhi.
2. Environmental Engineering and science by Gilbert M.Masters and Wendell P. Ela .2008 PHI Learning Pvt. Ltd.
3. Environmental Science by Daniel B.Botkin & Edward A.Keller, Wiley INDIA edition.
4. Environmental Studies by Anubha Kaushik, 4<sup>th</sup> Edition, New age international publishers.
5. Text book of Environmental Science and Technology - Dr. M. Anji Reddy 2007, BS Publications.

#### **Outcomes:**

Based on this course, the Engineering graduate will understand /evaluate / develop technologies on the basis of ecological principles and environmental regulations which inturn helps in sustainable development.

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**(A30008) PROBABILITY AND STATISTICS****Objectives: To learn**

- Understand a random variable that describes randomness or an uncertainty in certain realistic situation. It can be of either discrete or continuous type.
- In the discrete case, study of the binomial and the Poisson random variables and the Normal random variable for the continuous case predominantly describe important probability distributions. Important statistical properties for these random variables provide very good insight and are essential for industrial applications.
- Most of the random situations are described as functions of many single random variables. In this unit, the objective is to learn functions of many random variables through joint distributions.
- The types of sampling, Sampling distribution of means, Sampling distribution of variance, Estimations of statistical parameters, Testing of hypothesis of few unknown statistical parameters.
- The mechanism of queuing system, The characteristics of queue, The mean arrival and service rates
- The expected queue length, The waiting line
- The random processes, The classification of random processes, Markov chain, Classification of states
- Stochastic matrix ( transition probability matrix ), Limiting probabilities, Applications of Markov chains

**UNIT-I**

**Single Random variables and probability distributions:** Random variables – Discrete and continuous. Probability distributions, mass function/ density function of a probability distribution. Mathematical Expectation, Moment about origin, Central moments Moment generating function of probability distribution.

Binomial, Poisson & normal distributions and their properties. Moment generating functions of the above three distributions, and hence finding the mean and variance.

**UNIT-II**

**Multiple Random variables, Correlation & Regression:** Joint probability distributions- Joint probability mass / density function, Marginal probability

mass / density functions, Covariance of two random variables, Correlation - Coefficient of correlation, The rank correlation.

Regression- Regression Coefficient, The lines of regression and multiple correlation & regression.

### **UNIT-III**

#### **Sampling Distributions and Testing of Hypothesis**

**Sampling:** Definitions of population, sampling, statistic, parameter. Types of sampling, Expected values of Sample mean and variance, sampling distribution, Standard error, Sampling distribution of means and sampling distribution of variance.

**Parameter estimations** – likelihood estimate, interval estimations.

**Testing of hypothesis:** Null hypothesis, Alternate hypothesis, type I, & type II errors – critical region, confidence interval, Level of significance. One sided test, two sided test,

#### **Large sample tests:**

- (i) Test of Equality of means of two samples equality of sample mean and population mean (cases of known variance & unknown variance, equal and unequal variances)
- (ii) Tests of significance of difference between sample S.D and population S.D.
- (iii) Tests of significance difference between sample proportion and population proportion & difference between two sample proportions.

#### **Small sample tests:**

Student t-distribution, its properties; Test of significance difference between sample mean and population mean; difference between means of two small samples

Snedecor's F- distribution and its properties. Test of equality of two population variances

Chi-square distribution , its properties, Chi-square test of goodness of fit

### **UNIT-IV**

**Queuing Theory:** Structure of a queuing system, Operating Characteristics of queuing system, Transient and steady states, Terminology of Queuing systems, Arrival and service processes- Pure Birth-Death process Deterministic queuing models- M/M/1 Model of infinite queue, M/M/1 model of finite queue .

### **UNIT-V**

**Stochastic processes:** Introduction to Stochastic Processes –Classification of Random processes, Methods of description of random processes,

Stationary and non-stationary random process, Average values of single random process and two or more random processes. Markov process, Markov chain, classification of states – Examples of Markov Chains, Stochastic Matrix.

**TEXT BOOKS:**

- 1) Higher Engineering Mathematics by Dr. B.S. Grewal, Khanna Publishers
- 2) Probability and Statistics for Engineers and Scientists by Sheldon M.Ross, Academic Press
- 3) Operations Research by S.D. Sarma,

**REFERENCE BOOKS:**

1. Mathematics for Engineers by K.B.Datta and M.A S.Srinivas,Cengage Publications
2. Probability and Statistics by T.K.V.Iyengar & B.Krishna Gandhi Et
3. Fundamentals of Mathematical Statistics by S C Gupta and V.K.Kapoor
4. Probability and Statistics for Engineers and Scientists by Jay I.Devore.

**Outcomes:**

- Students would be able to identify distribution in certain realistic situation. It is mainly useful for circuit as well as non-circuit branches of engineering. Also able to differentiate among many random variable involved in the probability models. It is quite useful for all branches of engineering.
- The student would be able to calculate mean and proportions (small and large sample) and to make important decisions from few samples which are taken out of unmanageably huge populations .It is Mainly useful for non-circuit branches of engineering.
- The students would be able to find the expected queue length, the ideal time, the traffic intensity and the waiting time. These are very useful tools in many engineering and data management problems in the industry. It is useful for all branches of engineering.
- The student would able to understand about the random process, Markov process and Markov chains which are essentially models of many time dependent processes such as signals in communications, time series analysis, queuing systems. The student would be able to find the limiting probabilities and the probabilities in  $n^{\text{th}}$  state. It is quite useful for all branches of engineering

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**(A30203) ELECTRICAL AND ELECTRONICS ENGINEERING****Objective:**

This course introduces the concepts of electrical DC and AC circuits, basic law's of electricity, instruments to measure the electrical quantities, different methods to solve the electrical networks, construction operational features of energy conversion devices i.e. DC and AC machines, transformers. It also emphasis on basics of electronics, semiconductor devices and their characteristics and operational features.

**UNIT-I:**

**Electrical Circuits:** Basic definitions, Types of elements, Ohm's Law, Resistive networks, Kirchhoff's Laws, Inductive networks, capacitive networks, Series, Parallel circuits and Star-delta and delta-star transformations.

**Instruments:** Basic Principle of indicating instruments – permanent magnet moving coil and moving iron instruments.

**UNIT-II:**

**DC Machines:** Principle of operation of DC Generator – EMF equation - types – DC motor types –torque equation – applications – three point starter.

**UNIT-III:**

**Transformers:** Principle of operation of single phase transformers –EMF equation – losses – efficiency and regulation.

**AC Machines:** Principle of operation of alternators – regulation by synchronous impedance method –Principle of operation of induction motor – slip – torque characteristics – applications.

**UNIT-IV:**

**Diodes:** P-n junction diode, symbol, V-I Characteristics, Diode Applications, and Rectifiers – Half wave, Full wave and Bridge rectifiers (simple Problems).

**Transistors:** PNP and NPN Junction transistor, Transistor as an amplifier, SCR characteristics and applications.

**UNIT-V:**

**Cathode Ray Oscillos Scope:** Principles of CRT (Cathode Ray Tube), Deflection, Sensitivity, Electrostatic and Magnetic deflection, Applications of CRO - Voltage, Current and frequency measurements.

**EEE: TEXT BOOKS:**

1. Basic concepts of Electrical Engineering, PS Subramanyam, BS



Publications.

2. Basic Electrical Engineering, S.N. Singh, PHI.

**EEE: REFERENCE BOOKS:**

1. Basic Electrical Engineering, Abhijit Chakrabarthy, Sudipta nath, Chandrakumar Chanda, Tata-McGraw-Hill.
2. Principles of Electrical Engineering, V.K Mehta, Rohit Mehta, S.Chand Publications.
3. Basic Electrical Engineering, T.K.Nagasarkar and M.S. Sukhija, Oxford University Press.
4. Fundamentals of Electrical Engineering, RajendraPrasad, PHI.
5. Basic Electrical Engineering by D.P.Kothari , I.J. Nagrath, McGraw-Hill.

**ECE: TEXT BOOKS:**

1. Electronic Devices and Circuits, S.Salivahanan, N.Suresh Kumar, A.Vallavaraj,Tata McGraw-Hill companies..
2. Electronic Devices and Circuits, K. Lal Kishore,BS Publications.

**ECE: REFERENCE BOOKS:**

1. Millman's Electronic Devices and Circuits,J. Millman, C.C.Halkias, and Satyabrata Jit, Tata McGraw-Hill companies.
2. Electronic Devices and Circuits, R.L. Boylestad and Louis Nashelsky,PEI/PHI.
3. Introduction to Electronic Devices and Circuits, Rober T. Paynter,PE.
4. Integrated Electronics, J. Millman and Christos C. Halkias, Tata McGraw-Hill companies.
5. Electronic Devices and Circuits, Anil K. Maini, Varsha Agarwal,Wiley India Pvt. Ltd.

**Outcome:**

After going through this course the student gets a thorough knowledge on basic electrical circuits, parameters, and operation of the transformers in the energy conversion process, electromechanical energy conversion, construction operation characteristics of DC and AC machines and the constructional features and operation of measuring instruments like voltmeter, ammeter, wattmeter etc...and different semiconductor devices, their voltage-current characteristics, operation of diodes, transistors, realization of various electronic circuits with the various semiconductor devices, and cathode ray oscilloscope, With which he/she can able to apply the above conceptual things to real-world electrical and electronics problems and applications.

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**(A30104) MECHANICS OF SOLIDS****UNIT – I**

**Simple Stresses & Strains :** Elasticity and plasticity – Types of stresses & strains–Hooke’s law– stress – strain diagram for mild steel – Working stress – Factor of safety – Lateral strain, Poisson’s ratio & volumetric strain – Elastic moduli & the relationship between them – Bars of varying section – compositebars – Temperature stresses. Strain energy – Resilience – Gradual, sudden, impact and shock loadings.

**UNIT – II**

**Shear Force and Bending Moment :** Definition of beam – Types of beams – Concept of shear force and bending moment – S.F and B.M diagrams for cantilever, simply supported and overhanging beams subjected to point loads, u.d.l., uniformly varying loads and combination of these loads – Point of contra flexure – Relation between S.F., B.M and rate of loading at a section of a beam.

**UNIT – III**

**Flexural Stresses :** Theory of simple bending – Assumptions – Derivation of bending equation:  $M/I = f/y = E/R$  Neutral axis – Determination bending stresses – section modulus of rectangular and circular sections (Solid and Hollow), I,T,Angle and Channel sections – Design of simple beam sections.

**Shear Stresses:** Derivation of formula – Shear stress distribution across various beams sections like rectangular, circular, triangular, I, T angle sections.

**UNIT-IV**

**Principal Stresses and Strains:** Introduction – Stresses on an inclined section of a bar under axial loading – compound stresses – Normal and tangential stresses on an inclined plane for biaxial stresses – Two perpendicular normal stresses accompanied by a state of simple shear – Mohr’s circle of stresses – Principal stresses and strains – Analytical and graphical solutions.

**Theories of Failure:** Introduction – Various theories of failure - Maximum Principal Stress Theory, Maximum Principal Strain Theory, Strain Energy and Shear Strain Energy Theory (Von Mises Theory).

**UNIT – V**

**Torsion of Circular Shafts :** Theory of pure torsion – Derivation of Torsion equations :  $T/J = q/r = N\theta/L$ – Assumptions made in the theory of pure torsion

– Torsional moment of resistance – Polar section modulus – Power transmitted by shafts – Combined bending and torsion and end thrust – Design of shafts according to theories of failure.

**Thin Cylinders :** Thin seamless cylindrical shells – Derivation of formula for longitudinal and circumferential stresses – hoop, longitudinal and Volumetric strains – changes in dia, and volume of thin cylinders– Thin spherical shells.

**TEXT BOOKS :**

1. Strength of materials – R.S. Kurmi and Gupta.
2. Solid Mechanics, by Popov
3. Strength of Materials – Ryder. G.H.; Macmillan Long Man Pub.
4. Strength of Materials – W.A. Nash, TMH

**REFERENCES :**

1. Strength of Materials -By Jindal, Umesh Publications.
2. Analysis of structures by Vazirani and Ratwani.
3. Mechanics of Structures Vol –I by H.J.Shah and S.B.Junnarkar, Charotar Publishing House Pvt. Ltd.
4. Strength of Materials by D.S Prakash Rao, Universities Press Pvt. Ltd.
5. Strength of Materials by S.S.Rattan, Tata McGraw Hill Education Pvt. Ltd.
6. Fundamentals of Solid Mechancis by M.L.Gambhir, PHI Learning Pvt. Ltd
7. Strength of Materials by R.K Rajput, S.Chand & Company Ltd.

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**(A30305) THERMAL SCIENCE****UNIT-I**

**Introduction: Basic Concepts:** System, Control Volume, Surrounding, Boundaries, Universe, Types of Systems, Macroscopic and Microscopic viewpoints, Concept of Continuum, Thermodynamic Equilibrium, State Property, Process, Cycle – Reversibility – Quasi – static Process, Irreversible Process Work and Heat, Point and Path function.

**UNIT II**

**Zerth Law of Thermodynamics:** Concept of quality of Temperature – Principles of Thermometry – Reference Points – Const. Volume gas Thermometer – Scales of Temperature, Ideal Gas Scale – PMM I - Joule's Experiments – First law of Thermodynamics – Corollaries – First law applied to a Process – applied to a flow system – Steady Flow Energy Equation. Limitations of the First Law

**UNIT – III**

**Second Law of Thermodynamics :** Kelvin-Planck and Clausius Statements and their Equivalence / Corollaries, PMM of Second kind, Carnot's principle, Carnot cycle and its specialties, Thermodynamic scale of Temperature, Clausius Inequality, Entropy, Principle of Entropy Increase – Energy Equation, Statement of Third Law of Thermodynamics.

**UNIT- IV**

**Power Cycles :** Otto, Diesel, Dual Combustion cycles, – Description and representation on P–V and T-S diagram, Thermal Efficiency, Mean Effective Pressures on Air standard basis – comparison with Ideal and Actual Cycles.

**UNIT- V**

**I.C. Engines:** Classification – Two & Four Stroke Engines , Working principles, Valve and Port Timing Diagrams, - Types Engine arrangement systems. Fuels used , Modes of fuel Admission to engine cylinder, carburetor, Fuel Injector, Ignition , Cooling and Lubrication systems

**TEXT BOOKS :**

1. Thermal Engineering / Rajput / Lakshmi Publications
2. Engineering Thermodynamics – P.K Nag, TMH
3. I.C. Engines – V. Ganesan, TMH
4. Thermal Sciences – Merle C. Potter, Elaine P. Scott, Cengage Learning

**REFERENCE BOOKS:**

1. Engineering Thermodynamics – Jones & Dugan
2. Thermodynamics – An Engineering Approach – Yunus Cengel & Boles /TMH
3. Thermodynamics – J.P.Holman / McGrawHill
4. An introduction to Thermodynamics / YVC Rao / University Press

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****II Year B.Tech. M.P.-I Sem****L T/P/D C****4 -/- 4****(A31803) METALLURGY AND MATERIALS SCIENCE****UNIT – I**

Structure of Metals: Crystallography, Miller's indices, Packing Efficiency, Density calculations. Grains and Grain Boundaries. Effect of grain size on the properties. Determination of grain size by different methods.

Constitution of Alloys: Necessity of alloying, Types of solid solutions, Hume - Rothery rules, Intermediate alloy phases.

**UNIT –II**

Phase Diagrams: Construction and interpretation of phase diagrams, Phase rule. Lever rule. Binary phase Diagrams, Isomorphous, Eutectic and Eutectoid transformations with examples.

**UNIT –III**

Engineering Materials –I STEELS:

Iron-Carbon Phase Diagram and Heat Treatment: Study of Fe-Fe<sub>3</sub>C phase diagram. Construction of TTT diagrams. Annealing, Normalizing, Hardening and Tempering of steels, Hardenability. Alloy steels.

**UNIT –IV**

Engineering Materials –II: CAST IRONS: Structure and properties of White Cast iron, Malleable Cast iron, Grey cast iron.

Engineering Materials-III: Non-ferrous Metals and Alloys: Structure and properties of copper and its alloys, Aluminium and its alloys, Al-Cu phase diagram, Titanium and its alloys.

**UNIT – V**

Engineering Materials –IV:

Ceramics, Polymers and Composites: Crystalline ceramics, glasses, cermets: structure, properties and applications. Classification, properties and applications of composites. Classification, Properties and applications of Polymers.

**TEXT BOOKS:**

1. Material Science and Metallurgy/ Kodgire
2. Essentials of Materials Science and engineering / Donald R.Askeland / Thomson.

**REFERENCES:**

1. Introduction to Physical Metallurgy / Sidney H. Avner.

2. Materials Science and engineering / William and callister.
3. Elements of Material science / V. Rahghavan
4. Engineering Material and Metallurgy – Er Amandeep Singh Wadhva
5. Materials Science for Engineering Students- Traugott Fischer 2009 Edition.

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****II Year B.Tech. M.P-I Sem****L T/P/D C****- -/3/- 2****(A30281) ELECTRICAL AND ELECTRONICS ENGINEERING LAB****Section A: Electrical Engineering:**

The following experiments are required to be conducted as compulsory experiments :

1. Swinburne's test on D.C. Shunt machine. (Predetermination of efficiency of a given D.C. Shunt machine working as motor and generator).
2. OC and SC tests on single phase transformer (Predetermination of efficiency and regulation at given power factors)
3. Brake test on 3-phase Induction motor (Determination of performance characteristics)
4. Regulation of alternator by Synchronous impedance method. In addition to the above four experiments, any one of the experiments from the following list is required to be conducted:
5. Speed control of D.C. Shunt motor by
  - a) Armature Voltage control b) Field flux control method
6. Brake test on D.C Shunt Motor

**Section B: Electronics Engineering :**

1. Transistor CE Characteristics (Input and Output)
2. Full wave Rectifier with and without filters.
3. CE Amplifiers.
4. RC Phase Shift Oscillator
5. Class A Power Amplifier
6. Micro Processor



**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****II Year B.Tech. M.P.-I Sem****L T/P/D C****- -/3/- 2****(A30085) METALLURGY AND MECHANICS OF SOLIDS LAB****(A) METALLURGY LAB :**

1. Preparation and study of the Micro Structure of pure metals like Iron, Cu and Al.
2. Preparation and study of the Microstructure of Mild steels, low carbon steels, high – C steels.
3. Study of the Micro Structures of Cast Irons.
4. Study of the Micro Structures of Non-Ferrous alloys.
5. Study of the Micro structures of Heat treated steels.
6. Hardeneability of steels by Jominy End Quench Test.
7. To find out the hardness of various treated and untreated steels.

**(B) MECHANICS OF SOLIDS LAB :**

1. Direct tension test
2. Bending test on
  - a) Simple supported
  - b) Cantilever beam
3. Torsion test
4. Hardness test
  - a) Brinells hardness test
  - b) Rockwell hardness test
5. Test on springs
6. Compression test on cube
7. Impact test
8. Punch shear test

NOTE : Any 10 experiments from the above are to be conducted taking atleast 4 from each section.

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**(A42001) FOUNDRY TECHNOLOGY****UNIT I**

**Introduction to Foundry-Types of Foundries, Patterns; Materials for patterns, types of patterns; functions and pattern allowance. Moulding Materials; Moulding sands, properties and selection of materials and additives.**

**UNIT II**

**Moulding Processes:** Green and dry sand moulding; shell moulding, CO<sub>2</sub> moulding. Core making. Plaster moulding, Gating Riser and their design.

**Casting Defects and Remedial Measures:** Casting defects arising due to moulding, cores, melting and pouring practice. Inspection and Testing of castings.

**UNIT III:**

**Casting Methods:** Permanent mould casting, pressure die-casting, Gravity die casting, Vacuum die casting, centrifugal casting, Investment Casting, Squeeze casting and Composite Casting.

**UNIT IV:**

**Melting and Solidification:** Cupola and Induction Melting. Nucleation and growth. Freezing of metals and alloys. Dendritic freezing. Progressive and Directional Solidification. Melting of Gray iron in cupola.

**UNIT V:**

**Modern Developments:** Recently developed processes-V-Forming Full Mould Process, Furon-No-Bake Sand Moulds and Cores, continuous Casting, Cold Setting and Self Setting Processes.

**TEXT BOOKS:**

1. Principles of Metal casting by Heine - Loper and Rosenthal, Tata Mc Graw Hill, 2<sup>nd</sup> Edition.
2. Metal Casting: Principles and practice – T.V. Ramana Rao, New Age International, 2007

**REFERENCES:**

1. Metals Handbook Vol. 5 published by ASM, Ohio.

2. Foundry Technology – Dharmendra kumar & S.K.Jain, CBS Publisher, 2007.
3. Manufacturing Technology – Vol.I: Foundry, Forming and Welding, P.N. Rao, Mc Graw Hill 3<sup>rd</sup> Edition.
4. Casting Technology and Cast Alloys-A K Chakrabarti-PHI 2011 Edition.
5. Castings-John Campbell-Second Edition-Elsevier.

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**(A40309) KINEMATICS OF MACHINERY****UNIT – I**

**Mechanisms:** Elements or Links – Classification – Rigid Link, flexible and fluid link – Types of kinematics pairs –Types of constrained motion-kinetic chain-. Mechanism-machine-Structure - inversions of mechanism – inversions of quadric cycle chain, single and double slider crank chains, Mechanical Advantage-Grubler's Criterion.

**UNIT – II**

**Kinematics:** Velocity and acceleration – Motion of link in machine – Determination of Velocity and acceleration – Graphical method – Application of relative velocity method.

**Plane Motion of Body:** Instantaneous center of rotation- centrodes and axodes – Three centers in line theorem – Graphical determination of instantaneous center, determination of angular velocity of points and links by instantaneous center method.

Kliens construction - Coriolis acceleration - determination of Coriolis component of acceleration

**Analysis of Mechanisms:** Analysis of slider crank chain for displacement-velocity and acceleration of slider – Acceleration diagram for a given mechanism.

**UNIT – III**

**Straight-Line Motion Mechanisms:** Exact and approximate copied and generated types – Peaucellier - Hart - Scott Russel – Grasshopper – Watt - Tchebicheff's and Robert Mechanism - Pantographs

**Steering Gears:** Conditions for correct steering – Davis Steering gear, Ackerman's steering gear.

**Hooke's Joint:** Single and double Hooke's joint –velocity ratio – application – problems.

**UNIT – IV**

**CAMS:** Definitions of cam and followers – their uses – Types of followers and cams – Terminology – Types of follower motion - Uniform velocity, Simple harmonic motion and uniform acceleration and retardation. Maximum velocity and maximum acceleration during outward and return strokes in the above 3 cases.

**Analysis of Motion Of Followers:** Tangent cam with Roller follower – circular

arc cam with straight, concave and convex flanks.

#### **UNIT – V**

**Higher Pair:** Friction wheels and toothed gears – types – law of gearing, condition for constant velocity ratio for transmission of motion – velocity of sliding

Forms of teeth, cycloidal and involutes profiles – phenomena of interferences – Methods of interference. Condition for minimum number of teeth to avoid interference – expressions for arc of contact and path of contact of Pinion & Gear and Pinion & Rack Arrangements– Introduction to Helical – Bevel and worm gearing

**Gear Trains:** Introduction – Types – Simple – compound and reverted gear trains – Epicyclic gear train. Methods of finding train value or velocity ratio of Epicyclic gear trains. Selection of gear box - Differential gear for an automobile

#### **TEXT BOOKS:**

1. Theory of Machines and Mechanisms/JOSEPH E. SHIGLEY/Oxford/ 3<sup>rd</sup> Edition/International Edition
2. Theory of Machines / Thomas Bevan/Pearson/3<sup>rd</sup> Edition

#### **REFERENCE BOOKS:**

1. Theory of Mechanism and Machines /Jagdish Lal/Metropolitan Book Company
2. Theory of Machines /S.S.Rattan / Tata McGraw Hill Publishers.
3. Kinematics & Dynamics Of machinery/Norton/TMH
4. Theory of Machines / Sadhu Singh / Pearson.
5. Mechanism and Machine Theory / JS Rao and RV Duggipati / New Age
6. Theory of Machines by / R.K. Bansal (Lakshmi Publications).

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**(A40314) WELDING TECHNOLOGY****Objectives:**

1. To know about various welding techniques and their applications.
2. To understand the underlying theories of welding and application of these theories to the process and fabrication of goods.
3. To learn the advancements in welding technology and their applications.

**UNIT I**

Introduction, Classification, Importance of Welding, Applications, Selection of a Welding Process, Weld Joints and Symbols.

**Gas Welding:** Operating Principle, Equipment, Operating parameters, Application, Advantages, Oxy-acetylene cutting process, Welding of Ferrous and Non- Ferrous Metals.

**UNIT II**

Arc welding - Introduction, Arc column theory, Power sources -Dc Motor Generators, Ac Transformers, Ac Transformers with Dc Rectifiers, Inverters. Shield Metal Arc Welding(SMAW), Submerged Arc Welding, Gas Tungsten Arc Welding and Gas Metal Arc Welding-Principle, Equipment, Electrodes, Operating Parameters, Applications, Advantages and Limitations.

**UNIT-III**

Resistance Welding, Friction Welding and Electro Slag Welding - Operation, Equipment, Operating Parameters, Applications, Advantages and Limitations.

**UNIT IV**

Advanced Welding Processes - Plasma Arc Welding: Laser Beam Welding, Electron Beam Welding and Ultrasonic Welding- Principle, Operation, Equipment, Operating Parameters, Applications, Advantages and Limitations.

**UNIT-V**

Brazing, Soldering and Adhesive Bonding – Applications, Advantages and Limitations.

Welding Defects - Main Causes, Classification, Cracks in Welds, Visual Defects, Hidden or Subsurface Defects, Heat Affected Zone.

**TEXT BOOK:**

1. Welding Technology – Som Ashutosh, Acme Learning, 2010.

2. Welding Science and Technology – Mohd. Ibrahim Khan, New Age Int.Publishers, 2009.

**REFERENCES:**

1. Welding and Welding Technology – Richard L.Little, TMH, 2009.
2. Welding Engineering and Technology – R.S. Parmar, Khanna Publishers, 2004.
3. Welding and Metal Fabrication – Larry Jeffus, Cengage Learning, 2012.

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**(A40112) MECHANICS OF FLUIDS AND HYDRAULIC MACHINES****UNIT I**

**Fluid statics** : Dimensions and units: physical properties of fluids- specific gravity, viscosity, surface tension- vapour pressure and their influence on fluid motion- atmospheric, gauge and vacuum pressures – measurement of pressure- Piezometer, U-tube and differential manometers.

**UNIT II**

**Fluid kinematics** : Stream line, path line and streak lines and stream tube, classification of flows-steady & unsteady, uniform & non uniform, laminar & turbulent, rotational & irrotational flows-equation of continuity for one dimensional flow and three dimensional flows.

**Fluid dynamics**: Surface and body forces –Euler's and Bernoulli's equations for flow along a stream line, momentum equation and its application on force on pipe bend.

**UNIT III**

**Boundary Layer Concepts** : Definition, thicknesses, characteristics along thin plate, laminar and turbulent boundary layers (No derivation) boundary layer in transition, separation of boundary layer, submerged objects – drag and lift.

**Closed conduit flow**: Reynold's experiment- Darcy Weisbach equation- Minor losses in pipes- pipes in series and pipes in parallel- total energy line- hydraulic gradient line. Measurement of flow: pitot tube, venturimeter, and orifice meter, Flow nozzle

**UNIT IV**

**Basics of turbo machinery** : Hydrodynamic force of jets on stationary and moving flat, inclined, and curved vanes, jet striking centrally and at tip, velocity diagrams, work done and efficiency, flow over radial vanes.

**Hydraulic Turbines** : Classification of turbines, Heads and efficiencies, impulse and reaction turbines, Pelton wheel, Francis turbine and Kaplan turbine-working proportions, work done, efficiencies, hydraulic design –draft tube theory- functions and efficiency.

**Performance of hydraulic turbines** : Geometric similarity, Unit and specific quantities, characteristic curves, governing of turbines, selection of type of turbine, cavitation, surge tank, water hammer.



**UNIT V**

**Centrifugal pumps** : Classification, working, work done – barometric head-losses and efficiencies specific speed- performance characteristic curves, NPSH.

**Reciprocating pumps** : Working, Discharge, slip, indicator diagrams.

**TEXT BOOKS :**

1. Hydraulics, fluid mechanics and Hydraulic machinery MODI and SETH.
2. Fluid Mechanics and Hydraulic Machines by Rajput.

**REFERENCES :**

1. Fluid Mechanics and Fluid Power Engineering by D.S. Kumar, Kotaria & Sons.
2. Fluid Mechanics and Machinery by D. Rama Durgaiyah, New Age International.
3. Hydraulic Machines by Banga & Sharma, Khanna Publishers.

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**(A40310) MACHINE DRAWING****PART-A****MACHINE DRAWING CONVENTIONS:**

Need for drawing conventions – introduction to ISI conventions - Conventional representation of materials, common machine elements such as screws, nuts, bolts, keys, gears, webs, ribs. Methods of dimensioning, general rules for sizes and placement of dimensions for holes, centers, curved and tapered features. Title boxes, their size, location and details - common abbreviations and their liberal usage. Types of Drawings – working drawings for machine parts.

**DRAWING OF MACHINE ELEMENT:**

Simple parts - Selection of Views, additional views for the following machine elements and parts with every drawing proportions. Popular forms of Screw threads, bolts, nuts, stud bolts, tap bolts, set screws. Keys, cottered joints and knuckle joint. Rivetted joints for plates. Shaft coupling, spigot and socket pipe joint. Journal, pivot and collar and foot step bearings.

**PART- B****ASSEMBLY DRAWINGS:**

Drawings of assembled views for the part drawings of the following using conventions and easy drawing proportions. Engine parts – stuffing boxes, cross heads, Eccentrics - Connecting Rod – Piston Assembly. Machine tool parts: Tail stock, Tool Post, Machine Vices - Screws jacks- Plummer block.

**VALVES:** Spring loaded safety valve, feed check valve and air cock.

**NOTE:** First angle projection to be adopted. The student should be able to provide working drawings of actual parts.

**TEXT BOOK :**

1. Machine Drawing /K.L.Narayana/ New Age International Publishers
2. Textbook of Machine Drawing/K.C. John/PHI/Eastern Economy Edition

**REFERENCE BOOKS:**

1. Machine Drawing / P.S.Gill.

2. Machine Drawing / Junnarkar N.D./ Pearson Edu.
3. Machine Drawing/Bhattacharya/Oxford University Press
4. Machine Drawing/N.D. Bhat/ Charotar
5. A Textbook of Machine Drawing/R. K. Dhawan/ S. Chand

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**(A40006) MATHEMATICS - II****Objectives:**

- The objective is to find the relation between the variables  $x$  and  $y$  out of the given data  $(x,y)$ .
- This unit also aims to find such relationships which exactly pass through data or approximately satisfy the data under the condition of least sum of squares of errors.
- The aim of numerical methods is to provide systematic methods for solving problems in a numerical form using the given initial data.
- This topic deals with methods to find roots of an equation and solving a differential equation.
- The numerical methods are important because finding an analytical procedure to solve an equation may not be always available.
- In the diverse fields like electrical circuits, electronic communication, mechanical vibration and structural engineering, periodic functions naturally occur and hence their properties are very much required.
- Indeed, any periodic and non-periodic function can be best analyzed in one way by Fourier series and transforms methods.
- The unit aims at forming a partial differential equation (PDE) for a function with many variables and their solution methods. Two important methods for first order PDE's are learnt. While separation of variables technique is learnt for typical second order PDE's such as Wave, Heat and Laplace equations.
- In many Engineering fields the physical quantities involved are vector-valued functions.
- Hence the unit aims at the basic properties of vector-valued functions and their applications to line integrals, surface integrals and volume integrals.

**UNIT – I**

**Vector Calculus:** Vector Calculus: Scalar point function and vector point function, Gradient- Divergence- Curl and their related properties. Solenoidal and irrotational vectors – finding the Potential function. Laplacian operator. Line integral – work done – Surface integrals -Volume integral. Green's

Theorem, Stoke's theorem and Gauss's Divergence Theorems (Statement & their Verification).

#### **UNIT – II:**

**Fourier series and Fourier Transforms:** Definition of periodic function. Fourier expansion of periodic functions in a given interval of length  $2\pi$ . Determination of Fourier coefficients – Fourier series of even and odd functions – Fourier series in an arbitrary interval – even and odd periodic continuation – Half-range Fourier sine and cosine expansions.

Fourier integral theorem - Fourier sine and cosine integrals. Fourier transforms – Fourier sine and cosine transforms – properties – inverse transforms – Finite Fourier transforms.

#### **UNIT – III:**

##### **Interpolation and Curve fitting**

**Interpolation:** Introduction- Errors in Polynomial Interpolation – Finite differences- Forward Differences- Backward differences –Central differences – Symbolic relations of symbols. Difference expressions – Differences of a polynomial-Newton's formulae for interpolation - Gauss Central Difference Formulae –Interpolation with unevenly spaced points-Lagrange's Interpolation formula.

**Curve fitting:** Fitting a straight line –Second degree curve-exponential curve-power curve by method of least squares.

#### **UNIT – IV : Numerical techniques**

**Solution of Algebraic and Transcendental Equations and Linear system of equations:** Introduction – Graphical interpretation of solution of equations .The Bisection Method – The Method of False Position – The Iteration Method – Newton-Raphson Method .

Solving system of non-homogeneous equations by L-U Decomposition method (Crout's Method). Jacobi's and Gauss-Seidel iteration methods.

#### **UNIT – V**

##### **Numerical Integration and Numerical solutions of differential equations:**

Numerical integration - Trapezoidal rule, Simpson's  $1/3^{\text{rd}}$  and  $3/8$  Rule , Gauss-Legendre one point, two point and three point formulas.

Numerical solution of Ordinary Differential equations: Picard's Method of successive approximations. Solution by Taylor's series method – Single step methods-Euler's Method-Euler's modified method, Runge-Kutta (second and classical fourth order) Methods.

**Boundary values & Eigen value problems:** Shooting method, Finite difference method and solving eigen values problems, power method

**TEXT BOOKS:**

1. Advanced Engineering Mathematics by Kreyszig, John Wiley & Sons.
2. Higher Engineering Mathematics by Dr. B.S. Grewal, Khanna Publishers.

**REFERENCES:**

1. Mathematical Methods by T.K.V. Iyengar, B.Krishna Gandhi & Others, S. Chand.
2. Introductory Methods by Numerical Analysis by S.S. Sastry, PHI Learning Pvt. Ltd.
3. Mathematical Methods by G.Shankar Rao, I.K. International Publications, N.Delhi
4. Advanced Engineering Mathematics with MATLAB, Dean G. Duffy, 3<sup>rd</sup> Edi, 2013, CRC Press Taylor & Francis Group.
5. Mathematics for Engineers and Scientists, Alan Jeffrey, 6<sup>th</sup>Edi, 2013, Chapman & Hall/ CRC
6. Advanced Engineering Mathematics, Michael Greenberg, Second Edition, Person Education
7. Mathematics For Engineers By K.B.Datta And M.A S.Srinivas, Cengage Publications

**Outcomes:** From a given discrete data, one will be able to predict the value of the data at an intermediate point and by curve fitting, can find the most appropriate formula for a guessed relation of the data variables. This method of analysis data helps engineers to understand the system for better interpretation and decision making

- After studying this unit one will be able to find a root of a given equation and will be able to find a numerical solution for a given differential equation.
- Helps in describing the system by an ODE, if possible. Also, suggests to find the solution as a first approximation.
- One will be able to find the expansion of a given function by Fourier series and Fourier Transform of the function.
- Helps in phase transformation, Phase change and attenuation of coefficients in acoustics.
- After studying this unit, one will be able to find a corresponding Partial

Differential Equation for an unknown function with many independent variables and to find their solution.

- Most of the problems in physical and engineering applications, problems are highly non-linear and hence expressing them as PDEs'. Hence understanding the nature of the equation and finding a suitable solution is very much essential.
- After studying this unit, one will be able to evaluate multiple integrals (line, surface, volume integrals) and convert line integrals to area integrals and surface integrals to volume integrals.
- It is an essential requirement for an engineer to understand the behavior of the physical system.

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**(A40382) PRODUCTION TECHNOLOGY LAB**

Minimum of 12 Exercises need to be performed

**I. METAL CASTING LAB:**

1. Pattern Design and making - for one casting drawing.
2. Sand properties testing - Exercise -for strengths, and permeability – 1
3. Moulding Melting and Casting - 1 Exercise

**II. WELDING LAB:**

1. ARC Welding Lap & Butt Joint - 2 Exercises
2. Spot Welding - 1 Exercise
3. TIG Welding - 1 Exercise
4. Plasma welding and Brazing - 2 Exercises  
(Water Plasma Device)

**III. MECHANICAL PRESS WORKING:**

1. Blanking & Piercing operation and study of simple, compound and progressive press tool.
2. Hydraulic Press : Deep drawing and extrusion operation.
3. Bending and other operations

**IV. PROCESSING OF PLASTICS**

1. Injection Moulding
2. Blow Moulding

**REFERENCE BOOK:**

1. Dictionary of Mechanical Engineering – G.H.F. Nayler, Jaico Publishing House.



**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****II Year B.Tech. M.P.-II Sem****L T/P/D C****- -/3/- 2****(A40188) MECHANICS OF FLUIDS AND HYDRAULIC MACHINES LAB**

1. Impact of jets on Vanes.
2. Performance Test on Pelton Wheel.
3. Performance Test on Francis Turbine.
4. Performance Test on Kaplan Turbine.
5. Performance Test on Single Stage Centrifugal Pump.
6. Performance Test on Multi Stage Centrifugal Pump.
7. Performance Test on Reciprocating Pump.
8. Calibration of Venturimeter.
9. Calibration of Orifice meter.
10. Determination of friction factor for a given pipe line.
11. Determination of loss of head due to sudden contraction in a pipeline.
12. Verification of Bernoulli's Theorems

**Note :** Any 10 of the above 12 experiments are to be conducted.

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**(A50010) MANAGERIAL ECONOMICS AND FINANCIAL ANALYSIS****Objectives:**

To enable the student to understand and appreciate, with a practical insight, the importance of certain basic issues governing the business operations namely: demand and supply, production function, cost analysis, markets, forms of business organisations, capital budgeting and financial accounting and financial analysis.

**Unit I**

**Introduction & Demand Analysis:** Definition, Nature and Scope of Managerial Economics. Demand Analysis: Demand Determinants, Law of Demand and its exceptions. *Elasticity of Demand:* Definition, Types, Measurement and Significance of Elasticity of Demand. *Demand Forecasting,* Factors governing demand forecasting, methods of demand forecasting.

**Unit II**

**Production & Cost Analysis:** *Production Function* – Isoquants and Isocosts, MRTS, Least Cost Combination of Inputs, Cobb-Douglas Production function, Laws of Returns, Internal and External Economies of Scale. *Cost Analysis:* Cost concepts. Break-even Analysis (BEA)-Determination of Break-Even Point (simple problems) - Managerial Significance.

**Unit III**

**Markets & New Economic Environment:** Types of competition and Markets, Features of Perfect competition, Monopoly and Monopolistic Competition. Price-Output Determination in case of Perfect Competition and Monopoly. *Pricing:* Objectives and Policies of Pricing. Methods of Pricing. *Business:* Features and evaluation of different forms of Business Organisation: Sole Proprietorship, Partnership, Joint Stock Company, Public Enterprises and their types, *New Economic Environment:* Changing Business Environment in Post-liberalization scenario.

**Unit IV**

**Capital Budgeting:** Capital and its significance, Types of Capital, Estimation of Fixed and Working capital requirements, Methods and sources of raising capital - Trading Forecast, Capital Budget, Cash Budget. Capital Budgeting: features of capital budgeting proposals, Methods of Capital Budgeting: Payback Method, Accounting Rate of Return (ARR) and Net Present Value Method (simple problems).

**Unit V**

**Introduction to Financial Accounting & Financial Analysis:** Accounting concepts and Conventions - Introduction IFRS - Double-Entry Book Keeping, Journal, Ledger, Trial Balance- Final Accounts (Trading Account, Profit and Loss Account and Balance Sheet with simple adjustments). *Financial Analysis:* Analysis and Interpretation of Liquidity Ratios, Activity Ratios, and Capital structure Ratios and Profitability ratios. Du Pont Chart.

**TEXT BOOKS:**

1. Varshney & Maheswari: Managerial Economics, Sultan Chand, 2009.
2. S.A. Siddiqui & A.S. Siddiqui, Managerial Economics and Financial Analysis, New Age international Publishers, Hyderabad 2013.
3. M. Kasi Reddy & Saraswathi, Managerial Economics and Financial Analysis, PHI New Delhi, 2012.

**REFERENCES:**

1. Ambrish Gupta, Financial Accounting for Management, Pearson Education, New Delhi.2012.
2. H. Craig Peterson & W. Cris Lewis, Managerial Economics, Pearson, 2012.
3. Lipsey & Chrystel, Economics, Oxford University Press, 2012
4. Domnick Salvatore: Managerial Economics in a Global Economy, Thomson, 2012.
5. Narayanaswamy: Financial Accounting—A Managerial Perspective, Pearson, 2012.
6. S.N.Maheswari & S.K. Maheswari, Financial Accounting, Vikas, 2012.
7. Truet and Truet: Managerial Economics: Analysis, Problems and Cases, Wiley, 2012.
8. Dwivedi: Managerial Economics, Vikas, 2012.
9. Shailaja & Usha : MEFA, University Press, 2012.
10. Aryasri: Managerial Economics and Financial Analysis, TMH, 2012.
11. Vijay Kumar & Appa Rao, Managerial Economics & Financial Analysis, Cengage 2011.
12. J. V. Prabhakar Rao & P.V. Rao, Managerial Economics & Financial Analysis, Maruthi Publishers, 2011.

**Outcomes:**

At the end of the course, the student will

- understand the market dynamics namely, demand and supply, demand forecasting , elasticity of demand and supply, pricing methods and pricing in different market structures.

- Gain an insight into how production function is carried out to achieve least cost combination of inputs and cost analysis
- Develop an understanding of
- Analyse how capital budgeting decisions are carried out
- Understand the framework for both manual and computerised accounting process
- Know how to analyse and interpret the financial statements through ratio analysis.

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**(A50322) METROLOGY****Objectives: Students will be able to**

- Understand the basics of limits, fits, tolerances and various types of limit gauges.
- Perform linear and angular measurements and know the usage of comparators.
- Perform Form measurement and conduct various machine tool alignment tests.
- Know the method of screw thread and gear measurement techniques.
- Understand the difference between surface roughness and waviness and the method of their measurements.

**UNIT – I**

**Limits, fits and tolerances:** Introduction, nominal size, tolerance limits, deviations, allowance, fits and their types – unilateral and bilateral tolerance system, hole and shaft basis systems – interchangeability and selective assembly. Indian Standards Institution system – British Standards system, International Standards system for plain and screwed work.

**Limit Gauges :** Taylors principle – Design of Go and No-Go gauges, plug, ring, snap, gap, taper, profile and position gauges.

**UNIT – II**

**Linear measurement -** Length standard, line and end standard, slip gauges – calibration of slip gauges, Dial indicator, micrometers.

**Measurement of Angles and Tapers:** Different methods – Bevel protractor – angle slip gauges – spirit levels – sine bar – surface plate, rollers and spheres used to determine tapers.

**Measurement using Comparators:** Comparators – Mechanical, Electrical and Electronic Comparators, pneumatic comparators and their uses in mass production.

**UNIT – III**

**Form measurement:** Measurement of straightness, flatness, circularity, cylindricality and perpendicularity.

**Coordinate measuring machines:** principle, types and applications.

**Interferometry:** Instruments based on principle of interferometry.

**Machine Tool Alignment Tests:** Requirements of Machine Tool Alignment

Tests, Alignment tests on lathe, milling, drilling machine tools.. Preparation of acceptance charts

**UNIT – IV**

**Screw Thread and Gear Measurement:** Elements of measurement – errors in screw threads – measurement of effective diameter, angle of thread and thread pitch, profile thread gauges.

**Gear Measurement:** Gear measuring instruments, Gear tooth profile measurement. Measurement of diameter, pitch, pressure angle and tooth thickness.

**UNIT -V**

**Surface Roughness Measurement:** Difference between surface roughness and surface waviness – Numerical assessment of surface finish – CLA,  $R_a$ , RMS Values –  $R_z$  values, Methods of measurement of surface finish – profilograph, Talysurf and Tomlinson.

**TEXT BOOKS:**

1. Engineering Metrology - I C Gupta, Danpath Rai publishers.

**REFERENCE BOOKS:**

1. BIS standards on Limits & Fits, Surface Finish, Machine Tool Alignment etc.
2. Fundamentals of Dimensional Metrology 4e - Connie Dotson, Thomson publishers.
3. Engineering Metrology - R.K. Jain, Khanna Publishers

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**(A50317) DYNAMICS OF MACHINERY****UNIT – I**

**Angular Motion:** Gyroscopes – effect of precession – motion on the stability of moving vehicles such as motorcycle – motorcar – aero planes and ships. Static and Dynamic Force Analysis of planar mechanisms.

**UNIT – II**

**Friction:** Inclined plane – Friction of screw and nuts - Pivots and collars – uniform pressure, uniform wear – friction circle and friction axis: lubricated surfaces – boundary friction – film lubrication. Clutches. Single plate, multi plate, cone clutch, centrifugal clutches.

**Brakes And Dynamometers:** Simple block brake - Internal expanding brake-band brake of vehicle. Dynamometers – absorption and transmission types. General description and methods of operation.

**UNIT – III**

**Turning Moment Diagram and Flywheels:** Turning moment- Inertia torque-connecting rod angular velocity and acceleration-crank effort and torque diagrams-fluctuation of energy – flywheels and their

**Governors:** Watt, Porter and Proell governors- Spring loaded governors – Hartnell and Hartung with auxiliary springs- Sensitiveness, isochronisms and hunting– effort and power of the governors.

**UNIT – IV**

**Balancing:** Balancing of rotating masses- Primary, Secondary, and higher balancing of reciprocating masses. Analytical and graphical methods. Unbalanced forces and couples. Examination of “V” and multi cylinder in-line and radial engines for primary and secondary balancing- locomotive balancing – Hammer blow – Swaying couple – variation of tractive effort.

**UNIT – V**

**Vibrations:** Free Vibration of mass attached to vertical spring –oscillation of pendulums- Transverse loads – vibrations of beams with concentrated and distributed loads. Dunkerly's method – Raleigh's method. Whirling of shafts – critical speed – torsional vibrations – one, two and three rotor systems.

**TEXT BOOKS:**

1. Theory of Machines/ S.S.Rattan/McGraw Hill.

2. Theory of Mechanism and Machines /Jagdish Lal/Metropolitan Book Company

**REFERENCE BOOKS:**

1. Theory of Machines/ Shigley/ Mc Graw Hill Publishers
2. Theory of Machines/ Thomas Bevan/Pearson
3. Theory of Machines/ R.K.Bansal/Lakshmi publications/5<sup>th</sup> Edition
4. Mechanism and Machine Theory/ JS Rao and RV Duggipati/ New Age
5. Theory of Machines/Sadhu Singh/Pearson/3<sup>rd</sup> Edition
6. Mechanism and Machine Theory/Ashok G. Ambekar/PHI/Eastern Economy Edition



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**(A50321) MACHINE TOOLS****UNIT – I**

Elementary treatment of metal cutting theory – Element of cutting process – Geometry of single point tool and angles chip formation and types of chips – built up edge and its effects, chip breakers. Mechanics of orthogonal cutting –Merchant's Force diagram, cutting forces – cutting speeds, feed, depth of cut, tool life, coolants, machinability – Tool materials.

**UNIT – II :**

Engine lathe – Principle of working, specification of lathe – types of lathe – work and tool holding devices, Taper turning, Thread turning – Lathe attachments. Turret and capstan lathe – Principal features of automatic lathes – classification : Single spindle and multi-spindle automatic lathes – tool layouts.

**UNIT – III :**

Shaping, slotting and planning machines – Principles of working – Principal parts – specification, classification, operations performed. Kinematic scheme of the shaping, slotting and planning machines, machining time calculations. Drilling and Boring Machines – Principles of working, specifications, types, operations performed – tool holding devices – twist drill – Boring machines – Fine boring machines – Jig boring machine. Deep hole drilling machine. Kinematics scheme of the drilling and boring machines

**UNIT – IV**

Milling machine – Principles of working – specifications – classifications of milling machines – Principal features of horizontal, vertical and universal milling machines – machining operations Geometry of milling cutters – methods of indexing – Accessories to milling machines, kinematic scheme of milling machines.

Lapping, honing and broaching machines – comparison of grinding, lapping and honing. Kinematics scheme of Lapping, Honing and Broaching machines. Constructional features of speed and feed Units, machining time calculations

**UNIT –V**

**Finishing Processes:** Grinding – fundamentals – theory of grinding – classification of grinding machines – cylindrical and surface grinding machine- Tool and cutter grinding machine – special types of grinding machines, Different types of abrasives – bonds specification of a grinding wheel and

selection of a grinding wheel, Kinematic. Scheme of grinding machines.

**TEXT BOOKS:**

1. Production Technology/HMT/Tata McGraw Hill
2. Production Technology / R.K. Jain and S.C. Gupta/Khanna Publishers.

**REFERENCE BOOKS:**

1. Principles of Machine Tools/ Bhattacharya A and Sen.G.C/ New Central Book Agency.
2. Workshop Technology – Vol.-II/ B.S. Raghuvamsi
3. Elements of Work Shop Technology – Vol. II/Hajra Choudry/ Media Promoters.
4. Fundamentals of Metal Machining and Machine Tools/ Geoffrey Boothroyd/ McGraw Hill
5. Manufacturing Processes/JP Kaushish/Prentice Hall/2<sup>nd</sup> Edition
6. Machine Tools/C Elanchezhian & M. Vijayan/Anuradha Publications

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**(A50316) DESIGN OF MACHINE MEMBERS - I**

**NOTE :** Design Data books are not permitted in the Examinations. The design must not only satisfy strength criteria but also rigidity criteria.

**UNIT – I**

**Introduction:** General considerations in the design of Engineering Materials and their properties – selection –Manufacturing consideration in design. Tolerances and fits –BIS codes of steels. Theories of failure – Factor of safety – Design for strength and rigidity – preferred numbers.

**Fatigue loading:** Stress concentration – Theoretical stress Concentration factor – Fatigue stress concentration factor- Notch Sensitivity – Design for fluctuating stresses – Endurance limit – Estimation of Endurance strength – Goodman's line – Soderberg's line.

**UNIT – II**

**Design of Fasteners:** Riveted joints-methods of failure of riveted joints-strength equations-efficiency of riveted joints- eccentrically loaded riveted joints.

**Welded joints:** Design of fillet welds- axial loads-circular fillet welds-bending and torsion.

Design of bolts with pre-stresses- design of joints under eccentric loading-bolts of uniform strength.

**UNIT – III**

**Keys, Cotters and Knuckle Joints:** Design of Keys-stresses in keys-cottered joints-spigot and socket, sleeve and cotter, jib and cotter joints-Knuckle joints.

**UNIT – IV**

**Design of Shafts:** Design of solid and hollow shafts for strength and rigidity – Design of shafts for complex loads– Shaft sizes – BIS code- Design of shafts for gear and belt drives.

**Shaft couplings :** Rigid couplings – Muff, Split muff and Flange couplings. Flexible couplings – PIN-Bush coupling.

**UNIT – V**

**Mechanical Springs:** Stresses and deflections of helical springs-extension-compression springs- springs for static and fatigue loading-natural frequency of helical springs-energy storage capacity-helical torsion springs-co-axial springs.

**TEXT BOOKS:**

1. Machine design/Pandya & Shah/ Charotar Publishing House Pvt. Ltd.
2. Machine Design/ PV Soundararajan Murthy and N. Shanmugam/  
Anuradha Publishers

**REFERENCE BOOKS:**

1. Design of Machine Elements/V.M. Faires
2. Machine design/ Schaum Series.
3. Mechanical Engineering Design/JE Shigley
4. Machine Design/S Md. Jalaludine/Anuradha Publishers
5. Machine Design/UC Jindal/Pearson
6. Design of Machine Elements (Vol.1)/T. Krishna Rao/IK International  
Publishing House/2<sup>nd</sup> Edition

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****III Year B.Tech. M.P.-I Sem**

L	T/P/D	C
4	-/-	4

**(A52002) METAL FORMING**

**Preamble:** This subject provides a comprehensive introduction to the various metal forming processes along with basic treatment of plasticity.

**Objectives:** Student will be able to:

- Understand fundamentals of metal forming and stress curves.
- Know various process parameters and applied loads in sheet metal working.
- Understand various forging techniques and defects in forging.
- Understand principles of rolling and stresses developed under rolling loads.
- Analyse Extrusion and drawing processes and associated stresses developed.

**UNIT-I**

**Plasticity** – True stress-strain diagrams in simple tension – deviation from engineering stress – strain curves. Three dimensional stress systems, strain tensor and yield criteria of metals.

**Flow stress curves-** Super plasticity in materials

**Fundamentals of metal forming** – classification of forming processes – cold working – recovery – recrystallization and grain growth, strain rate effects – work of plastic deformation – hot working and cold working operations- relative merits and applications.

**UNIT-II**

**Sheet metal working:** Standard die sets, simple, compound, progressive transfer dies- process parameters and estimation of loads in shearing, bending, deep drawing, shear spinning operations. Mechanical and hydraulic presses, relative merits and applications- constructional features and operations.

**UNIT-III**

**Forging:** Open die and Closed die forging, Machine forging, upset forging, etc, forging loads, forging die design. Estimation of forging loads for rectangular and cylindrical slugs. Forgability tests. Defects in forging, forging equipment- constructional features and operations- problems involving flow stress.

**UNIT-IV**

**Rolling:** Principles of rolling, processes parameters, estimation of rolling

loads by consideration of stresses, [principles of roll pass design for various product shapes. Principles of ring rolling. Processing maps and their applications in metal working operation. Rolling mills- their constructional features and operations, problems in rolling, rolling load and torque.

#### **UNIT-V**

**Extrusion:** Classification of extrusion process, Extrusion equipment. Hot Extrusion. Deformation and defects in Extrusion. Analysis of the Extrusion processes, cold Extrusion. Extrusion of tubing and production of seamless pipe and tubing, problems involving flow stress.

**Drawing of rods, wires and tubes:** Rod and wire drawing, tube drawing processes, residual stress in rod, wire and tubes, problems involving flow stress.

#### **TEXT BOOKS:**

1. Fundamentals of Metal Forming Processes- B.L. Juneja, New Age International. Publishers Second Edition
2. Technology of Metal Forming Processes- Surender Kumar PHI Second Printing, 2011

#### **REFERENCE BOOKS:**

1. "Manufacturing Processes" by J.P. Kaushik, PHI Second Edition 2013.
2. "Manufacturing Processes For Engineering Materials" by S. Kalpakjian & S.R. Schmid, Pearson Publishers Fifth Edition.
3. "Manufacturing sciences" by Amitabh Ghosh and Mallik, East West Press Second Edition.

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****III Year B.Tech. M.P.-I Sem****L T/P/D C****- -3/- 2****(A50384) MACHINE TOOLS & METROLOGY LAB****Objectives:**

1. Practical exercise of all the operations on conventional lathe, drilling, milling, shaping, planing, slotting machines.
  2. Mechanical measurement of gear tooth profile.
  3. To conduct alignment tests on lathe and milling machines.
  4. Study the use of various measuring instruments such as bevel protractor, sine bar and spirit level.
  5. To conduct surface roughness measurement using talysurf instrument.
- 
1. Step turning and taper turning on lathe machine
  2. Thread cutting and knurling on lathe machine
  3. Drilling and Tapping
  4. Shaping, Planing and Slotting
  5. Helical Drilling
  6. Measurement of length, height diameters by vernier calipers, micrometers etc.
  7. Measurement of bores by internal micrometers and dial bore indicators.
  8. Use of gear teeth, vernier calipers and checking the chordal addendum and height of spur gear.
  9. Machine tool alignment test on the lathe.
  10. Machine tool alignment test on milling machine.
  11. Angle and taper measurement by Bevel protractor, Sine bars, etc.
  12. Use of spirit level in finding the flatness of surface plate.
  13. Thread measurement by tool makers Microscope / two - wire, three - wire method.
  14. Surface roughness measurement by Talysurf.

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****III Year B.Tech. M.P.-I Sem**

<b>L</b>	<b>T/P/D</b>	<b>C</b>
-	-3/-	2

**(A52081) METAL FORMING LAB****Objectives:**

1. To study the basic stress - strain characteristics of ferrous and non - ferrous test specimens.
  2. To understand the basic principles of blanking and piercing operations using mechanical press.
  3. Study of compound die, progressive die and combination die.
  4. Computer simulation of a typical forming operation using flow form/ LS Dyna/NASYS-LS Dyna/Abaqus etc.
- 
1. Evaluation of True – Stress and True – Strain characteristics of Ferrous and Non-Ferrous test specimens in a tensile elongation.
  2. Study of normal anisotropy characteristics of materials.
  3. Evaluation of formability of sheet specimens in Ericson Cupping Test.
  4. Study of simple dies and performing blanking and piercing operations using mechanical press
  5. Measurement of forces in blanking operation using mechanical press and comparing with the theoretical loads.
  6. Study of compound die and production of typical component using mechanical press.
  7. Study of progressive die and production of typical component using the mechanical press.
  8. Study of combination die and production of typical component using the mechanical press.
  9. Computer simulation of typical forming operation using hyper form/ De form/Flow form/Ls Dyna/ANSYS-Ls Dyna/Abaqus explicit etc forming softwares



**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD**

III Year B.Tech. M.P.-II Sem

L	T/P/D	C
4	-/-	4

**(A60332) INDUSTRIAL MANAGEMENT****UNIT I:**

**Introduction to Management:** Entrepreneurship and organization - Nature and Importance of Management, Functions of Management, Taylor's Scientific Management Theory, Fayol's Principles of Management, Maslow's Theory of Human Needs, Douglas McGregor's Theory X and Theory Y, Herzberg's Two-Factor Theory of Motivation, Systems Approach to Management, Leadership Styles, Social responsibilities of Management

**UNIT II:**

**Designing Organizational Structures:** Departmentation and Decentralization, Types of Organization structures - Line organization, Line and staff organization, functional organization, Committee organization, matrix organization, Virtual Organization, Cellular Organization, team structure, boundary less organization, inverted pyramid structure, lean and flat organization structure and their merits, demerits and suitability.

**UNIT III:**

**Operations Management:** Objectives- product design process- Process selection-Types of production system(Job, batch and Mass Production),- Plant location-factors- Urban-Rural sites comparison- Types of Plant Layouts- Design of product layout- Line balancing(RPW method)

Value analysis-Definition-types of values- Objectives- Phases of value analysis- Fast diagram

**UNIT IV:**

**Work Study:** Introduction – definition – objectives – steps in work study – Method study – definition – objectives – steps of method study. Work Measurement – purpose – types of study – stop watch methods – steps – key rating – allowances – standard time calculations – work sampling.

**Statistical Quality Control:** variables-attributes, Shewart control charts for variables-  $\bar{X}$  chart, R chart, - Attributes-Defective-Defect- Charts for attributes-p-chart -c chart (simple Problems), Acceptance Sampling- Single sampling- Double sampling plans-OC curves.

**UNIT V:**

**Job Evaluation :** methods of job evaluation – simple routing objective systems – classification method – factor comparison method – point method – benefits of job evaluation and limitations.

**Project Management (PERT/CPM):** Network Analysis, Programme Evaluation and Review Technique (PERT), Critical Path Method (CPM), Identifying critical path, Probability of Completing the project within given time, Project Cost Analysis, Project Crashing. (simple problems)

**TEXT BOOKS:**

1. Industrial Engineering and Management/O.P. Khanna/Khanna Publishers
2. Industrial Engineering and Management Science/T.R. Banga and S.C.Sarma/Khanna Publishers

**REFERENCE BOOKS:**

1. Motion and Time Study by Ralph M Barnes/ John Willey & Sons/Work Study by ILO
2. Human factors in Engineering & Design/Ernest J McCormick / TMH
3. Production & Operation Management /Paneer Selvam /PHI
4. Industrial Engineering Management/NVS Raju/Cengage Learning
5. Industrial Engineering Hand Book /Maynard
6. Industrial Engineering Management / RaviShankar/ Galgotia

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****III Year B.Tech. M.P.-II Sem**

L	T/P/D	C
4	-/-	4

**(A60330) FINITE ELEMENT METHODS****UNIT – I:**

Introduction to Finite Element Method for solving field problems. Stress and Equilibrium. Boundary conditions. Strain – Displacement relations. Stress – strain relations for 2-D and 3-D Elastic problems.

**One Dimensional Problems:** Finite element modeling coordinates and shape functions. Assembly of Global stiffness matrix and load vector. Finite element equations, Treatment of boundary conditions, Quadratic shape functions.

**UNIT – II:**

**Analysis of Trusses:** Stiffness Matrix for Plane Truss Elements, Stress Calculations and problems

**Analysis of Beams:** Element stiffness matrix for two noded, two degrees of freedom per node beam element and simple problems

**UNIT – III:**

Finite element modeling of two dimensional stress analysis with constant strain triangles and treatment of boundary conditions. Estimation of Load Vector, Stresses.

Finite element modeling of Axi-symmetric solids subjected to Axi-symmetric loading with triangular elements.

Two dimensional four noded Isoparametric elements and problems

**UNIT – IV:**

**Steady State Heat Transfer Analysis:** one dimensional analysis of Slab, fin and two dimensional analysis of thin plate. Analysis of a uniform shaft subjected to torsion.

**UNIT – V:**

**Dynamic Analysis:** Formulation of finite element model, element - Mass matrices, evaluation of Eigen values and Eigen vectors for a stepped bar, truss.

Finite element – formulation to 3 D problems in stress analysis, convergence requirements, Mesh generation, techniques such as semi automatic and fully Automatic use of softwares such as ANSYS, NISA, NASTRAN, etc.

**TEXT BOOKS:**

1. The Finite Element Methods in Engineering / SS Rao / Pergamon.

2. Finite Element Methods: Basic Concepts and applications/ Alavala/  
PHI

**REFERENCE BOOKS :**

1. Introduction to Finite Elements in Engineering/Chandrupatla, Ashok  
and Belegundu/ Prentice – Hall
2. Finite Element Method /Zincowitz / Mc Graw Hill
3. Introduction to Finite element analysis/ S.Md.Jalaludeen/Anuradha  
Publications, print-2012
4. A First Course in the Finite Element Method/Daryl L Logan/Cengage  
Learning/5<sup>th</sup> Edition
5. Finite Element Method/Krishna Murthy / TMH
6. Finite Element Analysis /Bathe / PHI

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****III Year B.Tech. M.P.-II Sem**

L	T/P/D	C
4	-/-	4

**(A62003) METAL CUTTING AND TOOL DESIGN****Objectives:**

- To know the single point cutting tool geometry and its Design.
- To learn various cutting processes, and associated parameter calculations.
- To study various factors influencing Machinability and Cutting Tool Material selection.
- To know about the different types of Cutting Fluids used in Machining and Thermal aspects in machining.
- To understand the general considerations in the Design of Jigs and Fixtures used in manufacturing.

**Unit – I**

**Single point cutting tool:** Various systems of specifications, single point cutting tool geometry and their inter-relation. Theories of formation of built-up edge and their effect, design of single point cutting tools, throwaway inserts.

**UNIT – II**

**Mechanics of Metal Cutting:** Orthogonal and oblique cutting processes-definition, geometry of metal cutting process, chip formation, chip thickness ratio, radius of chip curvature, cutting speed, feed and depth of cut, types of chips and chip breakers, forces and energy calculations (Merchant's analysis)-power consumed –MRR-effect of cutting variables on forces, force measurement using dynamometers.

**UNIT - III**

**Tool life, tool wear and machinability:** theories of tool wear-adhesion, abrasive and diffusion wear mechanisms, forms of wear, tool life criteria, Machinability, factors influencing machinability and machinability index.

**Cutting tool materials:** Historical developments, essential properties of cutting tool materials, types, composition and application of various cutting tool materials, selection of cutting tool materials.

**UNIT – IV**

**Cutting fluids:** Functions of cutting fluids, types of cutting fluids, properties, selection of cutting fluids.

**Thermal aspects in machining:** sources of heat generation in metal cutting, temperature distribution, experimental techniques-analytical approach, tool

wear, temperature measurement.

**UNIT-V**

**Jigs and fixtures:** Basic principles of location and clamping, locating and clamping methods and devices, jigs, definitions, types, general consideration in the design of jigs, drill bushes, methods of construction, fixtures-vice fixtures milling, boring, lathe and grinding fixtures.

**TEXT BOOK:**

1. Tool Design-Donaldson, Lecain and Goold, TMH

**REFERENCES:**

1. Fundamentals of tool design-Wilson F.,ASTME, PHI, 2010
2. Metal cutting principles-MC Shaw, Oxford and IBH publications.
3. Fundamentals of machining and machine tools-G.Boothroyd, CRC press.

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****III Year B.Tech. M.P.-II Sem**

L	T/P/D	C
4	-/-	4

**(A60329) DESIGN OF MACHINE MEMBERS - II**

**NOTE :** Design Data Book Permitted. Design of all components should include design for strength and rigidity apart from engineering performance requirements.

**UNIT – I**

**Bearings :** Types of Journal bearings –basic modes of Lubrication – Bearing Modulus – Full and partial bearings – Clearance ratio – Heat dissipation of bearings, bearing materials – journal bearing design. Ball and roller bearings – Static load – dynamic load – equivalent radial load – design and selection of ball & roller bearings.

**UNIT – II****Design of IC Engine Parts :**

Connecting Rod : Thrust in connecting rod – stress due to whipping action on connecting rod ends – Cranks and Crank shafts, strength and proportions of over hung and center cranks – Crank pins, Crank shafts. Pistons, Forces acting on piston – Construction, Design and proportions of piston.

**UNIT – III**

**Power Transmission Systems and Pulleys:** Transmission of power by Belt and Rope ways, Transmission efficiencies, Belts – Flat and V types – Ropes - pulleys for belt and rope drives-materials-chain drives.

**UNIT – IV**

**Gears :** Spur gears– Load concentration factor – Dynamic load factor. – analysis of spur gears –check for plastic deformation-check for dynamic and wear consideration.

**Helical and bevel gear drives:** Helical and bevel gears- Load concentration factor- Dynamic load factor-analysis of helical and bevel gears- check for plastic deformation-check for dynamic and wear consideration

**Design of worm gears:** Properties of worm gears- selection of materials-strength and wear rating of worm gears- force analysis-friction in worm gears.

**UNIT – V**

**Design of Power Screws:** Design of Screw – design of nut – compound screw – differential screw – ball screw-possible failures.

**TEXT BOOKS:**

1. Machine Design/Pandya & Shah/ Charotar Publishing House Pvt. Ltd.

2. Machine Design/ PV Soundararajan Murthy and N. Shanmugam/  
Anuradha Publishers

**REFERENCE BOOKS:**

1. Design of Machine Elements/V.M. Faires
2. Machine design/ Schaum Series.
3. Mechanical Engineering Design/JE Shigley
4. Machine Design/S Md. Jalaludine/Anuradha Publishers
5. Machine Design/UC Jindal/Pearson
6. Design of Machine Elements (Vol.1)/T. Krishna Rao/IK International  
Publishing House/2<sup>nd</sup> Edition



**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD**

III Year B.Tech. M.P.-II Sem

L	T/P/D	C
4	-/-	4

**(A60331) HEAT TRANSFER****UNIT – I**

Introduction, Basic Modes of heat transfer – Fundamental laws of heat transfer – Simple General discussion about applications of heat transfer.

**Conduction Heat Transfer:** Fourier Heat transfer equation – General heat conduction equation in Cartesian, Cylindrical and Spherical coordinates – simplification and forms of the field equation – steady, unsteady and periodic heat transfer – Initial and boundary conditions

**UNIT – II**

**One Dimensional Steady State Conduction Heat Transfer:** Homogeneous slabs, hollow cylinders and spheres- Composite systems– overall heat transfer coefficient – Electrical analogy – Critical radius of insulation-Variable Thermal conductivity – systems with heat sources or Heat generation-Extended surface and fins.

**One Dimensional Transient Conduction Heat Transfer:** Systems with negligible internal resistance –Chart solutions of transient conduction systems.

**UNIT – III**

**Convective Heat Transfer:** Classification of systems based on causation of flow, condition of flow, configuration of flow and medium of flow – Dimensional analysis as a tool for experimental investigation – Buckingham  $\Pi$  Theorem and method, application for developing semi – empirical non-dimensional correlation for convection heat transfer – Significance of non-dimensional numbers – use of empirical correlation for convective heat transfer.

**Forced convection: External Flows:** Flat plates and Horizontal pipes.

**Free Convection:** Vertical plates and pipes-concepts about Hydrodynamic and thermal boundary layer along a vertical plate.

**UNIT – IV****Heat Transfer With Phase Change:**

**Boiling:** – Pool boiling– Calculations on Nucleate boiling, Critical Heat flux and Film boiling

**Condensation:** Film wise and drop wise condensation –Film Condensation on a vertical and horizontal cylinders using empirical correlations.

**Radiation Heat Transfer :** Emission characteristics and laws of black-body

radiation – Irradiation – total and monochromatic quantities – laws of Planck, Wien, Kirchoff, Lambert, Stefan and Boltzmann– heat exchange between two black bodies – concepts of shape factor – Emissivity – heat exchange between grey bodies – radiation shields – electrical analogy for radiation networks.

#### **UNIT V**

**Heat Exchangers:** Classification of heat exchangers – overall heat transfer Coefficient and fouling factor – Concepts of LMTD and NTU methods - Problems using LMTD and NTU methods.

#### **TEXT BOOK :**

1. Heat & Mass Transfer-D.S.Kumar/S.K.Kataria & sons
2. Heat Transfer-P.K.Nag /Mc Graw Hill/Third Edition

#### **REFERENCE BOOKS:**

1. Heat Transfer: A Practical Approach /Yunus Cengel, Boles / TMH
2. Heat Transfer: A Conceptual Approach/PK Sharma, K. Rana Krishna/ New age International Publishers
3. Heat Transfer / HOLMAN/TMH
4. Heat and Mass Transfer/ R. Yadav /CPH
5. Essential Heat Transfer/ Christopher A Long / Pearson Education
6. Fundamentals of Engineering, Heat & Mass Transfer/R.C.Sachdeva/ NewAge

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****III Year B.Tech. M.P.-II Sem**

L	T/P/D	C
4	-/-	4

**(A60117) DISASTER MANAGEMENT****(Open Elective)****Unit-I**

Environmental Hazards & Disasters: Meaning of Environmental hazards, Environmental Disasters and Environmental stress. Concept of Environmental Hazards, Environmental stress & Environmental Disasters. Different approaches & relation with human Ecology - Landscape Approach - Ecosystem Approach - Perception approach - Human ecology & its application in geographical researches.

**Unit –II**

Types of Environmental hazards & Disasters: Natural hazards and Disasters - Man induced hazards & Disasters - Natural Hazards- Planetary Hazards/ Disasters - Extra Planetary Hazards/ disasters - Planetary Hazards- Endogenous Hazards - Exogenous Hazards –

**Unit –III**

Endogenous Hazards - Volcanic Eruption – Earthquakes – Landslides - Volcanic Hazards/ Disasters - Causes and distribution of Volcanoes - Hazardous effects of volcanic eruptions - Environmental impacts of volcanic eruptions - Earthquake Hazards/ disasters - Causes of Earthquakes - Distribution of earthquakes - Hazardous effects of - earthquakes - - Earthquake Hazards in India - - Human adjustment, perception & mitigation of earthquake.

**Unit –IV**

Exogenous hazards/ disasters - Infrequent events- Cumulative atmospheric hazards/ disasters

Infrequent events: Cyclones – Lightning – Hailstorms

Cyclones: Tropical cyclones & Local storms - Destruction by tropical cyclones & local storms (causes , distribution human adjustment, perception & mitigation) Cumulative atmospheric hazards/ disasters : - Floods- Droughts- Cold waves- Heat waves Floods:- Causes of floods- Flood hazards India- Flood control measures (Human adjustment, perception & mitigation) Droughts:- Impacts of droughts- Drought hazards in India- Drought control measures- Extra Palnetary Hazards/ Disasters- Man induced Hazards / Disasters- Physical hazards/ Disasters-Soil Erosion

Soil Erosion:— Mechanics & forms of Soil Erosion- Factors & causes of Soil Erosion- Conservation measures of Soil Erosion

Chemical hazards/ disasters:— Release of toxic chemicals, nuclear explosion- Sedimentation processes Sedimentation processes:- Global Sedimentation problems- Regional Sedimentation problems- Sedimentation & Environmental problems- Corrective measures of Erosion & Sedimentation  
Biological hazards/ disasters:- Population Explosion.

**Unit –V**

Emerging approaches in Disaster Management- Three Stages

1. Pre- disaster stage (preparedness)
2. Emergency Stage
3. Post Disaster stage-Rehabilitation

**TEXT BOOKS:**

1. Disaster Mitigation: Experiences And Reflections by Pardeep Sahni
2. Natural Hazards & Disasters by Donald Hyndman & David Hyndman – Cengage Learning

**REFERENCES**

1. R.B.Singh (Ed) Environmental Geography, Heritage Publishers New Delhi,1990
2. Savinder Singh Environmental Geography, Prayag Pustak Bhawan, 1997
3. Kates,B.I & White, G.F The Environment as Hazards, oxford, New York, 1978
4. R.B. Singh (Ed) Disaster Management, Rawat Publication, New Delhi, 2000
5. H.K. Gupta (Ed) Disaster Management, Universiters Press, India, 2003
6. R.B. Singh, Space Technology for Disaster Mitigation in India (INCED), University of Tokyo, 1994
7. Dr. Satender , Disaster Management t in Hills, Concept Publishing Co., New Delhi, 2003
8. A.S. Arya Action Plan For Earthquake,Disaster, Mitigation in V.K. Sharma (Ed) Disaster Management IIPA Publication New Delhi, 1994
9. R.K. Bhandani An overview on Natural & Man made Disaster & their Reduction,CSIR, New Delhi
10. M.C. Gupta Manuals on Natural Disaster management in India, National Centre for Disaster Management,IIPA, New Delhi, 2001

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****III Year B.Tech. M.P.-II Sem****L T/P/D C****4 -/- 4****(A60017) INTELLECTUAL PROPERTY RIGHTS****(Open Elective)****UNIT – I**

Introduction to Intellectual property: Introduction, types of intellectual property, international organizations, agencies and treaties, importance of intellectual property rights.

**UNIT – II**

Trade Marks : Purpose and function of trade marks, acquisition of trade mark rights, protectable matter, selecting and evaluating trade mark, trade mark registration processes.

**UNIT – III**

Law of copy rights : Fundamental of copy right law, originality of material, rights of reproduction, rights to perform the work publicly, copy right ownership issues, copy right registration, notice of copy right, international copy right law.

Law of patents : Foundation of patent law, patent searching process, ownership rights and transfer

**UNIT – IV**

Trade Secrets : Trade secrete law, determination of trade secrete status, liability for misappropriations of trade secrets, protection for submission, trade secrete litigation.

Unfair competition : Misappropriation right of publicity, False advertising.

**UNIT – V**

New development of intellectual property: new developments in trade mark law ; copy right law, patent law, intellectual property audits.

International overview on intellectual property, international – trade mark law, copy right law, international patent law, international development in trade secrets law.

**TEXT BOOKS & REFERENCES:**

1. Intellectual property right, Deborah. E. Bouchoux, cengage learning.
2. Intellectual property right – Unleashing the knowledge economy, prabuddha ganguli, Tate Mc Graw Hill Publishing company ltd.,

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****III Year B.Tech. M.P.-II Sem****L T/P/D C****4 -/- 4****(A60018) HUMAN VALUES AND PROFESSIONAL ETHICS****(Open Elective)****Objectives :** This introductory course input is intended

- To help the students appreciate the essential complementarity between 'VALUES' and 'SKILLS' to ensure sustained happiness and prosperity which are the core aspirations of all human beings.
- To facilitate the development of a Holistic perspective among students towards life, profession and happiness, based on a correct understanding of the Human reality and the rest of Existence. Such a holistic perspective forms the basis of Value based living in a natural way.
- To highlight plausible implications of such a Holistic understanding in terms of ethical human conduct, trustful and mutually satisfying human behavior and mutually enriching interaction with Nature.

**Unit I:**

Course Introduction - Need, Basic Guidelines, Content and Process for Value Education: Understanding the need, basic guidelines, content and process for Value Education. Self Exploration—what is it? - its content and process; 'Natural Acceptance' and Experiential Validation- as the mechanism for self exploration. Continuous Happiness and Prosperity- A look at basic Human Aspirations. Right understanding, Relationship and Physical Facilities- the basic requirements for fulfillment of aspirations of every human being with their correct priority. Understanding Happiness and Prosperity correctly- A critical appraisal of the current scenario. Method to fulfill the above human aspirations: understanding and living in harmony at various levels.

**Unit II:**

Understanding Harmony in the Human Being - Harmony in Myself! : Understanding human being as a co-existence of the sentient 'I' and the material 'Body'. Understanding the needs of Self ('I') and 'Body' - Sukh and Savidha. Understanding the Body as an instrument of 'I' (I being the doer, seer and enjoyer). Understanding the characteristics and activities of 'I' and harmony in 'I'. Understanding the harmony of I with the Body: Sanyam and Swasthya; correct appraisal of Physical needs, meaning of Prosperity in detail. Programs to ensure Sanyam and Swasthya.

**Unit III:**

Understanding Harmony in the Family and Society- Harmony in Human -

Human Relationship : Understanding harmony in the Family- the basic unit of human interaction. Understanding values in human-human relationship; meaning of Nyaya and program for its fulfillment to ensure Ubhay-tripti; **Trust (Vishwas) and Respect (Samman) as the foundational values of relationship.** Understanding the meaning of Vishwas; Difference between intention and competence. Understanding the meaning of Samman, Difference between respect and differentiation; the other salient values in relationship. Understanding the harmony in the society (society being an extension of family): Samadhan, Samridhi, Abhay, Sah-astitva as comprehensive Human Goals. Visualizing a universal harmonious order in society- Undivided Society (Akhand Samaj), Universal Order (Sarvabhaum Vyawastha )- from family to world family!

#### **Unit IV:**

Understanding Harmony in the Nature and Existence - Whole existence as Co-existence : Understanding the harmony in the Nature. Interconnectedness and mutual fulfillment among the four orders of nature- recyclability and self-regulation in nature. Understanding Existence as Co-existence (Sah-astitva) of mutually interacting units in all-pervasive space. Holistic perception of harmony at all levels of existence.

#### **Unit V:**

Implications of the above Holistic Understanding of Harmony on Professional Ethics : Natural acceptance of human values. Definitiveness of Ethical Human Conduct. Basis for Humanistic Education, Humanistic Constitution and Humanistic Universal Order. Competence in professional ethics:

- a) Ability to utilize the professional competence for augmenting universal human order,
- b) Ability to identify the scope and characteristics of people-friendly and eco-friendly production systems,
- c) Ability to identify and develop appropriate technologies and management patterns for above production systems.

Case studies of typical holistic technologies, management models and production systems. Strategy for transition from the present state to Universal Human Order:

- a) At the level of individual: as socially and ecologically responsible engineers, technologists and managers
- b) At the level of society: as mutually enriching institutions and organizations

#### **TEXT BOOK**

1. R R Gaur, R Sangal, G P Bagaria, 2009, A Foundation Course in Human Values and Professional Ethics.

2. Prof. KV Subba Raju, 2013, Success Secrets for Engineering Students, Smart Student Publications, 3<sup>rd</sup> Edition.

**REFERENCE BOOKS**

1. Ivan Illich, 1974, Energy & Equity, The Trinity Press, Worcester, and HarperCollins, USA
2. E.F. Schumacher, 1973, Small is Beautiful: a study of economics as if people mattered, Blond & Briggs, Britain.
3. A Nagraj, 1998, Jeevan Vidya ek Parichay, Divya Path Sansthan, Amarkantak.
4. Sussan George, 1976, How the Other Half Dies, Penguin Press. Reprinted 1986, 1991
5. PL Dhar, RR Gaur, 1990, Science and Humanism, Commonwealth Publishers.
6. A.N. Tripathy, 2003, Human Values, New Age International Publishers.
7. Subhas Palekar, 2000, How to practice Natural Farming, Pracheen(Vaidik) Krishi Tantra Shodh, Amravati.
8. Donella H. Meadows, Dennis L. Meadows, Jorgen Randers, William W. Behrens III, 1972, Limits to Growth – Club of Rome's report, Universe Books.
9. E G Seebauer & Robert L. Berry, 2000, Fundamentals of Ethics for Scientists & Engineers, Oxford University Press
10. M Govindrajran, S Natrajan & V.S. Senthil Kumar, Engineering Ethichs (including Human Values), Eastern Economy Edition, Prentice Hall of India Ltd.

**Relevant CDs, Movies, Documentaries & Other Literature:**

1. Value Education website, <http://www.uptu.ac.in>
2. Story of Stuff, <http://www.storyofstuff.com>
3. Al Gore, An Inconvenient Truth, Paramount Classics, USA
4. Charlie Chaplin, Modern Times, United Artists, USA
5. IIT Delhi, Modern Technology – the Untold Story



**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****III Year B.Tech. M.P.-II Sem****L T/P/D C****- -/3/- 2****(A60388) THERMAL AND HEAT TRANSFER LAB****Performance in Any 12**

1. Composite Slab Apparatus – Overall heat transfer co-efficient.
2. Heat transfer through lagged pipe.
3. Heat Transfer through a Concentric Sphere
4. Thermal Conductivity of given metal rod.
5. Heat transfer in pin-fin
6. Experiment on Transient Heat Conduction
7. Heat transfer in forced and natural convection apparatus.
8. Parallel and counter flow heat exchanger.
9. Emissive apparatus.
10. Stefan Boltzman Apparatus.
11. I.C. Engines Valve / Port Timing Diagrams
12. I.C. Engines Performance Test( 4 -Stroke Diesel Engines )
13. I.C. Engines Performance Test on 2-Stroke Petrol
14. Evaluation of Engine friction by conducting Morse test on 4-Stroke Multi cylinder Petrol Engine
15. Evaluate of engine friction by conducting motoring /retardation test on 4 stroke diesel Engine.
16. Heat balance on IC Engines.
17. Determination of A/F Ratio and Volumetric Efficiency on IC Engines.
18. Determine of Economical speed test for fixed load on 4-stroke Engine.
19. Determine optimum cooling water temperature on IC Engine

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****III Year B.Tech. M.P.-II Sem****L T/P/D C****- -/3/- 2****(A60086) ADVANCED COMMUNICATION SKILLS (ACS) LAB****Introduction**

The introduction of the Advanced Communication Skills Lab is considered essential at 3<sup>rd</sup> year level. At this stage, the students need to prepare themselves for their careers which may require them to listen to, read, speak and write in English both for their professional and interpersonal communication in the globalised context.

The proposed course should be a laboratory course to enable students to use 'good' English and perform the following:

- Gathering ideas and information to organise ideas relevantly and coherently.
- Engaging in debates.
- Participating in group discussions.
- Facing interviews.
- Writing project/research reports/technical reports.
- Making oral presentations.
- Writing formal letters.
- Transferring information from non-verbal to verbal texts and vice-versa.
- Taking part in social and professional communication.

**Objectives:**

This Lab focuses on using multi-media instruction for language development to meet the following targets:

- To improve the students' fluency in English, through a well-developed vocabulary and enable them to listen to English spoken at normal conversational speed by educated English speakers and respond appropriately in different socio-cultural and professional contexts.
- Further, they would be required to communicate their ideas relevantly and coherently in writing.
- To prepare all the students for their placements.

**Syllabus:**

The following course content to conduct the activities is prescribed for the Advanced Communication Skills (ACS) Lab:

1. **Activities on Fundamentals of Inter-personal Communication and Building Vocabulary** - Starting a conversation – responding appropriately and relevantly – using the right body language – Role Play in different situations & Discourse Skills- using visuals - Synonyms and antonyms, word roots, one-word substitutes, prefixes and suffixes, study of word origin, business vocabulary, analogy, idioms and phrases, collocations & usage of vocabulary.
2. **Activities on Reading Comprehension** –General Vs Local comprehension, reading for facts, guessing meanings from context, scanning, skimming, inferring meaning, critical reading & effective googling.
3. **Activities on Writing Skills** – Structure and presentation of different types of writing – *letter writing/Resume writing/ e-correspondence/ Technical report writing/ Portfolio writing* – planning for writing – improving one's writing.
4. **Activities on Presentation Skills** – Oral presentations (individual and group) through JAM sessions/seminars/**PPTs** and written presentations through posters/projects/reports/ e-mails/assignments etc.
5. **Activities on Group Discussion and Interview Skills** – Dynamics of group discussion, intervention, summarizing, modulation of voice, body language, relevance, fluency and organization of ideas and rubrics for evaluation- Concept and process, pre-interview planning, opening strategies, answering strategies, interview through tele-conference & video-conference and Mock Interviews.

**Minimum Requirement:**

The Advanced Communication Skills (ACS) Laboratory shall have the following infra-structural facilities to accommodate at least 35 students in the lab:

- **Spacious room with appropriate acoustics.**
- **Round Tables with movable chairs**
- **Audio-visual aids**
- **LCD Projector**
- **Public Address system**
- **P – IV Processor, Hard Disk – 80 GB, RAM–512 MB Minimum, Speed – 2.8 GHZ**
- **T. V, a digital stereo & Camcorder**
- **Headphones of High quality**

**Prescribed Lab Manual:** A book titled ***A Course Book of Advanced***

**Communication Skills (ACS) Lab** published by Universities Press, Hyderabad.

**Suggested Software:**

The software consisting of the prescribed topics elaborated above should be procured and used.

- **Oxford Advanced Learner's Compass**, 7<sup>th</sup> Edition
- **DELTA's key to the Next Generation TOEFL Test: Advanced Skill Practice.**
- **Lingua TOEFL CBT Insider**, by Dreamtech
- **TOEFL & GRE**( KAPLAN, AARCO & BARRONS, USA, Cracking GRE by CLIFFS)
- **The following software from 'train2success.com'**
  - **Preparing for being Interviewed**
  - **Positive Thinking**
  - **Interviewing Skills**
  - **Telephone Skills**
  - **Time Management**

**Books Recommended:**

1. Technical Communication by Meenakshi Raman & Sangeeta Sharma, Oxford University Press 2009.
2. Advanced Communication Skills Laboratory Manual by Sudha Rani, D, Pearson Education 2011.
3. Technical Communication by Paul V. Anderson. 2007. Cengage Learning Pvt. Ltd. New Delhi.
4. Business and Professional Communication: Keys for Workplace Excellence. Kelly M. Quintanilla & Shawn T. Wahl. Sage South Asia Edition. Sage Publications. 2011.
5. The Basics of Communication: A Relational Perspective. Steve Duck & David T. McMahan. Sage South Asia Edition. Sage Publications. 2012.
6. English Vocabulary in Use series, Cambridge University Press 2008.
7. Management Shapers Series by Universities Press(India)Pvt Ltd., Himayatnagar, Hyderabad 2008.
8. Handbook for Technical Communication by David A. McMurrey & Joanne Buckley. 2012. Cengage Learning.
9. Communication Skills by Leena Sen, PHI Learning Pvt Ltd., New Delhi, 2009.

10. Handbook for Technical Writing by David A McMurrey & Joanne Buckley CENGAGE Learning 2008.
11. Job Hunting by Colm Downes, Cambridge University Press 2008.
12. Master Public Speaking by Anne Nicholls, JAICO Publishing House, 2006.
13. English for Technical Communication for Engineering Students, Aysha Vishwamohan, Tata Mc Graw-Hil 2009.
14. Books on TOEFL/GRE/GMAT/CAT/ IELTS by Barron's/DELTA/ Cambridge University Press.
15. International English for Call Centres by Barry Tomalin and Suhashini Thomas, Macmillan Publishers, 2009.

**DISTRIBUTION AND WEIGHTAGE OF MARKS:*****Advanced Communication Skills Lab Practicals:***

1. The practical examinations for the ACS Laboratory practice shall be conducted as per the University norms prescribed for the core engineering practical sessions.
2. For the English Language lab sessions, there shall be continuous evaluation during the year for 25 sessional marks and 50 End Examination marks. Of the 25 marks, 15 marks shall be awarded for day-to-day work and 10 marks to be awarded by conducting Internal Lab Test(s). The End Examination shall be conducted by the teacher concerned, by inviting the External Examiner from outside. In case of the non-availability of the External Examiner, other teacher of the same department can act as the External Examiner.

**Mini Project: As a part of Internal Evaluation**

1. **Seminar/ Professional Presentation**
  2. **A Report on the same has to be prepared and presented.**
- \* ***Teachers may use their discretion to choose topics relevant and suitable to the needs of students.***
  - \* ***Not more than two students to work on each mini project.***
  - \* ***Students may be assessed by their performance both in oral presentation and written report.***

**Outcomes**

- Accomplishment of sound vocabulary and its proper use contextually.
- Flair in Writing and felicity in written expression.
- Enhanced job prospects.
- Effective Speaking Abilities

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD**

<b>IV Year B.Tech. M.P.-I Sem</b>	<b>L</b>	<b>T/P/D</b>	<b>C</b>
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**(A70352) OPERATIONS RESEARCH****UNIT – I**

Development – Definition– Characteristics and Phases – Types of models – Operations Research models – applications.

**Allocation:** Linear Programming Problem Formulation – Graphical solution – Simplex method – Artificial variables techniques: Two–phase method, Big-M method.

**UNIT – II**

**Transportation Problem** – Formulation – Optimal solution, unbalanced transportation problem – Degeneracy.

**Assignment problem** – Formulation – Optimal solution - Variants of Assignment Problem- Traveling Salesman problem.

**UNIT – III**

**Sequencing** – Introduction – Flow –Shop sequencing – n jobs through two machines – n jobs through three machines – Job shop sequencing – two jobs through 'm' machines

**Replacement:** Introduction – Replacement of items that deteriorate with time – when money value is not counted and counted – Replacement of items that fail completely- Group Replacement.

**UNIT – IV**

**Theory of Games:** Introduction –Terminology– Solution of games with saddle points and without saddle points- 2 x 2 games – dominance principle – m x 2 & 2 x n games -graphical method.

**Inventory:** Introduction – Single item, Deterministic models – Purchase inventory models with one price break and multiple price breaks –Stochastic models – demand may be discrete variable or continuous variable – Single Period model and no setup cost.

**UNIT – V**

**Waiting Lines:** Introduction – Terminology-Single Channel – Poisson arrivals and Exponential Service times – with infinite population and finite population models– Multichannel – Poisson arrivals and exponential service times with infinite population.

**Dynamic Programming:**

Introduction – Terminology- Bellman's Principle of Optimality – Applications of dynamic programming- shortest path problem – linear programming

problem.

**Simulation:** Introduction, Definition, types of simulation models, Steps involved in the simulation process- Advantages and disadvantages- applications of simulation to queuing and inventory.

**TEXT BOOK :**

1. Operations Research /J.K.Sharma 4e. /MacMilan
2. Introduction to O.R/Hillier & Libermann/TMH

**REFERENCE BOOKS :**

1. Introduction to O.R /Taha/PHI
2. Operations Research/ NVS Raju/ SMS Education/3<sup>rd</sup> Revised Edition
3. Operations Research /A.M.Natarajan, P.Balasubramaniam, A. Tamilarasi/Pearson Education.
4. Operations Research / Wagner/ PHI Publications.
5. Operations Research/M.V. Durga Prasad, K, Vijaya Kumar Reddy, J. Suresh Kumar/ Cengage Learning.

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**(A72004) MECHATRONICS AND ITS APPLICATIONS****UNIT – I**

**Introduction** : Definition – Trends - Control Methods: Standalone , PC Based (Real Time Operating Systems, Graphical User Interface, Simulation).

**Signal Conditioning** : Introduction – Hardware - Digital I/O , Analog input – ADC , resolution , speed channels Filtering Noise using passive components – Resistors, capacitors - Amplifying signals using OP amps – Software - Digital Signal Processing – Low pass , high pass , notch filtering

**UNIT – II**

**Precision Mechanical Systems** : Pneumatic Actuation Systems - Electro-pneumatic Actuation

Systems - Hydraulic Actuation Systems - Electro-hydraulic Actuation Systems - Timing Belts – Ball Screw and Nut - Linear Motion Guides - Linear Bearings - Harmonic Transmission - Bearings- Motor / Drive Selection.

**Electronic Interface Subsystems** : TTL, CMOS interfacing - Sensor interfacing - Actuator

interfacing – solenoids , motors Isolation schemes- opto coupling, buffer IC's - Protection schemes – circuit breakers , over current sensing , resettable fuses , thermal dissipation.

**UNIT – III**

**Electromechanical Drives** : Relays and Solenoids - Stepper Motors - DC brushed motors - DC brushless motors - DC servo motors - 4-quadrant servo drives , PWM's - Pulse Width Modulation – Variable Frequency Drives, Vector Drives - Drive System load calculation.

Digital Interfacing - Analog Interfacing - Digital to Analog Convertors - Analog to Digital Convertors - Applications. Programming –Assembly.

**UNIT – IV**

**Programmable Logic Controllers** : Basic Structure - Programming : Ladder diagram - Timers, Internal Relays and Counters - Shift Registers - Master and Jump Controls - Data Handling - Analog input / output - PLC Selection - Application.

**Unit – V**

**Programmable Motion Controllers** : Introduction - System Transfer Function – Laplace transform and its application in analysing differential equation of a control system - Feedback Devices : Position , Velocity Sensors - Optical



Incremental encoders - Proximity Sensors : Inductive , Capacitive , Infrared  
- Continuous and discrete processes - Control System Performance & tuning  
- Digital Controllers - P , PI , PID Control - Control modes – Position , Velocity and Torque - Velocity Profiles – Trapezoidal - S. Curve - Electronic Gearing  
- Controlled Velocity Profile - Multi axis Interpolation , PTP , Linear , Circular  
- Core functionalities – Home , Record position , Go to Position - Applications : SPM, Robotics.

**TEXT BOOKS :**

1. Mechatronics Electronics Control Systems in Mechanical and Electrical Engineering by W Bolton, Pearson Education Press, 3rd edition, 2005.
2. Mechatronics/M.D.Singh/J.G.Joshi/PHI.

**REFERENCES :**

1. Mechatronics Source Book by Newton C Braga, Thomson Publications, Chennai.
2. Mechatronics – N. Shanmugam / Anuradha Agencies Publisers.
3. Mechatronics System Design / Devdas shetty/Richard/Thomson.

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**(A70328) CAD / CAM****UNIT – I**

Fundamentals of CAD/CAM, Automation , design process, Application of computers for design, Benefits of CAD, Computer configuration for CAD applications, Computer peripherals for CAD ,Design workstation, Graphic terminal, CAD software- definition of system software and application software ,CAD database and structure.

**Geometric Modeling:** 3-D wire frame modeling, wire frame entities and their definitions, Interpolation and approximation of curves, Concept of parametric and non-parametric representation of curves, Curve fitting techniques, definitions of cubic spline, Bezier, and B-spline.

**UNIT-II**

**Surface modeling:** Algebraic and geometric form, Parametric space of surface, Blending functions,parametrization of surface patch, Subdividing, Cylindrical surface, Ruled surface, Surface of revolution Spherical surface, Composite surface, Bezier surface. B-spline surface, Regenerative surface and pathological conditions.

**Solid Modelling:** Definition of cell composition and spatial occupancy enumeration, Sweep representation, Constructive solid geometry, Boundary representations.

**UNIT – III**

**NC Control Production Systems :** Numerical control, Elements of NC system, NC part programming : Methods of NC part programming, Manual part programming, Computer assisted part programming, Post Processor, Computerized part program, SPPL (A Simple Programming Language). CNC, DNC and Adaptive Control Systems.

**UNIT – IV**

**Group Technology:** Part families, Parts classification and coding. Production flow analysis, Machine cell design.

**Computer aided process planning:** Difficulties in traditional process planning, Computer aided process planning: retrieval type and generative type, Machinability data systems.

**Computer aided manufacturing resource planning:** Material resource planning, inputs to MRP, MRP output records, Benefits of MRP, Enterprise resource planning, Capacity requirements planning.

**UNIT – V**

**Flexible manufacturing system:** F.M.S equipment, FMS layouts, Analysis methods for FMS benefits of FMS.

**Computer aided quality control:** Automated inspection- Off-line, On-line, contact, Non-contact; Coordinate measuring machines, Machine vision.

**Computer Integrated Manufacturing:** CIM system, Benefits of CIM, Benefits of CIM

**TEXT BOOKS:**

1. CAD/CAM /Groover M.P./ Pearson education
2. CAD/CAM Concepts and Applications/ Alavala/ PHI

**REFERENCE BOOKS :**

1. CAD/CAM Principles and Applications/P.N.Rao/ TMH
2. CAD / CAM Theory and Practice/ Ibrahim Zeid/TMH
3. CAD / CAM / CIM/Radhakrishnan and Subramanian/ New Age
4. Principles of Computer Aided Design and Manufacturing/ Farid Amirouche/ Pearson
5. Computer Numerical Control Concepts and programming/Warren S Seames/ Thomson.

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**(A70343) INSTRUMENTATION AND CONTROL SYSTEMS****UNIT – I**

Definition – Basic principles of measurement – Measurement systems, generalized configuration and functional descriptions of measuring instruments – examples. Dynamic performance characteristics – sources of error, Classification and elimination of error.

**UNIT – II**

**Measurement of Displacement:** Theory and construction of various transducers to measure displacement – Piezo electric, Inductive, capacitance, resistance, ionization and Photo electric transducers, Calibration procedures.

**Measurement of Temperature:** Classification – Ranges – Various Principles of measurement – Expansion, Electrical Resistance – Thermistor – Thermocouple – Pyrometers – Temperature Indicators.

**Measurement of Pressure:** Units – classification – different principles used. Manometers, Piston, Bourdon pressure gauges, Bellows – Diaphragm gauges. Low pressure measurement – Thermal conductivity gauges – ionization pressure gauges, Mcleod pressure gauge.

**UNIT – III**

**Measurement of Level:** Direct method – Indirect methods – capacitive, ultrasonic, magnetic, cryogenic fuel level indicators – Bubbler level indicators.

**Flow Measurement:** Rotameter, magnetic, Ultrasonic, Turbine flow meter, Hot – wire anemometer, Laser Doppler Anemometer (LDA).

**Measurement of Speed:** Mechanical Tachometers – Electrical tachometers – Stroboscope, Non- contact type of tachometer.

**Measurement of Acceleration and Vibration:** Different simple instruments – Principles of Seismic instruments – Vibrometer and accelerometer using this principle.

**UNIT – IV**

**Stress Strain Measurements:** Various types of stress and strain measurements – electrical strain gauge – gauge factor – method of usage of resistance strain gauge for bending compressive and tensile strains – usage for measuring torque, Strain gauge Rosettes.

**Measurement of Humidity:** Moisture content of gases, sling psychrometer, Absorption psychrometer, Dew point meter.

**Measurement Of Force, Torque And Power:** Elastic force meters, load cells, Torsion meters, Dynamometers.

**UNIT – V**

**Elements of Control Systems:** Introduction, Importance – Classification – Open and closed systems Servomechanisms – Examples with block diagrams – Temperature, speed and position control systems.

**TEXT BOOKS:**

1. Measurement Systems: Applications & Design / D.S Kumar/Anuradha Agencies
2. Instrumentation, measurement & analysis /B.C.Nakra & K.K.Choudhary/ TMH

**REFERENCE BOOKS:**

1. Principles of Industrial Instrumentation and Control Systems/ Chennakesava R Alavala/ Cengage Learning
2. Instrumentation and Control systems/ S.Bhaskar/ Anuradha Agencies
3. Experimental Methods for Engineers / Holman/McGraw Hill
4. Mechanical and Industrial Measurements / R.K. Jain/ Khanna Publishers.
5. Mechanical Measurements / Sirohi and Radhakrishna / New Age
6. Instrumentation & Mech. Measurements /A.K. Tayal /Galgotia Publications.

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**(A70355) ROBOTICS****(Elective – I)****UNIT – I**

Introduction, Automation and Robotics – An over view of Robotics – classification by coordinate system and control systems - **Components of the Industrial Robotics:** Degrees of freedom – End effectors: Mechanical gripper – Magnetic – Vacuum cup and other types of grippers – General consideration on gripper selection and design, Robot actuator and sensors.

**UNIT – II**

**Motion Analysis:** Basic rotation matrices – Composite rotation matrices – Euler Angles – Equivalent Angle and Axis – Homogeneous transformation – Problems.

**Manipulator Kinematics:** D-H notations - Joint coordinates and world coordinates - Forward and inverse kinematics – problems.

**UNIT – III**

**Differential Kinematics:** Differential Kinematics of planar and spherical manipulators - Jacobians – problems.

**Robot Dynamics:** Lagrange – Euler formulations – Newton-Euler formulations – Problems on planar two link manipulators.

**UNIT IV**

**Trajectory Planning:** Joint space scheme – cubic polynomial fit – Avoidance of obstacles – **Types of motion:** Slew motion - joint interpolated motion – straight line motion – problems.

**Robot actuators and Feed back components:** Actuators: Pneumatic.

**UNIT V**

**Robot Application in Manufacturing:** Material handling - Assembly and Inspection – Work cell design, work volume, Robot screen.

**TEXT BOOKS :**

1. Industrial Robotics / Groover M P /Pearson Edu.
2. Introduction to Robotic Mechanics and Control / JJ Craig/ Pearson/ 3<sup>rd</sup> edition.

**REFERENCES :**

1. Robotics / Fu K S/ McGraw Hill.
2. Robotic Engineering / Richard D. Klaftez/ Prentice Hall
3. Robot Analysis and Intelligence / Asada and Slotine / Wiley Inter-Science.
4. Robot Dynamics & Control/Mark W. Spong and M. Vidyasagar / John Wiley & Sons (ASIA) Pvt. Ltd.
5. Robotics and Control / Mittal R K & Nagrath I J / TMH

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****IV Year B.Tech. M.P.-I Sem****L T/P/D C****4 -/- 4****(A71402) COMPUTER INTEGRATED MANUFACTURING****(Elective – I)****Objectives:**

1. To understand the basic concepts and evolution of CIM.
2. To learn about the functioning of flexible manufacturing system, automated storage and retrieval systems.
3. To study differences in variant and generative process planning.
4. To understand the concepts of lean production, JIT and concurrent engineering.

**UNIT – I**

CIM system, Basic concepts and evolution, manufacturing automation protocol (MAP), Technical office protocol, Island of automation, challenges and trends.

Basic layouts, product and process layout, Block and relation ship diagram, line balancing, opitz and MICLASS coding system.

**UNIT – II:**

Flexible manufacturing system; major elements of FMS and its problems, ERP, cell technology and FMS, Automated storage and retrieval system.

**UNIT-III:**

Computer aided process planning, planning for production, scheduling, quality control, computer aided process planning, variant and generative process planning

**UNIT – IV:**

Lean production, Historical development, JIT Kanban Concepts of supply chain, characteristics and benefits.

Concurrent engineering need & it's importance, evaluation risks of concurrent engineering integrated product development.

**UNIT-V**

CIM data model, open manufacturing systems and its feature, networks ,protocols and standards, data basing CIM, Product data management.



**TEXT BOOK:**

Computer Integrated manufacturing - A.Alavudeen, N.Venkateshwara, PHI 2013.

**REFERENCES:**

1. Research in Engineering Design : Theory, applications, and concurrent engineering : Vol. 7, No. 1, 1995.
2. Managing Concurrent Engineering. – Jon Turino.

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4	-/-/-	4

**(A70337) CNC TECHNOLOGIES****(Elective – I)****Objectives:**

1. Understand basic features of NC and CNC Machines and their Design Considerations.
2. To study various system devices hardware and software interpolations.
3. To know various tooling systems used in CNC Machines.
4. Understand both Manual and Computer Aided Programming for Generating Various Contours.
5. To study about the DNC systems and Adaptive Control used for various machining process.

**UNIT I:**

Features of NC Machines, Fundamentals of numerical control, advantage of NC systems, classification of NC systems, point to point, NC and CNC, incremental and absolute, open and closed loop systems, Features of NC Machine Tools, design consideration of NC machine tool, methods of improving machine accuracy.

**UNIT II:**

CNC Machines Elements: Machine Structure- Guideways - feed drives- spindles - spindle bearings.

System Devices: Drives, feedback devices, counting devices.

Interpolators for manufacturing systems: DDA integrator, DDA hardware interpolators, CNC software interpolators.

**UNIT III:**

Tooling for CNC Machines: Interchangeable tooling system, preset and qualified tools, coolant fed tooling system, modular fixturing, quick change tooling system, automatic head changers.

**UNIT IV:**

NC Part Programming: Manual programming-Basic concepts, Point-to-Point contour programming, canned cycles, parametric programming.

Computer-Aided Programming: General information, APT programming, Examples APT programming problems (2D machining only). NC programming on CAD/CAM systems, the design and implementation of post processors .Introduction to CAD/CAM software, Automatic Tool Path

generation.

**UNIT V:**

DNC Systems and Adaptive Control: Introduction, type of DNC systems, advantages and disadvantages of DNC, adaptive control with optimization, Adaptive control with constraints, Adaptive control of machining processes like turning, grinding.

**TEXT BOOKS:**

1. Computer Control of Manufacturing Systems - Yoram Koren ,Tata Mc Graw Hill, 2009.
2. Computer Aided Manufacturing - Elanchezhian, Sunder Selvan and Shanmuga Sunder, University Science Press, Second edition.

**REFERENCE BOOKS:**

1. Machining Tools Hand Book Vol 3, (Automation & Control)/ Manfred Weck / John Wiley and Sons, 1984.
2. Mechatronics – HMT, TMH.
3. Computer Numerical Control-Operations and Programming – Jon Stenerson and Kelly Curron Pul, 3<sup>rd</sup> Edition.

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**(A70344) MACHINE TOOL DESIGN****(Elective-I)****Objectives:**

- To study comprehensive description of machine tools, drives and mechanisms.
- To know about selection of cutting speed, feed rates and general recommendations for design of feed box and gear box.
- To study criteria of various machine tool structures.
- To understand the design criteria and calculation of different guideways and power screws.
- To study the basic design principles of spindles and support systems.

**UNIT – I**

**Introduction to Machine Tool Drives and Mechanisms :** General Principles of Machine Tool Design: Working and Auxiliary Motions in Machine Tools, Parameters Defining, Working Motions of a Machine Tool, Machine Tool Drives, Hydraulic Transmission and its Elements, Mechanical Transmission and its Elements, Techno-Economical Prerequisites for Undertaking the Design of New Machine Tool, General Requirements of Machine Tool Design, Engineering Design Process Applied to Machine Tools, Layout of Machine Tool.

**UNIT – II**

**Regulation of Speed and Feed Rates:** Aim of speed and feed rate regulation, Stepped regulation of Speed, Design of speed box. – Design of Feed Box – Machine Tool Drives using Multiple Speed Motions – Special Cases of Gear Box Design – General Recommendations for Developing the Gearing Diagram – Stepless Regulation of Speed and Feed Rates.

**UNIT-III**

**Design of Machine Tool Structures:** Function of Machine Tool Structures and their requirements – Design criteria for machine tool structures – Materials of machines Tools structures – Static and Dynamic stiffness – Profiles of machine tool structure – Basic Design procedures of machine tool structures – Design of Beds – Design of Columns – Design of Housings – Design of Bases and Tables – Design of Cross Rails, Arms, Saddles and carriages – Design of Rams – Model Technique in design of machine tool structures.

#### **UNIT-IV**

**Design of Guideways and Power Screws:** Functions and types of Guideways – Design of Slideways – Design criteria and calculations for slideways – Guideways operative under liquid friction conditions – Design of Aerostatic slideways – Design of Anti-Friction Guideways – Combination Guideways – Protecting devices for slideways – Design of power screws.

#### **UNIT-V**

**Design of Spindles and Spindle Supports :** Functions of Spindle Unit and requirements – Materials of Spindles – Effect of machine tool compliance on machining accuracy - Design calculations of spindles – Anti friction bearing – Sliding bearings.

#### **TEXT BOOK:**

1. Machine Tool Design and Numerical Control - N.K, Mehta, Tata Mc Graw Hill, 3<sup>rd</sup> Edition.

#### **REFERENCES:**

- 1 Principles of Machine Tools - Sen G.S. & Bhattacharya, New Central Book Agency, Calcutta.
2. Design of Machine Tools - Basu S.K., Allied Publisher, 1989.
3. Machining Technology-Machine Tools and Operations – Helmi A. Yousuf and Hassan El-Hofy, CRC Press.

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****IV Year B.Tech. M.P.-I Sem**

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**(A70340) ENGINEERING OPTIMIZATION****(Elective-I)****UNIT – I**

Introduction: Optimal Problem formulation: Design variables-Constraints-Objective function-Variable bounds. Engineering Optimization problems: Classification & Some examples (just theory & discussion)

Single variable non-linear optimization problems: Local minimum Global minimum & Inflection point. Necessary & Sufficient conditions theorems, some problems based on this. Numerical methods: Exhaustive Search methods- Fibonacci method, Golden section method & comparison. Interpolation methods: Quadratic.

**UNIT – II**

Multivariable constrained non-linear optimization problems Classical optimization techniques: Constraints –equations-Lagrangian method-inequalities-Kuhn-Tucker necessary and sufficient conditions-Quadratic problem-Statement- Wolfe's and Beale's methods.

**UNIT – III**

Multivariable unconstrained non-linear optimization problems: Numerical methods part a: Direct Search methods: Univariate method, Pattern Search methods: Powell, Hook-Jeeve's, Rosen Brock's search and Simplex methods.

Multivariable unconstrained non-linear optimization problems: Numerical methods part b: Gradient methods: Gradient of a function-Importance-Gradient direction search based methods: Steepest descent/ascent method, Conjugate gradient method and variable metric method.

**UNIT – IV**

Geometric Programming: Posynomials – arithmetic – geometric inequality – unconstrained G.P- constrained G.P(? type only)

Integer Programming- Introduction – formulation – Gomory cutting plane algorithm – branch and bound method

**UNIT – V**

Sensitivity Analysis: Linear programming – Formulation – Simplex method and Artificial variable techniques-Big-M & two-phase methods- Change in the cost coefficients, coefficients & constants of the constraints, addition of variables.

Simulation-Definition-Steps involved- Types of simulation Models-Advantages

and disadvantages- Simple problems on queuing & inventory.

**TEXT BOOK:**

1. Engineering Optimization: Theory & Practice-S.S.Rao-New Age International Publications- Thir Edition-2003

**REFERENCES:**

1. Optimization for Engineering Design- Kalyanmoy Deb-Prentice-Hall of India Pvt.Ltd, NewDelhi-2005.
2. Engineering Optimization: Modern Approach – Ranjan Ganguli, University Press, 2011.
3. Operations Research- S.D.Sharma- Kedar Nath & Ran Nath Co., New Delhi
4. Operations Research: A.P.Verma. S.K.Kataria & Sons, New Delhi-110006
5. Fundamentals of Optimum in Engineering – S.S. Bhavikatti, New Age International.

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****IV Year B.Tech. M.P.-I Sem**

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**(A70359) UNCONVENTIONAL MACHINING PROCESSES****(Elective – II)****Objectives:**

- To understand the need and importance of non traditional machining methods.
- To know the basic principle, equipment, process variables and mechanics of metal removal in abrasive jet machining and water jet machining.
- To study the fundamentals of tool design, surface finishing and metal removal rate of electro chemical grinding, electro chemical machining and electro chemical honing.
- To understand principles of operation, types of electrodes and process parameters and machine tool selection in EDM and Electric discharge grinding and wire cut process.
- To know the basics of Electron Beam Machining and comparison of thermal and non thermal processes.
- To study the various process parameters and applications of Plasma in manufacturing industries.

**UNIT – I**

**Introduction:** Need for non-traditional machining methods-Classification of modern machining processes – considerations in process selection. Materials. Applications.

Ultrasonic machining – Elements of the process, mechanics of metal removal process parameters, economic considerations, applications and limitations, recent development.

**UNIT – II**

Abrasive jet machining, Water jet machining and abrasive water jet machining: Basic principles, equipments, process variables, mechanics of metal removal, MRR, application and limitations.

**Electro – Chemical Processes :** Fundamentals of electro-chemical machining, electro-chemical grinding, electro chemical honing and deburring process, metal removal rate in ECM, Tool design, Surface finish and accuracy, economic aspects of ECM – Simple problems for estimation of metal removal rate.



**UNIT - III**

**Thermal Metal Removal Processes** : General Principle and applications of Electric Discharge Machining, Electric Discharge Grinding and electric discharge wire cutting processes – Power circuits for EDM, Mechanics of metal removal in EDM, Process parameters, selection of tool electrode and dielectric fluids, surface finish and machining accuracy, characteristics of spark eroded surface and machine tool selection. Wire EDM-principle and applications.

**UNIT – IV**

Generation and control of electron beam for machining, theory of electron beam machining, comparison of thermal and non-thermal processes – General Principle and application of laser beam machining – thermal features, cutting speed and accuracy of cut.

**UNIT-V**

Application of plasma for machining, metal removal mechanism, process parameters, accuracy and surface finish and other applications of plasma in manufacturing industries. Chemical machining-principle- maskants – etchants- applications.

**TEXT BOOK:**

1. Advanced machining processes - VK Jain, Allied publishers.

**REFERENCES :**

1. Modern Machining Process - Pandey P.C. and Shah H.S., TMH.
2. New Technology - Bhattacharya A, The Institution of Engineers, India 1984.
3. Unconventional Machining Processes - C. Elanchezhian,, B. Vijaya Ramnath and M Vijayan, Anuradha Publications, 2005.
4. Unconventional Manufacturing Processes – M.K. Singh, New Age International Publishers.

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**(A72005) PRECISION ENGINEERING****(Elective – II)****Objectives:**

- To understand concepts of accuracy and errors due to numerical interpolation.
- To know about tolerance zone conversions, form controls, orientation controls and logical approach to tolerancing.
- To learn about design and distribution of tolerances.
- To understand the relationship between tolerance grades, machining processes and related cost aspects.

**Unit-I:**

**Concepts of Accuracy:** Introduction-Concepts of Accuracy of Machine Tools-Spindle and Displacement Accuracies-Accuracy of Numerical Control Systems-Errors due to Numerical Interpolation Displacement Measurement System and Velocity Lags

**Unit-II:**

**Geometric Dimensioning and Tolerancing:** Tolerance Zone Conversions-Surfaces, Features of Size, Datum features-Datum Oddly Configured and Curved Surfaces as Datum Features, Equalising Datums-Datum Feature of Representation-Form Controls, Orientation Controls-Logical Approach to Tolerancing.

**Unit-III:**

**Datum Systems:** Design of Freedom, Grouped Datum systems-Different types, Two and Three mutually perpendicular grouped datum planes, Grouped Datum System with spigot and recess, pin and hole, Grouped Datum System with spigot and recess pair and Tongue-Slot Pair-Computation of Transnational and Rotational accuracy, Geometric Analysis and Application.

**Unit-IV:**

**Tolerance Analysis:** Process Capability, Mean, Variance, Skewness, Kurtosis, Process Capability Metrics, Cp, Cpk, Cost Aspects, Feature Tolerances, Geometric Tolerances.

Surface Finish, Review of relationship between attainable tolerance grades and different Machining Process. Cumulative effect of Tolerances sure fit law, normal law and truncated normal law.

**Unit-V:**

**Tolerance Charting Techniques:** Operation Sequence for typical shaft type of components, Preparation of Process drawings for different Operations, Tolerance Worksheets and centrally analysis, Examples. Design features to facilitate Machining: Datum Features-functional and Manufacturing. Components design-Machining considerations, Redesign for Manufactured Examples.

**TEXT BOOK:**

1. Precision Engineering in Manufacturing – Murthy R.L., New Age International (p) Limited, 1996.

**REFERENCE BOOKS:**

1. Geometric Dimensioning and Tolerancing – James D. Meadows, Marcel Dekker Inc. 1995.
2. Precision Manufacturing – David Dorifield, Dae Eur Lee, Springer Publishers, 2008.

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**(A70336) AUTOMATION IN MANUFACTURING****(Elective – II)****UNIT – I**

**Introduction:** Types and strategies of automation, pneumatic and hydraulic components circuits, Automation in machine tools. Mechanical feeding and tool changing and machine tool control transfer the automaton.

**UNIT – II**

**Automated flow lines :** Methods or work part transport transfer Mechanical buffer storage control function, design and fabrication consideration.

**Analysis of Automated flow lines:** General terminology and analysis of transfer lines without and with buffer storage, partial automation, implementation of automated flow lines.

**UNIT – III**

**Assembly system and line balancing :** Assembly process and systems assembly line, line balancing methods, ways of improving line balance, flexible assembly lines.

**UNIT –IV**

**Automated material handling :** Types of equipment, functions, analysis and design of material handling systems conveyor systems, automated guided vehicle systems.

Automated storage systems, Automated storage and retrieval systems; work in process storage, interfacing handling and storage with manufacturing.

**UNIT – V**

**Fundamentals of Industrial controls:** Review of control theory, logic controls, sensors and actuators, Data communication and LAN in Manufacturing

**Business process Re-engineering:** Introduction to BPE logistics, ERP, Software configuration of BPE.

**TEXT BOOK:**

1. Automation, Production Systems and Computer Integrated Manufacturing : M.P. Groover 3e./PE/PHI, 2009

**REFERENCES:**

1. Computer Aided Manufacturing, Tien-Chien Chang, Richard A. Wysk and Hsu-Pin Wang, Pearson, 2009
2. Automation by W. Buekinsham.

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****IV Year B.Tech. M.P.-I Sem****L T/P/D C****4 -/- 4****(A71403) DESIGN FOR MANUFACTURING AND ASSEMBLY****(Elective - II)****Objectives:**

- To understand various general design rules for manufacturability and criteria for material selection.
- To study various machining process and tolerance aspects in machining.
- To know the design considerations for casting and welding process.
- To understand the conceptual design factors to be considered in forging, extrusion and sheet metal work.
- To study the general design guidelines for manual assembly and development of DFA Methodology.

**UNIT I:**

**Introduction:** Design philosophy – Steps in Design process – General Design rules for Manufacturability – Basic principles of designing for economical production – Creativity in design.

**Materials:** Selection of Materials for design – Developments in Material Technology – Criteria for material selection – Material selection interrelationship with process selection – process selection charts.

**UNIT II:**

**Machining Process:** Overview of various machining processes – general design rules for machining - Dimensional tolerance and surface roughness – Design for Machining ease – Redesigning of components for machining ease with suitable examples, General design recommendations for machined parts

**UNIT III:**

**Metal Casting:** Appraisal of various casting processes, Selection of casting process, General design considerations for casting – casting tolerances – Use of Solidification Simulation in casting design – Product design rules for sand casting.

**Metal Joining:** Appraisal of various welding processes, Factors in design of weldments – General design guidelines – pre and post treatment of welds – Effects of thermal stresses in weld joints – Design of brazed joints.

**UNIT IV:**

**Forging:** Design factors for forging – Closed die forging design – parting

lines of dies – Drop forging die design – General design recommendations

**Extrusion, Sheet Metal Work:** Design guidelines for Extruded sections - Design principles for Punching, Blanking, Bending, Deep Drawing – Keeler Goodman Forming Limit Diagram – Component Design for Blanking.

**UNIT V:**

**Design for Assembly:** General design guidelines for Manual Assembly- Development of Systematic DFA Methodology- Assembly Efficiency- Classification System for Manual handling- Classification System for Manual Insertion and Fastening- Effect of part symmetry on handling time-.

**TEXT BOOK:**

1. Product design for Manufacture and Assembly - Geoffrey Boothroyd, Peter Dewhurst and W.A. Knight, CRC Press.

**REFERENCE BOOKS:**

1. Product design and Manufacturing - A.K Chitale and R.C Gupta, Prentice – Hall of India, New Delhi, 2003.
2. Design and Manufacturing - Surender Kumar & Goutham Sutradhar , Oxford & IBH Publishing Co. Pvt .Ltd., New Delhi, 1998.
3. Product Design- Kevin Otto and Kristin Wood, Pearson Education

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**(A72909) NANOTECHNOLOGY****(Elective-II)****Objective:**

Nano Technology is one of the core subjects of multidisciplinary nature. This has extensive applications in the field of energy, electronics, Biomedical Engg. Etc. Built to specifications by manufacturing matter on the atomic scale, the Nano products would exhibit an order of magnitude improvement in strength, toughness and efficiency. The objective here is impart the basic knowledge in Nano Science and Technology.

**Unit-I:**

**Introduction:** History and Scope, Can Small Things Make a Big Difference? Classification of Nanostructured Materials, Fascinating Nanostructures, Applications of Nanomaterials, Nature: The Best of Nanotechnologist, Challenges and Future Prospects.

**Unit-II:**

**Unique Properties of Nanomaterials: Microstructure and Defects in Nanocrystalline Materials:** Dislocations, Twins, stacking faults and voids, Grain

Boundaries, triple and disclinations, **Effect of Nano-dimensions on Materials Behavior:** Elastic properties, Melting Point, Diffusivity, Grain growth characteristics, Enhanced solid solubility, **Magnetic Properties:** Soft magnetic nanocrystalline alloy, Permanent magnetic nanocrystalline materials, Giant Magnetic Resonance, Electrical Properties, Optical Properties, Thermal Properties and Mechanical Properties.

**Unit-III:**

**Synthesis Routes: Bottom up approaches:** Physical Vapor Deposition, Inert Gas Condensation, Laser Ablation, Chemical Vapor Deposition, Molecular Beam Epitaxy, Sol-gel method, Self assembly, **Top down approaches:** Mechanical alloying, Nano-lithography, **Consolidation of Nanopowders:** Shock wave consolidation, Hot isostatic pressing and Cold isostatic pressing Spark plasma sintering.

**Unit-IV:**

**Tools to Characterize nanomaterials:** X-Ray Diffraction (XRD), Small Angle X-ray scattering (SAXS), Scanning Electron Microscopy (SEM), Transmission Electron Microscopy (TEM), Atomic Force Microscopy (AFM), Scanning Tunneling Microscope (STM), Field Ion Microscope (FEM), Three-dimensional Atom Probe (3DAP), Nanoindentation.

**Unit-V:**

**Applications of Nanomaterials:** Nano-electronics, Micro- and Nano-electromechanical systems (MEMS/NEMS), Nanosensors, Nanocatalysts, Food and Agricultural Industry, Cosmetic and Consumer Goods, Structure and Engineering, Automotive Industry, Water- Treatment and the environment, Nano-medical applications, Textiles, Paints, Energy, Defence and Space Applications, Concerns and challenges of Nanotechnology.

**TEXT BOOKS:**

1. Text Book of Nano Science and Nano Technology – B.S. Murthy, P. Shankar, Baldev Raj, B.B. Rath and James Munday, University Press-IIM.
2. Introduction to Nanotechnology – Charles P. Poole, Jr., and Frank J. Owens, Wley India Edition, 2012.

**REFERENCES BOOKS:**

1. Nano: The Essentials by T.Pradeep, Mc Graw- Hill Education.
2. Nanomaterials, Nanotechnologies and Design by Michael F. Ashby, Paulo J. Ferreira and Daniel L.Schodek.
3. Transport in Nano structures- David Ferry, Cambridge University press 2000
4. Nanofabrication towards biomedical application: Techniques, tools, Application and impact – Ed. Challa S.,S. R. Kumar, J. H. Carola.
5. Carbon Nanotubes: Properties and Applications- Michael J. O'Connell.
6. Electron Transport in Mesoscopic systems - S. Dutta, Cambridge University press.

**Outcome:**

The present syllabus of “Introduction to Nano Technology” will give insight into many aspects of Nanoscience, technology and their applications in the prospective of materials science.



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**(A70390) COMPUTER AIDED DESIGN AND MANUFACTURING LAB**

1. **Drafting:** Development of part drawings for various components in the form of orthographic and isometric. Representation of Dimensioning and tolerances scanning and plotting. Study of script, DXE AND IGES FILES.
2. **Part Modeling :** Generation of various 3D Models through Protrusion, revolve, shell sweep. Creation of various features. Study of parent child relation. Feature based and Boolean based modeling surface and Assembly Modeling. Study of various standard Translators. Design simple components.
3. a). Determination of deflection and stresses in 2D and 3D trusses and beams.  
 b). Determination of deflections component and principal and Von-mises stresses in plane stress, plane strain and Axisymmetric components.  
 c). Determination of stresses in 3D and shell structures (at least one example in each case)  
 d). Estimation of natural frequencies and mode shapes, Harmonic response of 2D beam.  
 e). Steady state heat transfer Analysis of plane and Axisymmetric components.
4. a). Development of process sheets for various components based on tooling Machines.  
 b). Development of manufacturing and tool management systems.  
 c). Study of various post processors used in NC Machines.  
 d). Development of CNC part program for turning components and milling components.  
 e). Machining of simple components on NC lathe and Mill by transferring NC Code / from a CAM package. Through RS 232.  
 f) Quality Control and inspection.

**Any Six Software Packages from the following:**

Use of Auto CAD, Micro Station, CATIA, Pro-E, I-DEAS, ANSYS, NISA, CAEFEM, Gibbs CAM, Master CAM etc.

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**(A70391) PRODUCTION DRAWING PRACTICE AND  
INSTRUMENTATION LAB****(A) PRODUCTION DRAWING PRACTICE****UNIT – I**

**CONVENTIONAL REPRESENTATION OF MATERIALS:** conventional representation of parts – screw joints, welded joints, springs, gears, electrical, hydraulic and pneumatic circuits – methods of indicating notes on drawings.

**Limits, Fits and Tolerances:** Types of fits, exercises involving selection / interpretation of fits and estimation of limits from tables.

**UNIT – II**

**FORM AND POSITIONAL TOLERANCES:** Introduction and indication of form and position tolerances on drawings, types of run out, total run out and their indication.

**UNIT – III**

**SURFACE ROUGHNESS AND ITS INDICATION:** Definition, types of surface roughness indication – Surface roughness obtainable from various manufacturing processes, recommended surface roughness on mechanical components. Heat treatment and surface treatment symbols used on drawings.

**UNIT – IV**

**DETAILED AND PART DRAWINGS:** Drawing of parts from assembly drawings with indications of size, tolerances, roughness, form and position errors etc.

**UNIT – V**

**PRODUCTION DRAWING PRACTICE:** Part drawings using computer aided drafting by CAD software

**TEXT BOOKS:**

1. Production and Drawing /K.L. Narayana & P. Kannaiah/ New Age
2. Machine Drawing with Auto CAD/ Pohit and Ghosh, PE

**REFERENCES:**

1. Geometric dimensioning and tolerancing/James D. Meadows/ B.S Publications
2. Engineering Metrology/ R.K. Jain/Khanna Publications

**(B) INSTRUMENTATION LAB**

1. Calibration of Pressure Gauges
2. Calibration of transducer for temperature measurement.
3. Study and calibration of LVDT transducer for displacement measurement.
4. Calibration of strain gauge for temperature measurement.
5. Calibration of thermocouple for temperature measurement.
6. Calibration of capacitive transducer for angular displacement.
7. Study and calibration of photo and magnetic speed pickups for the measurement of speed.
8. Calibration of resistance temperature detector for temperature measurement.
9. Study and calibration of a rotameter for flow measurement.
10. Study and use of a Seismic pickup for the measurement of vibration amplitude of an engine bed at various loads.
11. Study and calibration of Mcleod gauge for low pressure.

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**(A80366) PRODUCTION PLANNING AND CONTROL****UNIT-I**

Introduction: Definitions – objectives of production planning and control- functions of production planning and control-elements of production control- types of production- organization of production planning and control – internal organizations department

**UNIT-II**

Forecasting – Importance of forecasting – types of forecasting, their uses- general principles of forecasting techniques- Qualitative methods and quantitative methods.

**UNIT-III**

Inventory management – Functions inventory- Relevant inventory cost- ABC analysis- VED Analysis- EOQ model – Inventory control systems – P- Systems and Q – Systems

Introduction to MRP And ERP, LOB( Line of balance ), JIT inventory, Japanese concepts.

**UNIT- IV**

Routing – Definition – routing procedure- Route sheets – Bill of material- factors affecting routing procedure. Schedule – definition – difference with loading.

Scheduling polices – techniques, standard scheduling methods- job shop, flow shop,.

Line balancing, aggregate planning- methods for aggregate planning- Chase planning, expediting, control aspects.

**UNIT-V**

Dispatching – Activities of dispatcher- Dispatching procedure - follow up – definition – reasons for existence of functions – types of follow up, applications of computer in production planning and control

**TEXT BOOKS:**

1. Production Planning and Control/ M.Mahajan/ Dhanpati rai & Co
2. Production Planning and Control/ Jain & Jain/ Khanna publications

**REFERENCE BOOKS :**

1. Production Planning and Control- Text & cases/ SK Mukhopadhyaya /PHI.

2. Production and operations Management/ R.Panneer Selvam/PHI
3. Operations Management/Chase/PHI
4. Operations management/ Heizer/Pearson
5. Production and Operations Management(Theory and Practice)/Dipak Kumar Bhattacharyya/University Press
6. Operations Management/S.N. Chary/TMH

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**(A80527) ARTIFICIAL NEURAL NETWORKS****(Elective – III)****UNIT- I**

Introduction - what is a neural network? Human Brain, Models of a Neuron, Neural networks viewed as Directed Graphs, Network Architectures, Knowledge Representation, Artificial Intelligence and Neural Networks

**Learning Process** – Error Correction learning, Memory based learning, Hebbian learning, Competitive, Boltzmann learning, Credit Assignment Problem, Memory, Adaption, Statistical nature of the learning process.

**UNIT- II**

**Back Propagation:** back propagation and differentiation, Hessian matrix, Generalization, Cross validation, Network pruning Techniques, Virtues and limitations of back propagation learning, Accelerated convergence, supervised learning.

**UNIT- III**

**Single Layer Perceptrons:** Adaptive filtering problem, Unconstrained Organization Techniques, Linear least square filters, least mean square algorithm, learning curves, Learning rate annealing techniques, perceptron – convergence theorem, Relation between perceptron and Bayes classifier for a Gaussian Environment

**Multilayer Perceptron** – Back propagation algorithm XOR problem, Heuristics, Output representation and decision rule, Computer experiment, feature detection.

**UNIT- IV**

**Self Organization Maps:** Two basic feature mapping models, Self organization map, SOM algorithm, properties of feature map, computer simulations, learning vector quantization, Adaptive pattern classification.

**UNIT- V**

**Neuro Dynamics:** Dynamical systems, stability of equilibrium states, attractors, neuro dynamical models, manipulation of attractors as a recurrent network paradigm

**Hopfield Models** – Hopfield models, computer experiment

**TEXT BOOK:**

1. Neural networks: A comprehensive foundation/ Simon Haykin/ PHI.

**REFERENCES:**

1. Artificial neural networks/ B.Vegnanarayana/PHI
2. Neural networks in Computer intelligence/ Li Min Fu/ TMH/2003
3. Neural networks/ James A Freeman David M S kapura/ Pearson education/2004
4. Introduction to Artificial Neural Systems/Jacek M. Zurada/JAICO Publishing House Ed. 2006.

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**(A80241) RELIABILITY ENGINEERING****(Elective – III)****Unit - I**

**Basic Concepts of Reliability:** Introduction, Reliability and quality, Failures and failure modes, Causes of failures and reliability, Maintainability and availability, History of reliability, reliability literature.

**Unit-II**

**Reliability Mathematics:** Introduction, Random experiment , Probability , Random variables, Distribution functions, Discrete distribution ,Continuous distribution, Numerical characteristics of random variables , Laplace transform.

**Component Reliability and Hazard Models:** Introduction, Component reliability from test data, Mean time to failure, Time – dependent hazard models, Stress- Dependent hazard models, Derivation of reliability function using Markov, Treatment of field data.

**Unit-III**

**System Reliability Models:** Introduction - Systems with series components - Systems with parallel components - k-out – of- m systems - Non series parallel systems - Systems with - mixed – mode failures - Fault- tree technique

**Unit-IV**

**Maintainability and Availability Concepts:** Introduction - Maintainability function - Availability function - Frequency of failures - Two-unit parallel systems with repair - k-out-of-m systems - Preventive maintenance.

**Reliability Improvement:** Introduction - Improvement components - Redundancy - Element redundancy - Unit redundancy - Stand by redundancy - Optimization - Reliability – cost trade – off.

**Unit-V**

**Economics of Reliability Engineering:** Economic issues -Manufacture's cost- Customer's cost - Reliability achievement cost - models - Reliability utility cost models - Depreciation cost models - Availability – cost – model of parallel systems.

**Reliability Management:** Reliability programming - Management policies and decision - Reliability management by objectives - Reliability group - Reliability data: Acquisition and analysis - Managing people for reliability



**TEXT BOOKS ;**

1. Reliability Evaluation of Engineering Systems. R. Billington, RN Allan, BS Publications 2007.
2. Reliability, Maintenance and safety Engineering - Dr. A.K. Gupta, Laxmi Publications

**REFERENCE BOOKS:**

1. Reliability Engineering- Patrick DTO-Wiley India
2. Reliability Engineering and life testing –Naikan-PHI
3. Engineering Maintenance a Modern Approach, B.S.Dhillon,2002 CRR Publications..
4. Maintenance Engineering and Management – RC Misra, PHI
5. Reliability Engineering – Balaguruswamy- TMH
6. Reliability Engineering- L.S.Srinath

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**L T/P/D C****4 -/- 4****(A80363) MAINTENANCE AND SAFETY ENGINEERING****(Elective - III)****UNIT-I**

Introduction, Need for Maintenance, Facts and Figures, Modern Maintenance, Problem and Maintenance Strategy for the 21st Century, Engineering Maintenance Objectives and Maintenance in Equipment Life Cycle, Terms and Definitions.

**Maintenance Management and Control:** Maintenance Manual, Maintenance, Facility Evaluation, Functions of Effective Maintenance Management, Maintenance Project Control Methods, Maintenance Management Control Indices.

**UNIT-II**

**Types of Maintenance:** Preventive Maintenance, Elements of Preventive, Maintenance Program, Establishing Preventive Maintenance Program PM Program Evaluation and Improvement, PM Measures, PM Models, Corrective Maintenance, Corrective Maintenance Types, Corrective Maintenance Steps and Downtime Components, Corrective Maintenance Measures, Corrective Maintenance Models.

**Inventory Control In Maintenance:** Inventory Control Objectives and Basic Inventory Decisions, ABC Inventory Control Method, Inventory Control Models Two-Bin Inventory Control and Safety Stock, Spares Determination Factors Spares Calculation Methods

**UNIT- III**

**Quality and Safety in Maintenance:** Needs for Quality Maintenance Processes, Maintenance Work Quality, Use of Quality Control Charts in Maintenance Work Sampling, Post Maintenance Testing, Reasons for Safety Problems in Maintenance, Guidelines to Improve Safety in Maintenance Work, Safety Officer's Role in Maintenance Work, Protection of Maintenance Workers.

**Maintenance Costing:** Reasons for Maintenance Costing, Maintenance Budget Preparation Methods and Steps, Maintenance Labor Cost Estimation, Material Cost Estimation, Equipment Life Cycle Maintenance Cost Estimation, Maintenance Cost Estimation Models.

**UNIT-IV**

**Reliability, Reliability Centered Maintenance, RCM:** Goals and Principles, RCM Process and Associated Questions, RCM Program Components

Effectiveness Measurement Indicators, RCM Benefits and Reasons for Its Failures, Reliability Versus Maintenance and Reliability in Support Phase, Bathub Hazard Rate Concept, Reliability Measures and Formulas, Reliability Networks, Reliability Analysis Techniques.

#### **UNIT-V**

**Maintainability:** Maintainability Importance and Objective, Maintainability in Systems Life Cycle, Maintainability Design Characteristics, Maintainability Functions and Measures, Common Maintainability Design Errors.

#### **TEXT BOOKS**

1. Reliability, Maintenance and Safety Engineering/ Dr. A.K.Guptha/ Laxmi Publications.
2. Industrial Safety Management/ L.M. Deshmukh/TMH

#### **REFERENCES:**

1. Maintenance Engineering & Management / R.C.Mishra/ PHI
2. Reliability Engineering / Elsayed/ Pearson
3. Engineering Maintenance a modern approach/ B.S Dhallon/ C.R.R Publishers
4. A Text Book of Reliability and Maintenance Engineering/Alakesh Manna/IK International Publishing House
5. Plant Maintenance and Reliability Engineering/NVS Raju/Cengage Learning

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**L T/P/D C****4 -/- 4****(A80365) PLANT LAYOUT AND MATERIAL HANDLING****(Elective - III)****UNIT – I**

Introduction- Classification of Layout, Advantages and Limitations of different layouts, Layout design procedures, Overview of the plant layout

Process layout & Product layout: Selection, specification, Implementation and follow up, comparison of product and process layout

**UNIT – II**

Heuristics for Plant layout – ALDEP, CORELAP, CRAFT, Group Layout, Fixed position layout- Quadratic assignment model. Branch and bound method

**UNIT – III**

Introduction, Material Handling systems, Material Handling principles, Classification of Material Handling Equipment, Relationship of material handling to plant layout.

**UNIT – IV**

Basic Material Handling systems: Selection, Material Handling method- path, Equipment, function oriented systems.

**UNIT – V**

Methods to minimize cost of material handling- Maintenance of Material Handling Equipments, Safety in handling Ergonomics of Material Handling equipment. Design, Miscellaneous equipments

**TEXT BOOKS:**

1. Operations Management/ PB Mahapatra/PHI
2. Aspects of Material handling/ Dr. KC Arora & Shinde/ Lakshmi Publications

**REFERENCES:**

1. Facility Layout & Location an analytical approach/ RL Francis/ LF Mc Linnis Jr, White/ PHI
2. Production and Operations Management/ R Panneerselvam/ PHI
3. Introduction to Material handling/ Ray, Siddhartha/ New Age
4. Plant Layout and Material Handling/RB Chowdary/Khanna Publishers
5. Plant Maintenance and Reliability Engineering/NVS Raju/Cengage Learning

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**(A80347) MECHANICS OF COMPOSITE MATERIALS****(Elective-III)****UNIT-I**

**Introduction to Composite Materials:** Introduction ,Classification Polymer Matrix Composites, Metal Matrix Composites, Ceramic Matrix Composites, Carbon–Carbon Composites, Fiber-Reinforced Composites and nature-made composites, and applications .

**UNIT-II**

**Reinforcements:** Fibers- Glass, Silica, Kevlar, carbon, boron, silicon carbide, and born carbide fibers. Particulate composites, Polymer composites, Thermoplastics, Thermosetts, Metal matrix and ceramic composites.

**UNIT-III**

**Macro Mechanical Analysis of a Lamina:** Introduction, Definitions Stress, Strain, Elastic Moduli, Strain Energy. Hooke's Law for Different Types of Materials, Hooke's Law for a Two-Dimensional Unidirectional Lamina, Plane Stress Assumption, Relationship of Compliance and Stiffness Matrix to Engineering Elastic Constants of a Lamina.

**UNIT-IV**

**Macro Mechanical Analysis of Laminates:** Introduction , Laminate Code , Stress–Strain Relations for a Laminate, In-Plane and Flexural Modulus.

**UNIT-V**

**Failure Analysis of Laminates:** Introduction, Special Cases of Laminates, Applications, Failure Criterion for a Laminate.

**TEXT BOOKS:**

1. Mechanics of Composite Materials/ R. M. Jones/ Mc Graw Hill Company, New York, 1975.
2. Engineering Mechanics of Composite Materials/Isaac and M Daniel/ Oxford University Press, 1994.

**REFERENCES:**

1. Analysis and performance of fibre Composites/ B. D. Agarwal and L. J. Broutman/ Wiley- Inter science, New York, 1980.

2. Mechanics of Composite Materials/ Second Edition (Mechanical Engineering)/ Autar K. Kaw/Publisher: CRC
3. Analysis of Laminated Composite Structures/ L. R. Calcote/ Van Nostrand Rainfold, New York, 1969.
4. Advanced Mechanics of Composite Materials/ Vasiliev & Morozov/ Elsevier/Second Edition

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD**

IV Year B.Tech. M.P.-II Sem

**L T/P/D C****4 -/- 4****(A80341) FLEXIBLE MANUFACTURING SYSTEM****(Elective - IV)****UNIT – I**

**Introduction:** Types of production, characteristics, applications, Flexibility in Machining systems, need for FMS, Flexible Automation, where to apply FMS technology.

**UNIT – II**

**Flexible Manufacturing Cell:** Characteristics, Flexible Machining systems, achieving flexibility in machining systems, Machine cell design.

**UNIT – III**

**Components of FMS:** FMS layout configurations, Planning the FMS, FMS's Work- stations, Material Handling systems, Automatic Guided vehicle systems, Automated storage and retrieval systems, and Computer control systems.

**Unit – IV**

**Implementing FMS:** FMS Layout configurations, Quantitative Analysis methods for FMS , Applications and benefits of FMS.

**Unit-V**

**Computer aided quality control and testing:** Coordinate measuring machines, over view, contact and non contact inspection principles, Part programming coordinate measuring machines, In-cycle gauging.

**TEXT BOOKS:**

1. Automation, Production systems and Computer Integrated Manufacturing System – Mikell P. Groover
2. The design and operation of FMS –Dr. Paul Ranky Nort –Holland Publishers

**REFERENCES:**

1. Flexible Manufacturing systems in practice by Joseph talvage and roger G. Hannam, Marcel Dekker Inc., New york
2. Hand book of FMS – Nand Jha .K.
3. FMS and control of machine tools - V. Ratmirov, MIR publications
4. Flexible Manufacturing – David J. Parrish

**Objectives:**

- To understand the need of Flexible Manufacturing Systems in an Automated Industry.
- To know various configurations of FMS layouts and Cell formations for different production environments.
- To study the usage of AGVS and AS/RS systems in FMS environment.



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L	T/P/D	C
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**(A80129) PRINCIPLES OF ENTREPRENEURSHIP****(Elective -IV)****Unit I:**

Introduction to Entrepreneurship: Definition of Entrepreneur Entrepreneurial Traits. Entrepreneur vs. Manager, Creating and Starting the venture: Sources of new ideas, methods of generating ideas, creative problem solving - Writing Business Plan, Evaluating Business Plans. Launching formalities.

**Unit II:**

Financing and Managing the new venture: Sources of capital, Record keeping, recruitment, motivating and leading teams, financial controls. Marketing and sales controls. E-commerce and entrepreneurship, Internet advertising- New venture Expansion Strategies and Issues.

**Unit III:**

Institutional/financial support: Schemes and functions of Directorate of Industries, District Industries Centres (DICs), Industrial Development Corporation (IDC), State Financial Corporation (SFCs), Small Scale Industries Development Corporations (SSIDCs), Khadi and Village Industries Commission (KVIC), Technical Consultancy Organisation (TCO), Small Industries Service Institute (SISI), National Small Industries Corporation (NSIC), Small Industries Development Bank of India (SIDBI).

**Unit IV:**

Production and Marketing Management: Thrust areas of production management, Selection of production Techniques, Plant utilization and maintenance, Designing the work place, Inventory control , material handling and quality control. Marketing functions, market segmentation, market research and channels of distribution, Sales promotion and product pricing.

**Unit V :**

Labour legislation, Salient Provisions of Health, Safety, and Welfare under Indian Factories Act, Industrial Disputes Act, Employees State Insurance Act, Workmen's Compensation Act and Payment of Bonus Act.

**TEXT BOOKS:**

1. Robert Hisrich, & Michael Peters: Entrepreneurship, TMH,2009.
2. Dollinger: Entrepreneurship, Pearson,2009.

**REFERENCE BOOKS:**

1. Vasant Desai, Dynamics of Entrepreneurial Development and

- Management, Himalaya Publishing House, 2009.
2. Harvard Business Review on Entrepreneurship, HBR Paper Back.
  3. Robert J. Calvin: Entrepreneurial Management, TMH, 2009.
  4. Gurmeet Naroola: The entrepreneurial Connection, TMH, 2009
  5. Bolton & Thompson: Entrepreneurs—Talent, Temperament and Techniques, Butterworth Heinemann, 2009.
  6. Agarwal: Indian Economy, Wishwa Prakashan 2009.
  7. Dutt & Sundaram: Indian Economy, S. Chand, 2009
  8. B D Singh.: Industrial Relations & Labour Laws, Excel, 2009.
  9. Aruna Kaulgud: Entrepreneurship Management by, Vikas publishing house, 2009.
  10. Essential of entrepreneurship and small business management by Thomas W. Zimmerer & Norman M. Searborough, PHI-2009
  11. ND Kapoor: Industrial Law, Sultan Chand & Sons, 2009.

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IV Year B.Tech. M.P.-II Sem

L	T/P/D	C
4	-/-	4

**(A80367) TOTAL QUALITY MANAGEMENT****(Elective - IV)****UNIT - I**

Introduction, The concept of TQM, Quality and Business performance, attitude and involvement of top management, communication, culture and management systems.

Management of Process Quality: Definition of quality, Quality Control, a brief history, Product Inspection vs. Process Control, Statistical Quality Control, Control Charts and Acceptance Sampling.

**UNIT -II**

**Customer Focus and Satisfaction:** Process Vs. Customer, internal customer conflict, quality focus, Customer Satisfaction, role of Marketing and Sales, Buyer – Supplier relationships.

Bench Marking: Evolution of Bench Marking, meaning of bench marking, benefits of bench marketing, the bench marking procedure, pitfalls of bench marketing.

**UNIT- III**

**Organizing for TQM:** The systems approach, Organizing for quality implementation, making the transition from a traditional to a TQM organization, Quality Circles, seven Tools of TQM: Stratification, check sheet, Scatter diagram, Ishikawa diagram, paneto diagram, Kepner & Tregoe Methodology.

**UNIT- IV**

**The Cost of Quality:** Definition of the Cost of Quality, Quality Costs, Measuring Quality Costs, use of Quality Cost information, Accounting Systems and Quality Management.

**UNIT -V**

**ISO9000:** Universal Standards of Quality: ISO around the world, The ISO9000 ANSI/ASQC Q- 90. Series Standards, benefits of ISO9000 certification, the third party audit, Documentation ISO9000 and services, the cost of certification implementing the system.

**TEXT BOOK:**

1. Total Quality Management / Joel E.Ross/Taylor and Franscis Limited
2. Total Quality Management/P.N.Mukherjee/PHI

**REFERENCE BOOKS:**

1. Beyond TQM / Robert L.Flood
2. Statistical Quality Control / E.L. Grant.
3. Total Quality Management:A Practical Approach/H. Lal
4. Quality Management/Kanishka Bedi/Oxford University Press/2011
5. Total Engineering Quality Management/Sunil Sharma/Macmillan

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****IV Year B.Tech. M.P.-II Sem****L T/P/D C****4 -/- 4****(A82006) PRODUCT DESIGN AND DEVELOPMENT****(Elective -IV)****Objectives:**

- To understand the need of product design and development, identifying the opportunities.
- To know the customer requirement for customization of product design.
- To make standard product design and development of products for manufacturability.
- To understand the robust product design and control factors which impact design process.

**UNIT - I**

**Introduction:** Need for IPPD – strategic importance of product development – integration of customer, designer, material supplier and process planner, Competitor and customer – behaviour analysis. Product planning process, Identify opportunities, Evaluate projects, Allocate resources and time, Reflect results and processes

**UNIT - II**

Understanding customer – promoting customer understanding – involve customer in development and managing requirements – Organization – process management and improvement – Plan and establish product specification

**UNIT - III**

**Concept Generation and Selection:** Task – Structured approaches – Clarification – Search – Externally and internally – explore systematically – reflect on the solutions and processes – concept selection – methodology – benefits

**UNIT -IV**

**Product Architecture:** Implications – Product change – variety – component standardization – product performance – manufacturability

Product Development Management – establishing the architecture – creation – clustering – geometric layout development – fundamental and incidental interactions – related system level design issues – secondary systems – architecture of the chunks – creating detailed interface specifications.

**UNIT - V**

**Industrial Design:** Integrate process design – Managing costs – Robust design- Control factors–Need for industrial design – impact – design process. Investigation of customer needs – conceptualization – refinement – management of the industrial design process – technology driven products – user – driven products – assessing the quality of industrial design.

**TEXT BOOK:**

1. Product Design and Development - Kari T. Ulrich and Steven, D. Eppinger , TMH, 2009.

**REFERENCES:**

1. Tool Design – Integrated Methodds for Successful Product Engineering- Staurt Pugh, Addison Wesley Publishing, Neyourk, NY, 1991, ISBN 0-202-41639-5.
2. Effective Product Design and Development - Stephen Rosenthal, Business One Orwin, Homewood, 1992, ISBN, 1-55623-603-4.

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IV Year B.Tech. M.P.-II Sem	L	T/P/D	C
	-	-/-	2

**(A80087) INDUSTRY ORIENTED MINI PROJECT**

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	-	-/6/-	2

**(A80089) SEMINAR**

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	-	-/15/-	10

**(A80088) PROJECT WORK**

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	-	-/-	2

**(A80090) COMPREHENSIVE VIVA**

